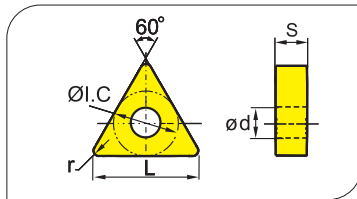


TN** Negative Insert·Negative WSP



Workpiece Material Werkstoff	Steel / Stahl	Stainless Steel / Rostfreier Stahl	Cast iron / Gusseisen	Non-ferrous material / Ne Metalle	Heat-resistant steel / Warmfester Stahl
P	●	●	●	●	●
M	●	●	●	●	●
K	●	●	●	●	●
N	●	●	●	●	●
S	●	●	●	●	●

Insert Shape Schneid- plattenform	Type · Typ	Dimension (mm) Abmessung					Coated Carbide Beschichtetes Hartmetall																Cermet unbeschichtet	Cermet Coated beschicht. Cerm.	Uncoated Carbide unbeschicht. Hartmetall					
		L	I.C	S	d	r	YBC151	YBC152	YBC251	YBC252	YBC351	YBG102	YBG202	YBG205	YBG302	YBM151	YBM251	YBM351	YBD052	YBD102	YBD151	YBD152			YBD252	YNG151	YNG151C	YC10	YC40	YD051
 Finishing Schlichten	TNMG160404R-FM	16.5	9.525	4.76	3.81	0.4																								
	TNMG160408R-FM	16.5	9.525	4.76	3.81	0.8		○																						
	TNMG160404L-FM	16.5	9.525	4.76	3.81	0.4																								
	TNMG160408L-FM	16.5	9.525	4.76	3.81	0.8																								
 Medium Cut/ Mittl. Bearb.	TNMG110304-PM	11	6.35	3.18	2.26	0.4	●		●																					
	TNMG110308-PM	11	6.35	3.18	2.26	0.8			●																					
	TNMG160404-PM	16.5	9.525	4.76	3.81	0.4			●	●	●									●		●								
	TNMG160408-PM	16.5	9.525	4.76	3.81	0.8	●	○	●	●	○					○				●		●								
	TNMG160412-PM	16.5	9.525	4.76	3.81	1.2			●										○	●		●								
	TNMG220408-PM	22	12.7	4.76	5.16	0.8	●		●	○	●								○	●		●								
	TNMG220412-PM	22	12.7	4.76	5.16	1.2			●	●	●									●		●								
	TNMG220416-PM	22	12.7	4.76	5.16	1.6			○											○		○								
 Medium Cut/ Mittlere Bear	TNMG110308-DM	11	6.35	3.18	2.26	0.8		●		●																				
	TNMG160404-DM	16.5	9.525	4.76	3.81	0.4	○	●	●	●	●					○							○							
	TNMG160408-DM	16.5	9.525	4.76	3.81	0.8	●	●	●	●	○				●	●	○						○							
	TNMG160412-DM	16.5	9.525	4.76	3.81	1.2	●	●	●	●	○								○											
	TNMG220404-DM	22	12.7	4.76	5.16	0.4		●	●	●	●	○				○														
	TNMG220408-DM	22	12.7	4.76	5.16	0.8	●	●	●	●	○					○	○													
	TNMG220412-DM	22	12.7	4.76	5.16	1.2		●	●	●	○					○	○													
	TNMG220416-DM	22	12.7	4.76	5.16	1.6		○		○	○																			

Tool holder / Klemmhalter

DTG NR/L Kr:91°	PTF NR/L Kr:90°	PTT NR/L Kr:60°	PTG NR/L Kr:90°	MTG NR/L Kr:90°	MTJ NR/L Kr:93°	MTF NR/L Kr:90°
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