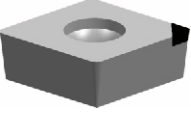
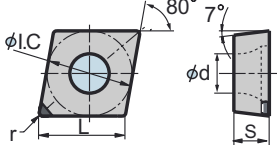
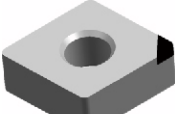
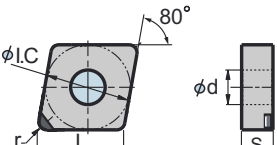


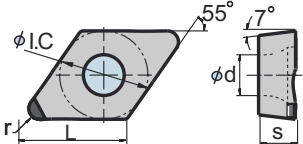
TURNING INSERTS

WENDESCHNEIDPLATTEN ZUM DREHEN

PCBN & PCD
CBN & PKD

 	Type / Typ		Dimension(mm) Abmessungen					PCBN CBN		PCD PKD	
			L	φI.C	S	φd	r	YCB011	YCB012	YCD011	
	(ISO)	(inch)									
CCGW	060204	2(1.5)1	6.4	6.35	2.38	2.8	0.4	○			
	060208	2(1.5)2	6.4	6.35	2.38	2.8	0.8	○			
	09T304	3(2.5)1	9.7	9.525	3.97	4.4	0.4	●	○		
	09T308	3(2.5)2	9.7	9.525	3.97	4.4	0.8	●	○		
CCMW	060204	2(1.5)1	6.4	6.35	2.38	2.8	0.4	○			
	060208	2(1.5)2	6.4	6.35	2.38	2.8	0.8	○			
	09T304	3(2.5)1	9.7	9.525	3.97	4.4	0.4	●			
	09T308	3(2.5)2	9.7	9.525	3.97	4.4	0.8	●			
	120404	431	12.9	12.7	4.76	5.5	0.4	○			
	120408	432	12.9	12.7	4.76	5.5	0.8	○			

 	Type / Typ		Dimension(mm) Abmessungen					PCBN CBN		PCD PKD	
			L	φI.C	S	φd	r	YCB011	YCB012	YCD011	
	(ISO)	(inch)									
CNGA	120404	431	12.9	12.7	4.76	5.16	0.4	●	○		
	120408	432	12.9	12.7	4.76	5.16	0.8	●	○		
	120412	433	12.9	12.7	4.76	5.16	1.2	●		○	
CNMA	120404	431	12.9	12.7	4.76	5.16	0.4	○			
	120408	432	12.9	12.7	4.76	5.16	0.8	●			
	120412	433	12.9	12.7	4.76	5.16	1.2	○			

 	Type / Typ		Dimension(mm) Abmessungen					PCBN CBN		PCD PKD	
			L	φI.C	S	φd	r	YCB011	YCB012	YCD011	
	(ISO)	(inch)									
DCGW	11T304	3(2.5)1	11.6	9.525	3.97	4.4	0.4	●	○	○	
	11T308	3(2.5)2	11.6	9.525	3.97	4.4	0.8	●	○	●	
DCMW	11T304	3(2.5)1	11.6	9.525	3.97	4.4	0.4	○			
	11T308	3(2.5)2	11.6	9.525	3.97	4.4	0.8	●			

● first choice from stock of Europe / erste Wahl aus Europalager / premier choix du stock européen

● ex stock / ab Lager / pris en magasin

○ short-term delivery / kurzfristige Lieferung / délai de livraison au plus court

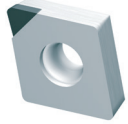
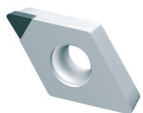
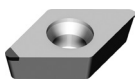
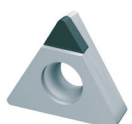
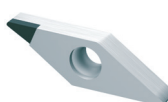
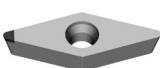
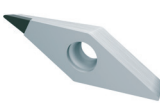
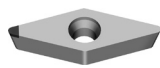
+ on demand / auf Anfrage / sur demande



PCD/PKD

A

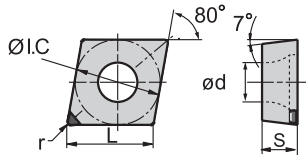
General Turning
Allgemeine Drehbearbeitung

Insert Shape <i>Schneidplattenform</i>	Type <i>Typ</i>	Grade <i>Sorte</i>
		YCD421
 A141	CCMT060202	○
	CCMT060204	○
	CCMT09T304	○
	CCMT09T308	○
	CCMT120404	○
	CCMT120408	○
 A142	CCMW060202	○
	CCMW060204	○
	CCMW09T304	○
	CCMW09T308	○
	CCMW120404	○
	CCMW120408	○
 A143	DCMT070202	○
	DCMT070204	○
	DCMT11T302	○
	DCMT11T304	○
	DCMT11T308	○
 A144	DCMW070202	○
	DCMW070204	○
	DCMW070208	○
	DCMW11T302	○
	DCMW11T304	○
	DCMW11T308	○
 A145	TCMT110204	○
	TCMT16T304	○
	TCMT16T308	○
 A146	TCMW110208	○
	TCMW16T304	○
	TCMW16T308	○
 A147	VBMT160404	○
	VBMT160408	○
 A147	VBMW160404	○
	VBMW160408	○
 A148	VCMT160404	○
	VCMT160408	○
 A148	VCMW160404	○
	VCMW160408	○

Turning · Drehen

PCBN & PCD Inserts · PCBN & PCD WSP

CC**



Continuous cutting
Vollschnitt

Continuous and interrupted cutting
Voll und leicht schnitt unterbrochner Schnitt

Interrupted cutting
Stark unterbrochner Schnitt

Workpiece Material Werkstoffe	H	Hardened material Gehärtete Werkstoff								
	K	Cast iron Gusseisen								
	N	Non-ferrite material Ne Metalle	●							

Insert Shape Schneid plattenform	Type Typ	Dimension (mm) Abmessung					PCD			
		L	I.C	S	d	r	YCD421			
	CCMW060202	6.4	6.35	2.38	2.8	0.2	○			
	CCMW060204	6.4	6.35	2.38	2.8	0.4	○			
	CCMW09T304	9.7	9.525	3.97	4.4	0.4	○			
	CCMW09T308	9.7	9.525	3.97	4.4	0.8	○			
	CCMW120404	12.9	12.7	4.76	5.56	0.4	○			
	CCMW120408	12.9	12.7	4.76	5.56	0.8	○			

Tool Holder · Klemmhalter

SCACR/L
Kr:90°



SCLCR/L
Kr:95°



SCLCR/L
Kr:95°



SCFCR
Kr:90°



SCLCR
Kr:95°



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Further insert size, edge preparation, special inserts and grade on demand possible.

Weitere Größen, Fasenausführungen, Sonderplatten und Sondersorten auf Anfrage möglich.

● Ex Stock / ab Lager ○ On demand / auf Anfrage