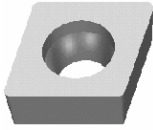
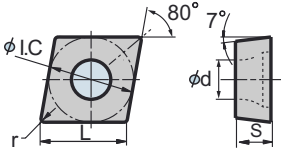
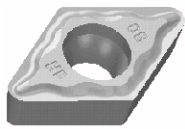
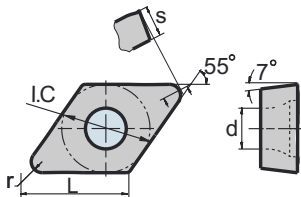


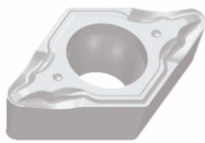
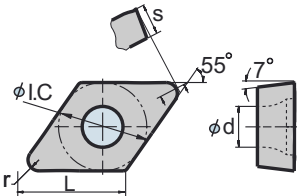
TURNING INSERTS

WENDESCHNEIDPLATTEN ZUM DREHEN

Cermet
Cermet

 	Type / Typ		Dimension(mm) Abmessungen					Grade Sorte				
			L	φI.C	S	φd	r	YNG051	YNG151	YNG151C	YNG251	
	(ISO)	(inch)										
CCMW	060204	2(1.5)1	6.4	6.35	2.38	2.8	0.4	○	○			
	09T304	3(2.5)1	9.7	9.525	3.97	4.4	0.4	○	○			
	09T308	3(2.5)2	9.7	9.525	3.97	4.4	0.8	○	○			

 	Type / Typ		Dimension(mm) Abmessungen					Grade Sorte				
			L	φI.C	S	φd	r	YNG051	YNG151	YNG151B	YNG151C	YNG251
	(ISO)	(inch)										
DCMT	070202-HF	2(1.5)0-HF	7.8	6.35	2.38	2.8	0.2	○	●	●	○	
	070204-HF	2(1.5)1-HF	7.8	6.35	2.38	2.8	0.4	○	●	●	○	
	070208-HF	2(1.5)2-HF	7.8	6.35	2.38	2.8	0.8	○	●	●		
	11T302-HF	3(2.5)0-HF	11.6	9.525	3.97	4.4	0.2		●	●	○	
	11T304-HF	3(2.5)1-HF	11.6	9.525	3.97	4.4	0.4		●	●	○	
	11T308-HF	3(2.5)2-HF	11.6	9.525	3.97	4.4	0.8		●	●		

 	Type / Typ		Dimension(mm) Abmessungen					Grade Sorte				
			L	φI.C	S	φd	r	YNG051	YNG151	YNG151B	YNG151C	YNG251
	(ISO)	(inch)										
DCMT	11T304-HM	3(2.5)1-HF	11.6	9.525	3.97	4.4	0.4		●	●		
	11T308-HM	3(2.5)2-HF	11.6	9.525	3.97	4.4	0.8		●	●		

● first choice from stock of Europe / erste Wahl aus Europalager / premier choix du stock européen

● ex stock / ab Lager / pris en magasin

○ short-term delivery / kurzfristige Lieferung / délai de livraison au plus court

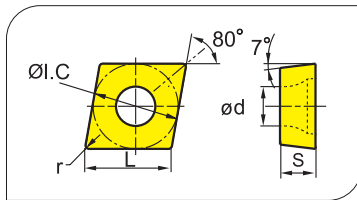
+ on demand / auf Anfrage / sur demande

Turning · Drehen

Cemented carbide and cermet Inserts · Hartmetall und Cermet WSP

CC** Positive Insert/ Positive WSP

● Ideal Machining Condition / Gute Bearbeitungsbedingungen
 ● Normal Machining Condition / Normale Bearbeitungsbedingungen
 ● Unfavorable Machining Condition / Ungünstige Bearbeitungsbedingungen



Workpiece Material / Werkstoffe	P	M	K	N	S
Steel / Stahl	●	●	●	●	●
Stainless Steel / Rostfreier Stahl	●	●	●	●	●
Cast iron / Gusseisen	●	●	●	●	●
Non-ferrous material / Nf Metalle	●	●	●	●	●
Heat-resistant steel / Warmfester Stahl	●	●	●	●	●

Insert Shape Schneid plattenform	Type Typ	Dimension (mm) Abmessung					Coated Carbide Beschichtetes Hartmetall																Cermat unbeschichtet	Cermat Coated beschicht. Cerm.	Uncoated Carbide unbeschicht. Hartmetall			
		L	I.C	S	d	r	YBC151	YBC152	YBC251	YBC252	YBC351	YBG102	YBG105	YBG202	YBG205	YBM151	YBM153	YBM251	YBM253	YBD052	YBD102	YBD152			YBD152C	YNG151	YNG151C	YD101
 Roughing/ Schruppen	CCMT060204-HR	6.4	6.35	2.38	2.8	0.4	○	●	●	●	○																	
	CCMT060208-HR	6.4	6.35	2.38	2.8	0.8	○	●	●	○	○											●						
	CCMT09T304-HR	9.7	9.525	3.97	4.4	0.4	○	●	●	●	●		○					○				○						
	CCMT09T308-HR	9.7	9.525	3.97	4.4	0.8	○	●	●	●	○							○		●	●	●						
	CCMT120408-HR	12.9	12.7	4.76	5.56	0.8	○	●	●	●	○					○	○		●	●	●							
	CCMT120412-HR	12.9	12.7	4.76	5.56	1.2	○	●	●	●	○					○	○			●	○							
 Aluminium Machining/ Aluminium bearbeitung	CCGX060202-LC	6.4	6.35	2.38	2.8	0.2																				●		
	CCGX060204-LC	6.4	6.35	2.38	2.8	0.4																				●		
	CCGX09T302-LC	9.7	9.525	3.97	4.4	0.2																				●		
	CCGX09T304-LC	9.7	9.525	3.97	4.4	0.4																				●		
	CCGX09T308-LC	9.7	9.525	3.97	4.4	0.8																				●		
	CCGX120404-LC	12.9	12.7	4.76	5.5	0.4																				●		
	CCGX120408-LC	12.9	12.7	4.76	5.5	0.8																				●		
 Aluminium Machining/ Aluminium bearbeitung	CCGX060202-LH	6.4	6.35	2.38	2.8	0.2					●															●		
	CCGX060204-LH	6.4	6.35	2.38	2.8	0.4					●															●		
	CCGX060208-LH	6.4	6.35	2.38	2.8	0.8					○															●		
	CCGX09T302-LH	9.7	9.525	3.97	4.4	0.2					●															●		
	CCGX09T304-LH	9.7	9.525	3.97	4.4	0.4					●															●		
	CCGX09T308-LH	9.7	9.525	3.97	4.4	0.8					●															●		
	CCGX120402-LH	12.9	12.7	4.76	5.56	0.2					○														○			
	CCGX120404-LH	12.9	12.7	4.76	5.56	0.4					●															●		
	CCGX120408-LH	12.9	12.7	4.76	5.56	0.8					●	○														●		
CCGX120412-LH	12.9	12.7	4.76	5.56	1.2					○															●			
 Basic	CCMW060204	6.4	6.35	2.38	2.8	0.4																				○		
	CCMW09T304	9.7	9.525	3.97	4.4	0.4																				○		
	CCMW09T308	9.7	9.525	3.97	4.4	0.8																				○		
	CCMW120404	12.9	12.7	4.76	5.56	0.4																				○		
	CCMW120408	12.9	12.7	4.76	5.56	0.8																				○		

Tool holder / Klemmhalter



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● Ex Stock / ab Lager ○ On demand / auf Anfrage YBC152F, YBC252F, YBM153F, YBM253F available / verfügbar.