

Turning · Drehen

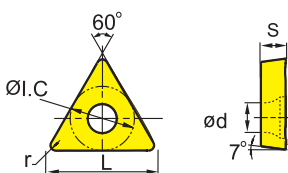
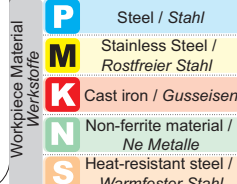
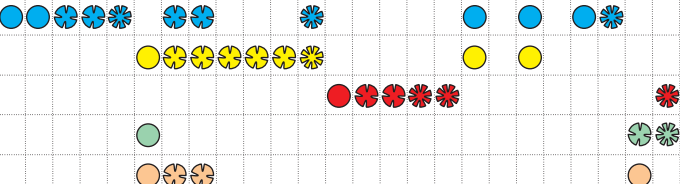
Cemented carbide and cermet Inserts · Hartmetall und Cermet WSP

TC** Positive Insert/ Positive WSP

● Ideal Machining Condition
Gute Bearbeitungsbedingungen

● Normal Machining Condition
Normale Bearbeitungsbedingungen

● Unfavorable Machining Condition
Ungünstige Bearbeitungsbedingungen

																															
Insert Shape Schneid- plattenform	Type · Typ	Dimension (mm) Abmessung					Coated Carbide Beschichtetes Hartmetall																Cermet unbeschichtet	Cermet Coated beschicht. Cermet	Uncoated Carbide unbeschicht. Hartmetall						
		L	I.C	S	d	r	YBC151	YBC152	YBC251	YBC252	YBC351	YBG102	YBG202	YBG205	YBG302	YBM151	YBM251	YBM351	YBD052	YBD102	YBD151	YBD152	YBD252	YNG151	YNG151C	YC10	YC40	YD101	YD201		
 Finishing Schlichten	TCGT110301R-USF	11	6.35	3.18	2.8	0.1																									
	TCGT110302R-USF	11	6.35	3.18	2.8	0.2																									
 Finishing Schlichten	TCGT110301L-USF	11	6.35	3.18	2.8	0.1																									
	TCGT110302L-USF	11	6.35	3.18	2.8	0.2																									
 Finishing Schlichten	TCGT06T102-SF	6.4	3.97	1.98	2.2	0.2																									
	TCGT06T104-SF	6.4	3.97	1.98	2.2	0.4																									
	TCGT090202-SF	9.6	5.56	2.38	2.5	0.2																									
	TCGT090204-SF	9.6	5.56	2.38	2.5	0.4																									
	TCGT090208-SF	9.6	5.56	2.38	2.5	0.8																									
	TCGT110302-SF	11	6.35	3.18	2.8	0.2																									
	TCGT110304-SF	11	6.35	3.18	2.8	0.4																									
	TCGT110308-SF	11	6.35	3.18	2.8	0.8																									

Tool holder / Klemmhalter



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● Ex Stock / ab Lager ○ On demand / auf Anfrage