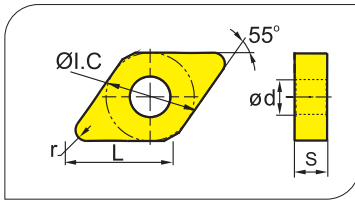


Turning · Drehen

Cemented carbide and cermet Inserts · Hartmetall und Cermet WSP

DN** Negative Insert · Negative WSP

● Ideal Machining Condition / Gute Bearbeitungsbedingungen
 ● Normal Machining Condition / Normale Bearbeitungsbedingungen
 ● Unfavorable Machining Condition / Ungünstige Bearbeitungsbedingungen



Workpiece Material / Werkstoffe	P	M	K	N	S
Steel / Stahl	●	●	●	●	●
Stainless Steel / Rostfreier Stahl	●	●	●	●	●
Cast iron / Gusseisen	●	●	●	●	●
Non-ferrous material / Ne Metalle	●	●	●	●	●
Heat-resistant steel / Warmfester Stahl	●	●	●	●	●

Insert Shape Schneid- plattenform	Type · Typ	Dimension (mm) Abmessung					Coated Carbide Beschichtetes Hartmetall																Cermet unbeschichtet	Cermet Coated beschicht. Cerm.	Uncoated Carbide unbeschicht. Hartmetall					
		L	I.C	S	d	r	YBC151	YBC152	YBC251	YBC252	YBC351	YBG102	YBG202	YBG205	YBG302	YBM151	YBM251	YBM351	YBD052	YBD102	YBD151	YBD152			YBD252	YNG151	YNG151C	YC10	YC40	YD101
 Roughing/ Schruppen	DR DNMM150608-DR	15.5	12.7	6.35	5.16	0.8		●	●	●	○							○												
	DNMM150612-DR	15.5	12.7	6.35	5.16	1.2	○	○		●	●																			
	DNMM150616-DR	15.5	12.7	6.35	5.16	1.6		●	○	●	○																			
 Roughing/ Schruppen	ER DNMG150608-ER	15.5	12.7	6.35	5.16	0.8										●														
	DNMG150612-ER	15.5	12.7	6.35	5.16	1.2																								
 Roughing/ Schruppen	ER DNMM150608-ER	15.5	12.7	6.35	5.16	0.8										●														
	DNMM150612-ER	15.5	12.7	6.35	5.16	1.2										○														
 Roughing/ Schruppen	HDR DNMM150608-HDR	15.5	12.7	6.35	5.16	0.8		●	○																					
	DNMM150612-HDR	15.5	12.7	6.35	5.16	1.2		●	○																					
	DNMM150616-HDR	15.5	12.7	6.35	5.16	1.6		●	○																					
 Basic	DNMG150604	15.5	12.7	6.35	5.16	0.4		○																						
	DNMG150608	15.5	12.7	6.35	5.16	0.8		○																						
	DNMG150612	15.5	12.7	6.35	5.16	1.2																								
	DNMG150616	15.5	12.7	6.35	5.16	1.6																								
	DNMG190608	19.3	15.875	6.35	7.94	0.8																								
	DNMG190612	19.3	15.875	6.35	7.94	1.2		○																						

Tool holder / Klemmhalter



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● Ex Stock / ab Lager ○ On demand / auf Anfrage