

Turning · Drehen

Cemented carbide and cermet Inserts · Hartmetall und Cermet WSP

RC** Positive Insert/ Positive WSP

● Ideal Machining Condition
Gute Bearbeitungsbedingungen

● Normal Machining Condition
Normale Bearbeitungsbedingungen

● Unfavorable Machining Condition
Ungünstige Bearbeitungsbedingungen

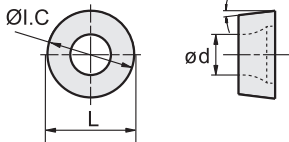
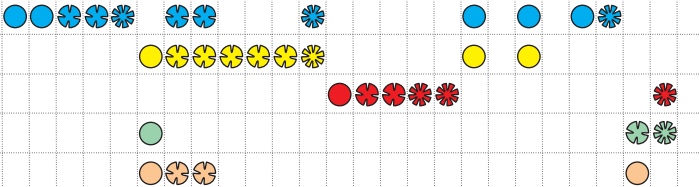
				Workpiece Material Werkstoffe P Steel / Stahl M Stainless Steel / Rostfreier Stahl K Cast iron / Gusseisen N Non-ferrite material / Ne Metalle S Heat-resistant steel / Warmfester Stahl																												
Insert Shape/ Schneid- plattenform	Type · Typ	Dimension (mm) Abmessung					Coated Carbide Beschichtetes Hartmetall																Cermet unbeschichtet	Cermet Coated beschicht. Cermet	Uncoated Carbide unbeschicht. Hartmetall							
		L	I.C	S	d	r	YBC151	YBC152	YBC251	YBC252	YBC351	YBG102	YBG202	YBG205	YBG302	YBM151	YBM251	YBM351	YBD052	YBD102	YBD151	YBD152	YBD252	YNG151	YNG151C	YC10	YC40	YD101	YD201			
	Basic	RCGT1204MO	12	12	4.76	4.4	\		○																							
		RCGT190600	19.05	19.05	6.35	6.55	\			○																						
		RCMT0803MO	8.0	8.0	3.18	3.36	\				●									●												
		RCMT10T3MO	10	10	3.97	3.6	\			●	○									●												
		RCMT1204MO	12	12	4.76	4.4	\	○	○	●	●									●		○										
		RCMT1606MO	16	16	6.35	5.5	\	○	●	○	●	○									○											
	Medium cut. Mittl. Bearb.		RCMT2006MO	20	20	6.35	6.5	\	○	○	●	●																				
		RCMT2507MO	25	25	7.94	7.7	\	○	○	●																						

RC** positive insert

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Ungünstige Bearbeitungsbedingungen

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LH 	RCGX0803MO-LH	8.0	8.0	3.18	3.36	\																																								
Aluminium Machining/ Aluminium- bearbeitung																																														

Tool holder / Klemmhalter

SRDCN



SRGCR/L



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● Ex Stock / ab Lager ○ On demand / auf Anfrage