

Turning · Drehen

Internal turning tools · Drehwerkzeuge zur Innenbearbeitung

CC** Toolholder · Halter

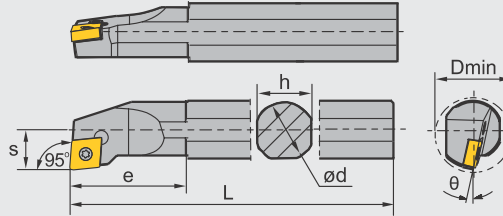
S-Clamping / S-Halter

SCLCR/L

Kr:95°



R type
Rechtsausführung



Type Typ	Stock Lager		Dimension (mm) Abmessung							Screw Schraube	Wrench Schlüssel	Shim Unterlage	Shim Unterlage Schraube
	R	L	Dmin	ød	h	L	S	θ	e				
S08K-SCLCR/L06	●	●	10	8	7	125	5	-15°	14	I60M2.5×5.5	WT07IP	—	—
S10K-SCLCR/L06	●	●	10	10	7	125	5	-15°	14				
S10M-SCLCR/L06	●	●	12	10	9	150	6	-13°	14				
S12M-SCLCR/L06	●	●	16	12	11	150	9	-10°	25				
S12M-SCLCR/L09	●	●	16	12	11	150	9	-10°	25	I60M3.5×8	WT15IP	—	—
S16M-SCLCR/L09	●	○	20	16	15	150	11	-12°	32.5				
S16R-SCLCR/L09	●	●	20	16	15	200	11	-12°	32.5				
S20Q-SCLCR/L09	●	●	25	20	18	180	13	-8°	38				
S20S-SCLCR/L09	●	●	25	20	18	250	13	-8°	38	I60M3.5×10	WT15IP	—	—
S25Q-SCLCR/L09	●	○	32	25	23	180	17	-6°	45				
S25T-SCLCR/L09	●	●	32	25	23	300	17	-6°	45				
S25Q-SCLCR/L12	●	○	32	25	23	180	17	-6°	45				
S25T-SCLCR/L12	●	●	32	25	23	300	17	-6°	45	I60M4×11X	WT15IP	—	—
S32R-SCLCR/L12	●	●	40	32	30	200	22	-10°	50	I60M4×11X	WH40L WT15IP	C12BS	SM6×10XA
S32U-SCLCR/L12	●	●	40	32	30	350	22	-10°	50				
S40S-SCLCR/L12	○	○	50	40	37	250	27	-8°	60				
S40V-SCLCR/L12	●	●	50	40	37	400	27	-8°	60				
♦ A08F-SCLCR/L06	●	●	10	8	7.5	80	5	-15°	14	I60M2.5×5.5	WT07IP	—	—
♦ A10H-SCLCR/L06	●	●	12	10	9.5	100	6	-13°	14				
♦ A12K-SCLCR/L06	●	●	16	12	11.5	125	9	-10°	25				
♦ A12K-SCLCR/L09	●	●	16	12	11.5	125	9	-10°	25				
♦ A16M-SCLCR/L09	●	●	20	16	15.5	150	11	-12°	32.5	I60M3.5×8	WT15IP	—	—
♦ A20Q-SCLCR/L09	●	●	25	20	19	180	13	-8°	38				
♦ A25R-SCLCR/L09	●	●	32	25	24	200	17	-6°	45				
♦ A25R-SCLCR/L12	●	●	32	25	24	200	17	-6°	45				
♦ A32S-SCLCR/L12	●	●	40	32	31	250	22	-10°	50	I60M4×11X	WT15IP WH40L, WT15IP	C12BS	SM6×10XA

● ex stock · ab Lager ○ on demand · auf Anfrage ♦ Toolholder with holes for coolant · Klemmhalter mit Kühlmittelbohrung

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A

General Turning
Allgemeine Drehbearbeitung

Applicable insert Wendeschneidplatten							
Application Anwendung		Extra Finishing Feinbearbeitung	Finishing Schlichten	Semi-finishing Mittlere Bearbeit.	Roughing Schruppen	Al machining Alu Bearbeitung	Cast iron machining Grauguss Bearbeit.
insert shape Schneidplattenform		SF  A98	HF  A98	HM  A99	HR  A100	LH  A100	Flat Flach  A100
			EF  A99	EM  A99		LC  A100	
Type Typ	** -SCLCR/L06	CC**0602**	CC**0602**	CC**0602**	CC**0602**	CCGX0602**	CC**0602**
	** -SCLCR/L09	CC**09T3**	CC**09T3**	CC**09T3**	CC**09T3**	CCGX09T3**	CC**09T3**
	** -SCLCR/L12	CC**1204**	CC**1204**	CC**1204**	CC**1204**	CCGX1204**	CC**1204**

◆ Toolholder with holes for Coolant · Klemmhalter mit Kühlmittelbohrung

● ex stock · ab Lager ○ on demand · auf Anfrage

Turning · Drehen

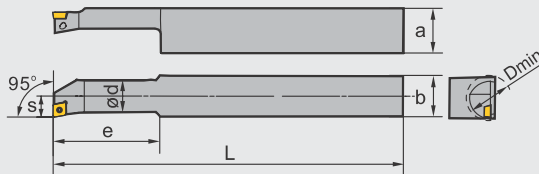
Internal turning tools · Drehwerkzeuge zur Innenbearbeitung

CC** Toolholder · Halter

S-Clamping / S-Halter

SCLCR

Kr:95°



Type Typ	Stock Lager		Dimension (mm) Abmessung							Screw Schraube	Wrench Schlüssel		
	R	L	Dmin	ød	L	s	a	b	e				
S10M-SCLCR06S20	○		13	10	150	7	22	20	30	I60M2.5×5.5	WT07IP		
S12P-SCLCR06S20	●		16	12	170	9	22	20	35				
S16Q-SCLCR09S20	●		20	16	180	11	22	20	40	I60M3.5×8	WT15IP		
S20R-SCLCR09S20	●		25	20	200	13	22	20	60				

Applicable insert
Wendeschneidplatten

Application Anwendung		Extra Finishing Feinbearbeitung	Finishing Schlichten	Semi-finishing Mittlere Bearbeit.	Roughing Schruppen	Al machining Alu Bearbeitung	Cast iron Grauguss Bear.
insert shape Schneidplattenform	 A98	SF  A98	HF  A98	HM  A99	HR  A100	LH  A100	Flat  A100
		EF  A99	EM  A99			LC  A100	
Type Typ	**SCLCR06S20	CC**0602**	CC**0602**	CC**0602**	CC**0602**	CCG0602**	CC**0602**
	SCLCR09S20	CC09T3**	CC**09T3**	CC**09T3**	CC**09T3**	CCG09T3**	CC**09T3**

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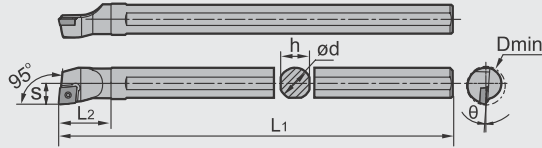
CP** / CC** Toolholder · Halter

S-Clamping / S-Halter

SCLPR/L
SCLCR/L
Kr:95°



R type
Rechtsausführung



Type Typ	Stock Lager		Dimension (mm) Abmessung							Screw Schraube	Wrench Schlüssel	Shim Unterlage	Shim/ Screw Schraube Unterlage
	R	L	ØD	ød	s	L ₁	L ₂	h	θ				
C10M-SCLPR/L06	●	●	12	10	6	150	17	9	7°	I60M2.5×5.5	WT07IP		
C12Q-SCLPR/L06	●	●	16	12	8	180	20	11	4°				
C16R-SCLPR/L09	●	●	20	16	10	200	29	15	4°				
C20S-SCLPR/L09	●	●	25	20	13	250	35	18	4°	I60M3.5×8	WT15IP		
♦ E16R-SCLPR/L09	○	○	19	16	10	200	-	15.5	-2°	I60M3.5×10	WT15IP		
♦ E20S-SCLPR/L09	○	○	24	20	13	250	-	19.5	-2°				
♦ E08K-SCLCR/L06-9	●	○	9	8	5	125	-	7.5	-12°	I60M2.5×5.5	WT07IP		
♦ E08K-SCLCR/L06-10	●	○	10	8	6	125	-	7.5	-12°				
♦ E10M-SCLCR/L06	●	○	12	10	7	150	-	9.5	-10°				
♦ E12Q-SCLCR/L06	●	○	15	12	9	180	-	11.5	-10°				
♦ E12Q-SCLCR/L09	●	●	15	12	9	180	-	11.5	-9°	I60M3.5×8	WT15IP		
♦ E16R-SCLCR/L06	●	○	18	16	10	200	-	15.5	-8°	I60M2.5×5.5	WT07IP		
♦ E16R-SCLCR/L09	●	●	18	16	10	200	-	15.5	-10°	I60M3.5×10	WT15IP		
♦ E20S-SCLCR/L09	●	●	24	20	13	250	-	19.5	-8°				
♦ E25T-SCLCR/L09	●	●	31	25	17	300	-	24	-6°				

more diameter on demand

Weitere Durchmesser auf Anfrage

Applicable insert
Wendeschneidplatten

Application
Anwendung

Extra Finishing
Feinbearbeitung

insert shape
Schneidplattenform

SF



A101

Type Typ		
	C*-SCLPR/L06	CP**0602**
	C*--SCLPR/L09	CP**09T3**
	E*-SCLCR/L06	CC**0602**
	E*--SCLCR/L09	CC**09T3**

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