

Turning · Drehen

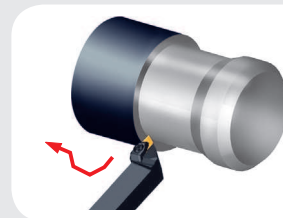
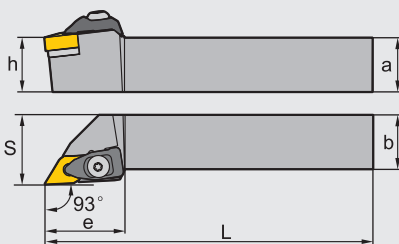
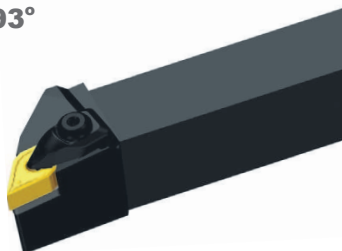
External turning tools · Drehwerkzeugen zur Außenbearbeitung

DN** Toolholder · Halter

D-Clamping · D-Halter

DDLNR/ L

Kr:93°



Type · Typ		Stock Lager Lager		Dimension (mm) Abmessung						Screw Schraube	Shim Unterlage	Wrench Schlüssel	Clamp Pratze	Shim pin Rohrstift	Spring Feder
		R	L	a	b	L	h	s	e						
DDJNR/L	1616H11	○	○	16	16	100	16	20	30	CM5x22C	D11AP	WT15P	C2RH	SP3	SPR6
	2020K11	●	○	20	20	125	20	25	30						
	2525M11	●	○	25	25	150	25	32	30						
	3225P11	○	○	32	25	170	32	32	30						
	2020K15	●	●	20	20	125	20	25	35	CM6x25C	D15AP	WT20P	C1RH	SP4	SPR4
	2525M15	●	●	25	25	150	25	32	35						
	3232P15	●	●	32	32	170	32	40	35						

Applicable insert
Wendeschneidplatten

Application Anwendung	Finishing Schlichten	Semi-Finishing Mittlere Bearbeitung	Roughing Schruppen	Heavy Duty Schwerzerspanung	Cast iron machining Gauguss Bearbeit.	PCBN · PCD PCBN · PKD
insert shape Schneidplattenform	DF  A61	PM  A62	DR Double-side  A56	HDR  A66	 A65	 A123
	WG wiper  A61	DM  A63	DR Single-side  A57			
	SF  A61	EM  A64	ER Double-side  A57			
	EF  A62	NM  A64	ER Single-side  A57			
	NF  A62					
Type · Typ	DDJNR/L**H/K/M/P11	DN**1104**	DN**1104**		DN**1104**	
	DDJNR/L**K/M/P15	DN**1506**	DN**1506**	DN**1506**	DN**1506**	DN**1506**

● ex stock · ab Lager ○ on demand · Anfrage