

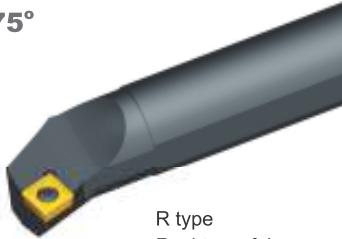
Turning · Drehen

Internal turning tools · Drehwerkzeuge zur Innenbearbeitung

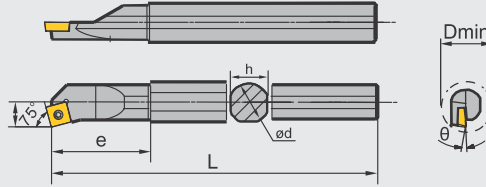
SC** Toolholder · Halter

S-Clamping / S-Halter

SSKCR/L
Kr:75°



R type
Rechtsausführung



Type Typ	Stock Lager		Dimension (mm) Abmessung							Screw Schraube	Wrench Schlüssel	Shim Unterlage	Shim/ Screw Schraube Unterlage
	R	L	Dmin	ød	h	L	S	θ	e				
S12M- SSKCR/L09	●	●	16	12	11	150	9	-10	26	I60M3.5×8	WT15IP		
S16M- SSKCR/L09	●	●	20	16	15	150	11	-11	32.5				
S16R- SSKCR/L09	●	●	20	16	15	200	11	-11	32.5				
S20Q- SSKCR/L09	●	●	25	20	18	180	13	-6	34.5				
S20S- SSKCR/L09	●		25	20	18	250	13	-6	34.5				
S25Q- SSKCR/L12	●	●	32	25	23	180	17	-8	36.3	I60M4×11X	WT15IP	S12BS	SM6×10XA
S25T- SSKCR/L12	●	●	32	25	23	300	17	-8	36.3				
S32R- SSKCR/L12	●	●	40	32	30	200	22	-10	43.5				
S32U- SSKCR/L12	●		40	32	30	350	22	-10	43.5				
♦ A12K- SSKCR/L09	●		16	12	11	125	9	-10	26	I60M3.5×8	WT15IP		
♦ A16M- SSKCR/L09	●		20	16	15	150	11	-11	32.5				
♦ A20Q- SSKCR/L09	●		25	20	19	180	13	-6	34.5				
♦ A25R- SSKCR/L12	●	●	32	25	24	200	17	-8	41.3	I60M4×11X	WT15IP WH40L	S12BS	SM6×10XA
♦ A32S- SSKCR/L12	●		40	32	31	250	22	-10	42.8				

Applicable insert
Wendeschneidplatten

Application Anwendung		Finishing Schlichten		Semi-finishing Mittlere Bearbeit.		Roughing Schruppen		Al machining Alu Bearbeitung		Cast iron machining Grauguss Bearbeit.	
insert shape Schneidplattenform		HF	 A108	HM	 A108	HR	 A109	LH	 A109	Flat Flach	 A109
		EF	 A108	EM	 A108			LC	 A109		
Type Typ	**SSKCR/L09	SC**09T3**		SC**09T3**		SC**09T3**		SCGX09T3**		SC**09T3**	
	SSKCR/L12			SC1204**		SC**1204**		SCGX1204**		SC**1204**	

♦ Toolholder with holes for Coolant · Klemmhalter mit Kühlmittelbohrung

● ex stock · ab Lager

○ on demand · auf Anfrage