

Turning · Drehen

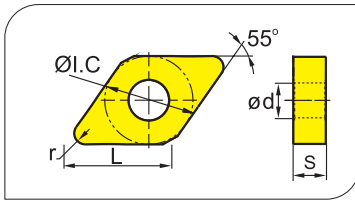
Cemented carbide and cermet Inserts · Hartmetall und Cermet WSP

DN** Negative Insert-Negative WSP

● Ideal Machining Condition
Gute Bearbeitungsbedingungen

● Normal Machining Condition
Normale Bearbeitungsbedingungen

● Unfavorable Machining Condition
Ungünstige Bearbeitungsbedingungen



Workpiece Material Werkstoff	P	M	K	N	S
Steel / Stahl	●	●	●	●	●
Stainless Steel / Rostfreier Stahl	●	●	●	●	●
Cast iron / Gusseisen	●	●	●	●	●
Non-ferrous material / Ne Metalle	●	●	●	●	●
Heat-resistant steel / Warmfester Stahl	●	●	●	●	●

Insert Shape Schneid- plattenform	Type · Typ	Dimension (mm) Abmessung					Coated Carbide Beschichtetes Hartmetall																Cermel unbeschichtet	Cermel Coated beschicht. Cerm.	Uncoated Carbide unbeschicht. Hartmetall				
		L	I.C	S	d	r	YBC151	YBC152	YBC251	YBC252	YBC351	YBG102	YBG202	YBG205	YBG302	YBM151	YBM251	YBM351	YBD052	YBD102	YBD151	YBD152			YBD252	YNG151	YNG151C	YC10	YC40
 Finishing Schlichten	DNMG110404-EF	11.6	9.525	4.76	3.81	0.4							●	○		○													
	DNMG110408-EF	11.6	9.525	4.76	3.81	0.8							●	●		●													
	DNMG110412-EF	11.6	9.525	4.76	3.81	1.2								○															
	DNMG150404-EF	15.5	12.7	4.76	5.16	0.4								●															
	DNMG150408-EF	15.5	12.7	4.76	5.16	0.8								●															
	DNMG150412-EF	15.5	12.7	4.76	5.16	1.2								○															
	DNMG150604-EF	15.5	12.7	6.35	5.16	0.4			○				○	●		●	●												
	DNMG150608-EF	15.5	12.7	6.35	5.16	0.8			○				○	●		●	●												
	DNMG150612-EF	15.5	12.7	6.35	5.16	1.2							●																
 finishing Schlichten	DNEG150404-NF	15.5	12.7	4.76	5.16	0.4							○																
	DNEG150408-NF	15.5	12.7	4.76	5.16	0.8							○																
	DNEG150604-NF	15.5	12.7	6.35	5.16	0.4							●														○		
	DNEG150608-NF	15.5	12.7	6.35	5.16	0.8							●																
 finishing Schlichten	DNMG150604R-FM	15.5	12.7	6.35	5.16	0.4				●				●															
	DNMG150608R-FM	15.5	12.7	6.35	5.16	0.8			○		●			●															
	DNMG150604L-FM	15.5	12.7	6.35	5.16	0.4					●			●															
	DNMG150608L-FM	15.5	12.7	6.35	5.16	0.8			○		●			●															
 Medium Cut/ Mittl. Bearb.	DNMG110404-PM	11.6	9.525	4.76	3.81	0.4	○		○										○										
	DNMG110408-PM	11.6	9.525	4.76	3.81	0.8	○	○	●										●										
	DNMG110412-PM	11.6	9.525	4.76	3.81	1.2	○		○									○	○										
	DNMG150404-PM	15.5	12.7	4.76	5.16	0.4				○																			
	DNMG150408-PM	15.5	12.7	4.76	5.16	0.8		●	●									○	●	●									

Tool holder / Klemmhalter



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● Ex Stock / ab Lager ○ On demand / auf Anfrage