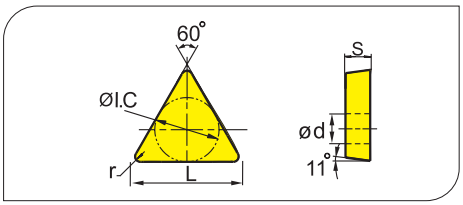
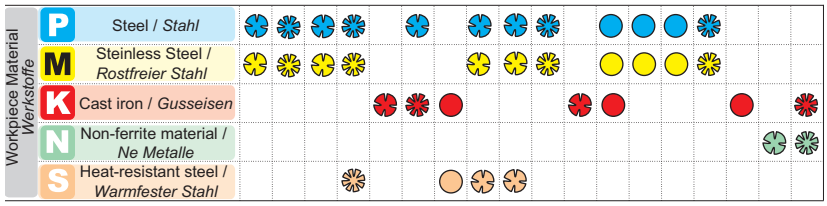
TP**



Ideal Machining Condition
Gute Bearbeitungsbedingungen

Normal Machining Condition
Normale Bearbeitungsbedingungen

Unfavorable Machining Condition
Ungünstige Bearbeitungsbedingungen



Insert WSP	Type · Typ	Dimensions (mm) · Abmessungen				CVD Coating CVD Beschicht.						PVD Coating PVD Beschicht.						Cermet		Carbide uncoat. unbe. Hartmetall			
		L	I.C	s	r	YBC301	YBC401	YBM251	YBM351	YBD152	YBD252	YBG102	YBG202	YBG205	YBG302	YBG152	YBG252	YNG151	YNG151C	YC30S	YD051	YD101	YD201
	TPUN110208	11	6.35	2.38	0.8																		
	TPUN110304	11	6.35	3.18	0.4			●												●			
	TPUN110308	11	6.35	3.18	0.8			●												○			
	TPUN160304	16.5	9.525	3.18	0.4			●												●			●
	TPUN160308	16.5	9.525	3.18	0.8			●	○											●			
	TPUN160312	16.5	9.525	3.18	1.2			●												●			○
	TPUN160408	16.5	9.525	4.76	0.8																		
	TPUN160412	16.5	9.525	4.76	1.2																		
	TPUN220404	22	12.7	4.76	0.4															●			
	TPUN220408	22	12.7	4.76	0.8			●												○			
	TPUN220412	22	12.7	4.76	1.2				●														○
	TPUN220416	22	12.7	4.76	1.6																		
	TPMR090204	9.6	5.56	2.38	0.4			○															
	TPMR110304	11	6.35	3.18	0.4			●															
	TPMR110308	11	6.35	3.18	0.8			●															
	TPMR160304	16.5	9.525	3.18	0.4			●	●											●			
	TPMR160308	16.5	9.525	3.18	0.8			●	●											●			
	TPMR160312	16.5	9.525	3.18	1.2			●	●														
	TPMR220412	22	12.7	4.76	1.2			○															
	TPMR330916	33	19.05	9.52	1.6																		

Applicable tool B9-B15
Werkzeug

Tools code key B152-B153
WSP ISO

Grade selection guide B16-B20
Sortenauswahl

Technical data B183-B188
Technische Daten