

Turning · Drehen

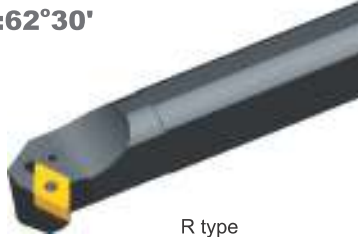
Internal turning tools · Drehwerkzeuge zur Innenbearbeitung

DN** Toolholder Halter

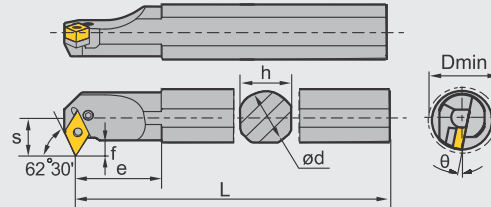
P-Clamping / P-Halter

PDSNR/L

Kr:62°30'



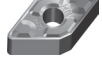
R type
Rechtsausführung



Type Typ	Stock Lager		Dimension (mm) Abmessung								Screw Schraube	Wrench Schlüssel	Lever Kniehebel	Shim Unterlage	Shim pin Rohrstift
	R	L	Dmin	ød	h	L	S	θ	e	f					
S32R-PDSNR/L15	●	●	40	32	30	200	22	-11°	45	8.5	LEM8×21	WH30L	L4B	D15AP	SP4
S32U-PDSNR/L15	●	●	40	32	30	350	22	-11°	45	8.5					
S32R-PDSNR/L15-3	●	●	40	32	30	200	22	-11°	45	8.5	LEM8×21	WH30L	L4	D15AP	SP4
S32U-PDSNR/L15-3	●	●	40	32	30	350	22	-11°	45	8.5					
S40S-PDSNR/L15	●	●	50	40	37	250	27	-11°	43	9.4	LEM8×21	WH30L	L4B	D15AP	SP4
S40V-PDSNR/L15	●	●	50	40	37	400	27	-11°	43	9.4					
S40S-PDSNR/L15-3	●	●	50	40	37	250	27	-11°	43	9.4	LEM8×21	WH30L	L4	D15AP	SP4
S40V-PDSNR/L15-3	●	●	50	40	37	400	27	-11°	43	9.4					
◆ A32S- PDSNR/L15	●	●	40	32	31	250	22	-11°	45	8.5	LEM8×21	WH30L	L4B	D15AP	SP4
*◆ A32S- PDSNR/L15-3	●	●	40	32	31	250	22	-11°	45	8.5	LEM8×21	WH30L	L4	D15AP	SP4

* For DNMG1504 / Für DNMG1504

Applicable insert
Wendeschneidplatten

Application Anwendung	Finishing Schlichten	Semi-Finishing Mittlere Bearbeitung	Roughing Schruppen	Cast iron machining Grauguss Bearbeitung
insert shape Schneidplattenform	DF  A67	PM  A69	DR Double side doppelseitig  A70	Flat Flach  A71
	SF  A67	DM  A69	DR Single side einseitig  A72	
	EF  A68	EM  A70	ER Double side doppelseitig  A70	
	NF  A68	NM  A70	ER Single side einseitig  A72	
			LR Single side einseitig  A72	
Type Typ	**-PDSNR/L-15-3		DN**1504**	
	-PDSNR/L-15		DN1506**	

● ex stock · ab Lager ○ on demand · auf Anfrage ◆ Toolholder with holes for coolant · Klemmhalter mit Kühlmittelbohrung