

Turning · Drehen

Internal turning tools · Drehwerkzeuge zur Innenbearbeitung

DC** Toolholder · Halter

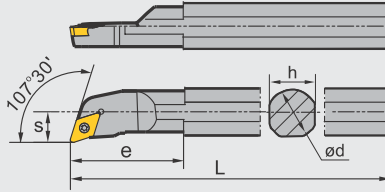
S-Clamping / S-Halter

SDQCR/L

Kr:107°30'



R type
Rechtsausführung



Type Typ	Stock Lager		Dimension (mm) Abmessung							Screw Schraube	Wrench Schlüssel		
	R	L	Dmin	ød	h	L	S	θ	e				
S10M-SDQCR/L07	●	●	13	10	9	150	7	-8°	20	I60M2.5×5.5	WT07IP		
S12M-SDQCR/L07	●	●	16	12	11	150	9	-8°	22				
S16M-SDQCR/L07	○	●	20	16	15	150	11	-6°	27				
S16Q-SDQCR/L07	●	●	20	16	15	150	11	-6°	27				
S16R-SDQCR/L07	●	●	20	16	15	200	11	-6°	27	I60M3.5×8	WT15IP		
S20Q-SDQCR/L11	●	○	25	20	18	180	13	-6°	32				
S20S-SDQCR/L11	●	●	25	20	18	250	13	-6°	32				
S25Q-SDQCR/L11	●	○	32	25	23	180	17	-6°	32				
S25T-SDQCR/L11	●	●	32	25	23	300	17	-6°	32	I60M3.5×10	WT15IP		
♦ A10H-SDQCR/L07	●	●	13	10	9.5	100	7	-8°	20	I60M2.5×5.5	WT07IP		
♦ A12K-SDQCR/L07	●	●	16	12	11.5	125	9	-8°	22	I60M2.5×6.5			
♦ A16M-SDQCR/L11	●	●	20	16	15.5	150	11	-6°	27	I60M3.5×8	WT15IP		
♦ A20Q-SDQCR/L11	●	●	25	20	19	180	13	-6°	32				
♦ A25R-SDQCR/L11	●	●	32	25	24	200	17	-6°	32	I60M3.5×10			

Applicable insert
Wendeschneidplatten

Application Anwendung	Extra Finishing Feinbearbeitung	Finishing Schlichten	Semi-finishing Mittlere Bearbeit.	Roughing Schruppen	Al machining Alu Bearbeitung	Cast iron machining Grauguss Bearbeit.
insert shape Schneidplattenform	SF  A102	HF  A102	HM  A103	HR  A104	LH  A104	Flat Flach  A104
		EF  A103	EM  A103		LC  A104	
Type Typ	**SDQCR/L07	DC**0702**	DC**0702**	DC**0702**	DCGX0702**	DC**0702**
	SDQCR/L11	DC11T3**	DC**11T3**	DC**11T3**	DCGX11T3**	DC**11T3**

● ex stock · ab Lager ○ on demand · auf Anfrage ♦ Toolholder with holes for coolant · Klemmhalter mit Kühlmittelbohrung

Turning · Drehen

Internal turning tools · Drehwerkzeuge zur Innenbearbeitung

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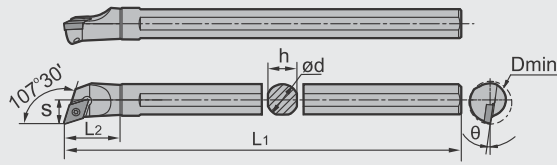
General Turning
Allgemeine Drehbearbeitung

DP** / DC** Toolholder · Halter S-Clamping / S-Halter

SDQPR/L
SDQCR/L
Kr:107°30'



R type
Rechtsausführung



Type Typ	Stock Lager		Dimension (mm) Abmessung							Screw Schraube	Wrench Schlüssel		
	R	L	ØD	ød	s	L1	L2	h	θ				
C10M-SDQPR/L07	●	●	13	10	7	150	20	9	8°	I60M2.5×5.5	WT07IP		
C12Q-SDQPR/L07	●	●	16	12	9	180	22	11	8°				
C16R-SDQPR/L07	●	○	20	16	11	200	27	15	6°	I60M2.5×6.5	WT15IP		
C16R-SDQPR/L11	●	●	20	16	11	200	32	15	6°	I60M3.5×8			
C20S-SDQPR/L11	●	○	25	20	13	250	33	18	6°				
◆ E08K-SDQCR/L07	●	○	11	8	6.5	140	-	7.5	-12°	I60M2.5×5.5	WT07IP		
◆ E10M-SDQCR/L07	●	○	12	10	7	150	-	9.5	-10°				
◆ E12Q-SDQCR/L07	●	○	15	12	9	180	-	11.5	-10°				
◆ E16R-SDQCR/L07	●	○	18	16	10	200	-	15.5	-6°				
◆ E16R-SDQCR/L11	●	○	18	16	10	200	-	15.5	-8°	I60M3.5×10	WT15IP		
◆ E20S-SDQCR/L07	●	○	24	20	13	250	-	19.5	-4°	I60M2.5×5.5	WT07IP		
◆ E20S-SDQCR/L11	●	○	24	20	13	250	-	19.5	-8°	I60M3.5×10	WT15IP		
◆ E25T-SDQCR/L11	●	○	31	25	17	300	-	24	-6°				

more diameter on demand

Weitere Durchmesser auf Anfrage

Applicable insert Wendeschneidplatten	
Application Anwendung	Extra Finishing Feinbearbeitung
insert shape Schneidplattenform	SF 
	A105
C*-SDQPR/L07	DP**0702**
C*-SDQPR/L11	DP**11T3**
E*-SDQCR/L07	DC**0702**
E*-SDQCR/L11	DC**11T3**

♦ Toolholder with holes for Coolant · Klemmhalter mit Kühlmittelbohrung

● ex stock · ab Lager ○ on demand · auf Anfrage