

Turning · Drehen

Internal turning tools · Drehwerkzeuge zur Innenbearbeitung

DC** Toolholder · Halter

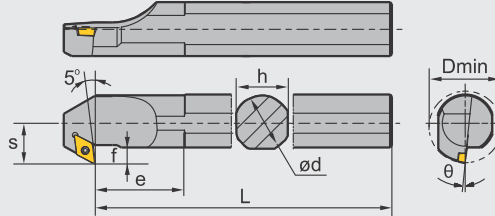
S-Clamping / S-Halter

SDZCR/L

Kr:85°



R type
Rechtsausführung



Type Typ	Stock Lager		Dimension (mm) Abmessung								Screw Schraube	Wrench Schlüssel	Shim Unterlage	Shim/ Screw Schraube Unterlage
	R	L	Dmin	ød	h	L	S	θ	e	f				
S25Q-SDZCR/L11	●	●	32	25	23	180	17	-6°	30	6.9	I60M3.5×10	WT15IP		
S25T-SDZCR/L11	●	●	32	25	23	300	17	-6°	30	6.9				
S32R-SDZCR/L11	○	●	40	32	30	200	22	-6°	39	8.4	I60M3.5×12	WT15IP WH35L	D11BS	SM5×8.65XA
S32U-SDZCR/L11	●	●	40	32	30	350	22	-6°	39	8.4				
S40S-SDZCR/L11	●	●	50	40	37	250	27	-4°	47	9.4				
S40V-SDZCR/L11	●	●	50	40	37	400	27	-4°	47	9.4				
◆ A25R-SDZCR/L11	●	●	32	25	24	200	17	-6°	30	4.5	I60M3.5×10	WT15IP		
◆ A32S-SDZCR/L11	●	●	40	32	31	250	22	-6°	39	6.0	I60M3.5×12	WT15IP WH35L	D11BS	SM5×8.65XA

Applicable insert
Wendeschneidplatten

Application Anwendung	Extra Finishing Feinbearbeitung	Finishing Schlichten	Semi-finishing Mittlere Bearbeit.	Roughing Schruppen	Al machining Alu Bearbeitung	Cast iron machining Grauguss Bearbeit.
insert shape Schneidplattenform	SF  A102	HF  A102	HM  A103	HR  A104	LH  A104	Flat Flach  A104
		EF  A103	EM  A103		LC  A104	
SDZCR/L11	DC11T3**	DC**11T3**	DC**11T3**	DC**11T3**	DCGX11T3**	DC**11T3**
Type Typ						

● ex stock · ab Lager ○ on demand · auf Anfrage ◆ Toolholder with holes for coolant · Klemmhalter mit Kühlmittelbohrung