

Turning · Drehen

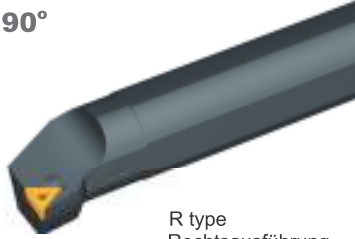
Internal turning tools · Drehwerkzeuge zur Innenbearbeitung

TN** Toolholder · Halter

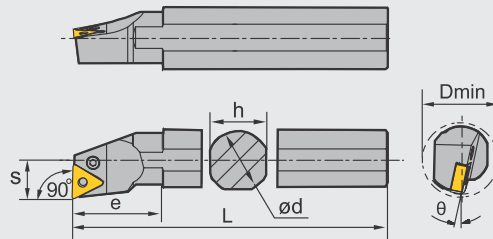
P-Clamping / P-Halter

PTFNR/L

Kr:90°



R type
Rechtsausführung



Type Typ	Stock Lager		Dimension (mm) Abmessung							Screw Schraube	Wrench Schlüssel	Lever Kniehebel	Shim Unterlage	Shim pin Rohrstift
	R	L	Dmin	ød	h	L	S	θ	e					
S16M-PTFNR/L11	●	●	20	16	15	150	11	-14°	28	LEM5×9B	WH20L	L2	—	—
S16R-PTFNR/L11	●	●	20	16	15	200	11	-14°	28					
S20Q-PTFNR/L11	○	○	25	20	18	180	13	-12°	31					
S20S-PTFNR/L11	●	●	25	20	18	250	13	-12°	31					
S25Q-PTFNR/L11	○	○	32	25	23	180	17	-10°	35					
S25T-PTFNR/L11	○	○	32	25	23	300	17	-10°	35	LEM5×12B	WH20L	L3B	—	—
S25Q-PTFNR/L16	○	○	32	25	23	180	17	-12°	42					
S25T-PTFNR/L16	●	●	32	25	23	300	17	-12°	42					
S32R-PTFNR/L16	○	○	44	32	30	200	22	-10°	50	LEM6×17	WH25L	L3	T16APB	SP3
S32U-PTFNR/L16	●	●	44	32	30	350	22	-10°	50					
S40S-PTFNR/L16	○	○	54	40	37	250	27	-10°	55					
S40V-PTFNR/L16	●	●	54	40	37	400	27	-10°	55					
♦ A25R-PTFNR/L16	●	○	32	25	24	200	17	-12°	40					
♦ A32S-PTFNR/L16	●	●	44	32	31	250	22	-10°	50					

Applicable insert
Wendeschneidplatten

Application Anwendung	Finishing Schlichten	Semi-Finishing Mittlere Bearbeitung	Roughing Schruppen	Cast iron machining Grauguss Bearbeitung
insert shape Schneidplattenform	DF  A82	PM  A83	DR Double side doppelseitig  A84	Flat Flach  A87
	SF  A82	DM  A83	DR Single side einseitig  A85	TC  A84
	EF  A82	EM  A84	ER Double side doppelseitig  A85	
			LR Single side einseitig  A85	
Type Typ	**PTFNR/L11	TN**1103**	TN**1103**	TN**1103**
	PTFNR/L16	TN1604**	TN**1604**	TN**1604**

● ex stock · ab Lager ○ on demand · auf Anfrage ♦ Toolholder with holes for coolant · Klemhalter mit Kühlmittelbohrung