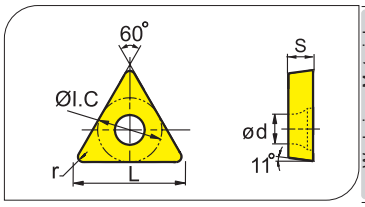
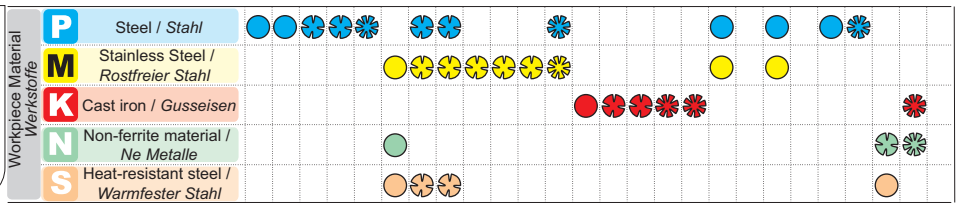
TP** Positive Insert/ Positive WSP

Ideal Machining Condition / Gute Bearbeitungsbedingungen
Normal Machining Condition / Normale Bearbeitungsbedingungen
Unfavorable Machining Condition / Ungünstige Bearbeitungsbedingungen





Insert Shape Schneid-plattenform	Type · Typ	Dimension (mm) Abmessung					Coated Carbide Beschichtetes Hartmetall																	Cermet unbeschichtet	Cermet Coated beschicht. Cerm.	Uncoated Carbide unbeschicht. Hartmetall			
		L	I.C	S	d	r	YBC151	YBC152	YBC251	YBC252	YBC351	YBG102	YBG202	YBG205	YBG302	YBM151	YBM251	YBM351	YBD052	YBD102	YBD151	YBD152	YBD252	YNG151	YNG151C	YC10	YC40	YD101	YD201
SF Finishing Schlichten	TPGT090202-SF	9.6	5.56	2.38	2.5	0.2																		○	○				
	TPGT090204-SF	9.6	5.56	2.38	2.5	0.4																		○	○				
	TPGT090208-SF	9.6	5.56	2.38	2.5	0.8																			○				
	TPGT110302-SF	11	6.35	3.18	2.8	0.2																			○				
	TPGT110304-SF	11	6.35	3.18	2.8	0.4																			○				
	TPGT110308-SF	11	6.35	3.18	2.8	0.8																			○				
Super Finishing Super Schlichten	TPGH090202L	9.6	5.56	2.38	2.5	0.2						●												○					
	TPGH090204L	9.6	5.56	2.38	2.5	0.4						●												○					
	TPGH110302L	11	6.35	3.18	2.8	0.2						●												○					
	TPGH110304L	11	6.35	3.18	2.8	0.4						●												○					

Tool holder / Klemmhalter

STUPR/L
Kr:93°

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