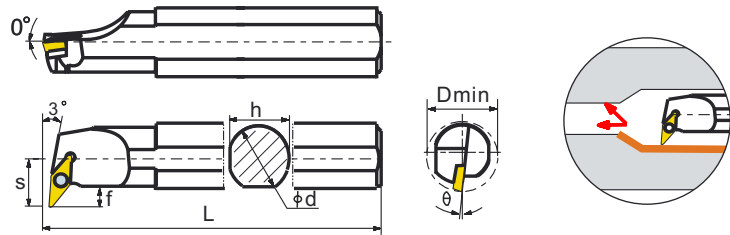


### SVUBR/L

93°

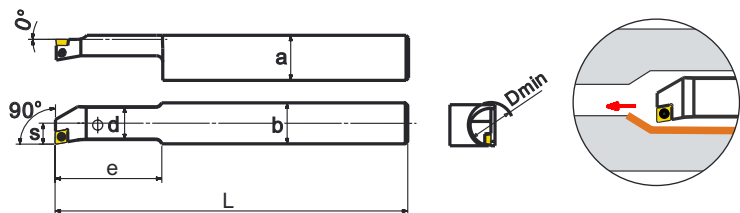
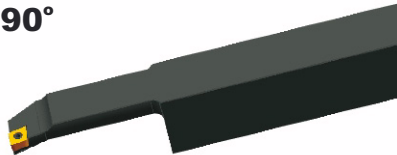


| Type / Typ             | Dimension(mm)<br>Abmessungen |   |      |    |    |     |    |     |      |     | Applicable inserts<br>Wendeschneidplatten | Screw<br>Schraube | Wrench<br>Schlüssel | Shim<br>Unterlage | ShimScrew<br>Zwischenlage-<br>schraube |
|------------------------|------------------------------|---|------|----|----|-----|----|-----|------|-----|-------------------------------------------|-------------------|---------------------|-------------------|----------------------------------------|
|                        | Stock                        |   | Dmin | φd | h  | L   | s  | θ   | e    | f   |                                           |                   |                     |                   |                                        |
|                        | R                            | L |      |    |    |     |    |     |      |     |                                           |                   |                     |                   |                                        |
| <b>S32U-SVUBR/L16</b>  | ●                            |   | 40   | 32 | 30 | 350 | 22 | -8° | 49   | 8.4 |                                           |                   |                     |                   |                                        |
| <b>S40V-SVUBR/L16</b>  |                              |   | 50   | 40 | 37 | 400 | 27 | -8° | 56.5 | 9.4 | VB-T 1604--                               | I60M3.5*12        | WT15P<br>WH35L      | V16BS             | SM5*8.65 XA                            |
| <b>*A32S-SVUBR/L16</b> | ●                            | ● | 40   | 32 | 31 | 250 | 22 | -8° | 49   | 8.4 |                                           |                   |                     |                   |                                        |

\* Coolant hold boring bar / mit Kühlbohrung

### SCFCR/L

90°



| Type / Typ                | Dimension(mm)<br>Abmessungen |   |      |    |     |    |    |    |    |             | Applicable inserts<br>Wendeschneidplatten | Screw<br>Schraube | Wrench<br>Schlüssel |  |  |
|---------------------------|------------------------------|---|------|----|-----|----|----|----|----|-------------|-------------------------------------------|-------------------|---------------------|--|--|
|                           | Stock                        |   | Dmin | φd | L   | s  | a  | b  | e  |             |                                           |                   |                     |  |  |
|                           | R                            | L |      |    |     |    |    |    |    |             |                                           |                   |                     |  |  |
| <b>S10M-SCFCR/L 06S25</b> | ●                            |   | 13   | 10 | 150 | 7  | 27 | 25 | 30 | CC-T 0602-- | I60M2.5*5.5                               | WT07P             |                     |  |  |
| <b>S12P-SCFCR/L 06S25</b> | ●                            |   | 16   | 12 | 170 | 9  | 27 | 25 | 35 |             | I60M2.5*6.5                               |                   |                     |  |  |
| <b>S16Q-SCFCR/L 06S25</b> | ●                            |   |      |    |     |    |    |    |    | CC-T 09T3-- | I60M3.5*8                                 | WT15P             |                     |  |  |
| <b>S16Q-SCFCR/L 09S25</b> |                              |   | 20   | 16 | 180 | 11 | 27 | 25 | 40 |             |                                           |                   |                     |  |  |
| <b>S20R-SCFCR/L 09S25</b> | ●                            |   | 25   | 20 | 200 | 13 | 27 | 25 | 45 | CC-T 1204-- | I60M5*13                                  | WT20P             |                     |  |  |
| <b>S25R-SCFCR/L 12S25</b> |                              |   | 32   | 25 | 200 | 17 | 27 | 25 | 50 |             |                                           |                   |                     |  |  |

● ex stock / ab Lager / pris en magasin

○ short-term delivery / kurzfristige Lieferung / délai de livraison au plus court

+ on demand / auf Anfrage / sur demande