

Turning · Drehen

Internal turning tools · Drehwerkzeuge zur Innenbearbeitung

TC** Toolholder · Halter

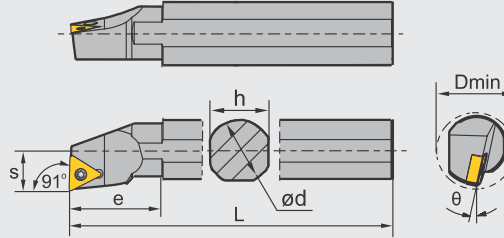
S-Clamping / S-Halter

STFCR/L

Kr:91°/*Kr:90°



R type
Rechtsausführung



Type Typ	Stock Lager		Dimension (mm) Abmessung							Screw Schraube	Wrench Schlüssel	Shim Unterlage	Shim/ Screw Schraube Unterlage
	R	L	Dmin	ød	h	L	S	θ	e				
S12M-STFCR/L11	●	●	16	12	11	150	9	-10°	30	I60M2.5×6.5	WT07IP		
S16M-STFCR/L11	○	○	20	16	15	150	11	-6°	35				
S16R-STFCR/L11	●	●	20	16	15	200	11	-6°	35				
S20Q-STFCR/L11	○	○	25	20	18	180	13	-3°	36				
S20S-STFCR/L11	●	●	25	20	18	250	13	-3°	36				
S25Q-STFCR/L16	○	○	32	25	23	180	17	-6°	49	I60M3.5×10	WT15IP		
S25T-STFCR/L16	●	●	32	25	23	300	17	-6°	49				
S32R-STFCR/L16	○	○	40	32	30	200	22	-10°	50	I60M3.5×12	WT15IP WH35L	T16BS	SM5×8.65XA
S32U-STFCR/L16	●	●	40	32	30	350	22	-10°	50				
S40S-STFCR/L16	○	○	50	40	37	250	27	-8°	60				
S40V-STFCR/L16	●	●	50	40	37	400	27	-8°	60				
♦ A12K-STFCR/L11	●	●	16	12	11.5	125	9	-10°	26	I60M2.5×6.5	WT07IP		
♦ A16M-STFCR/L11	●	○	20	16	15.5	150	11	-6°	30				
♦ A20Q-STFCR/L11	●	●	25	20	19	180	13	-3°	36				
♦ A25R-STFCR/L16	●	●	32	25	24	200	17	-6°	45	I60M3.5×10	WT15IP	T16BS	SM5×8.65XA
♦ A32S-STFCR/L16	●	○	40	32	31	250	22	-10°	49	I60M3.5×12	WT15IP		

Applicable insert
Wendeschneidplatten

Application Anwendung	Extra Finishing Feinbearbeitung	Finishing Schlichten	Semi-finishing Mittlere Bearbeit.	Roughing Schruppen	Al machining Alu Bearbeitung	Cast iron machining Gauguss Bearbeit.
insert shape Schneidplattenform	SF  A112	HF  A113	HM  A115	HR  A115	LH  A116	Flat Flach  A115
		EF  A114	EM  A114		LC  A116	
STFCR/L11	TC1102**	TC**1102**	TC**1102**	TC**1102**	TCGX1102**	TC**1102**
STFCR/L16	TC16T3**	TC**16T3**	TC**16T3**	TC**16T3**	TCGX16T3**	TC**16T3**

● ex stock · ab Lager ○ on demand · auf Anfrage ♦ Toolholder with holes for coolant · Klemmhalter mit Kühlmittelbohrung

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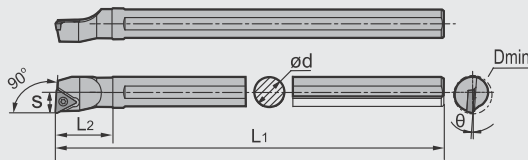
TC** Toolholder · Halter

S-Clamping / S-Halter

STFCR/L
STFPR/L
Kr:90°



R type
Rechtsausführung



Type Typ	Stock Lager		Dimension (mm) Abmessung								Screw Schraube	Wrench Schlüssel		
	R	L	ØD	Ød	s	L1	L2	h	θ					
♦ E08K-STFCR/L 09	○	○	11	8	6	125	-	7.5	-12		I60M2.2×5.5	WT07IP		
♦ E10M-STFCR/L 09	○	○	12	10	7	150	-	9.5	-10					
♦ E12Q-STFCR/L 11	○	○	15	12	9	180	-	11.5	-10					
♦ E16R-STFCR/L 11	○	○	18	16	10	200	-	15.5	-8		I60M2.5×5.5	WT07IP		
♦ E20S-STFCR/L 11	○	○	24	20	13	250	-	19.5	-8					
♦ E20S-STFCR/L 16	○	○	24	20	13	250	-	19.5	-8		I60M3.5×10	WT15IP		
♦ E25T-STFCR/L 16	○	○	31	25	17	300	-	24	-6					
♦ E10M-STFPR/L 11	○	○	12	10	6	150	-	9.5	-5					
♦ E12Q-STFPR/L 11	○	○	15	12	8	180	-	11.5	-4		I60M3.0×7.0	WT08IP		
♦ E16R-STFPR/L 11	○	○	19	16	10	200	-	15.5	-2					
♦ E20S-STFPR/L 11	○	○	24	20	13	250	-	19	-2					

more diameter on demand

Weitere Durchmesser auf Anfrage

Applicable insert
Wendeschneidplatten

Application
Anwendung

Extra Finishing
Feinbearbeitung

insert shape
Schneidplattenform

SF



A117

Type Typ		
	E*-STFCR/L09	TC**0902**
	E*-STFCR/L11	TC**1103**
	E*-STFCR/L16	TC**16T3**
	E*-STFPR/L11	TP**1103**

● ex stock · ab Lager ○ on demand · auf Anfrage ♦ Toolholder with holes for coolant · Klemmhalter mit Kühlmittelbohrung