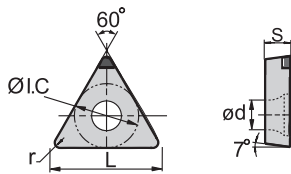


TC**



● Continuous cutting
Vollschnitt

● Continuous and interrupted cutting
Voll- und leicht unterbrochener Schnitt

● Interrupted cutting
Stark unterbrochener Schnitt

Workpiece Material Werkstoffe	H	Hardened material / Gehärtete Werkstoff	●	●	●						
	K	Cast iron / Gusseisen							●		
	N	Non-ferrous material / Nichtmetalle									

Insert Shape Schneid- plattenform	Type · Typ	Dimension (mm) Abmessung					CBN				
		L	I.C	S	d	r	YCB111	YCB121	YCB131	YCB211	
	TCGW110204-1	9.6	5.56	2.38	2.5	0.4	○	○	○		
	TCGW110208-1	9.6	5.56	2.38	2.5	0.8	○	○	○		
	TCGW16T304-3	16.5	9.525	3.97	4.4	0.4	○	○	○	○	
	TCGW16T308-3	16.5	9.525	3.97	4.4	0.8	○	○	○	○	

Tool Holder · Klemmhalter

STACR/L
Kr:90°



STFCR/L
Kr:91°



STGCR/L
Kr:91°



STTCR/L
Kr:60°



STFCR/L
Kr:90°



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