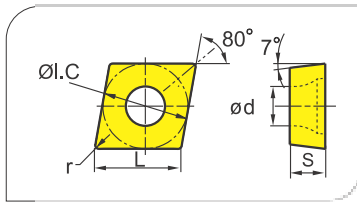


CC** Positive Insert/ Positive WSP



● Ideal Machining Condition / Gute Bearbeitungsbedingungen
● Normal Machining Condition / Normale Bearbeitungsbedingungen
● Unfavorable Machining Condition / Ungünstige Bearbeitungsbedingungen

Workpiece Material / Werkstoff	Steel / Stahl	Stainless Steel / Rostfreier Stahl	Cast iron / Gussstahl	Non-ferrous material / Nicht-ferroses Material	Heat-resistant steel / Wärmehärtender Stahl
P	●●●●●●●●	●●●●●●●●	●●●●●●●●	●●●●●●●●	●●●●●●●●
M	●●●●●●●●	●●●●●●●●	●●●●●●●●	●●●●●●●●	●●●●●●●●
K	●●●●●●●●	●●●●●●●●	●●●●●●●●	●●●●●●●●	●●●●●●●●
N	●●●●●●●●	●●●●●●●●	●●●●●●●●	●●●●●●●●	●●●●●●●●
S	●●●●●●●●	●●●●●●●●	●●●●●●●●	●●●●●●●●	●●●●●●●●

Insert Shape Schneid plattenform	Type Typ	Dimension (mm) Abmessung					Coated Carbide Beschichtetes Hartmetall												Cermet unbeschichtet	Cermet Coated beschicht. Cermet.	Uncoated Carbide unbeschicht. Hartmetall							
		L	I.C	S	d	r	YBC151	YBC152	YBC251	YBC252	YBC351	YBG102	YBG105	YBG202	YBG205	YBM151	YBM153	YBM251			YBM253	YBD052	YBD102	YBD152	YBD152C	YNG151	YNG151C	YD101
EF  Finishing Schlichten	CCMT060202-EF	6.4	6.35	2.38	2.8	0.2								●	●	○												
	CCMT060204-EF	6.4	6.35	2.38	2.8	0.4								○	●	●												
	CCMT09T302-EF	9.7	9.525	3.97	4.4	0.2								●	●		○											
	CCMT09T304-EF	9.7	9.525	3.97	4.4	0.4							○	●	●	●	●											
	CCMT09T308-EF	9.7	9.525	3.97	4.4	0.8							○	○	●		●											
	CCMT120404-EF	12.9	12.7	4.76	5.56	0.4								○	●		●											
	CCMT120408-EF	12.9	12.7	4.76	5.56	0.8								○	●		●											
HM  Medium Cut/ Mittl. Bearb.	CCMT060204-HM	6.4	6.35	2.38	2.8	0.4	○	●	●	●	●		●	○	○	○			●	●								
	CCMT060208-HM	6.4	6.35	2.38	2.8	0.8	○	●	●	●	●		●		○		○			●	●							
	CCMT09T304-HM	9.7	9.525	3.97	4.4	0.4	○	●	●	●	●		●	○	○		●			●	●							
	CCMT09T308-HM	9.7	9.525	3.97	4.4	0.8	○	●	●	●	●		●		○		●			●	●							
	CCMT120404-HM	12.9	12.7	4.76	5.56	0.4	○	●	●	●	●		●		○		●			●	●							
	CCMT120408-HM	12.9	12.7	4.76	5.56	0.8	○	●	●	●	●		●		○		●			●	●							
	CCMT120412-HM	12.9	12.7	4.76	5.56	1.2		●	●	○	●										○							
EM  Medium Cut/ Mittl. Bearb.	CCMT060204-EM	6.4	6.35	2.38	2.8	0.4							○	●		●		●										
	CCMT060208-EM	6.4	6.35	2.38	2.8	0.8								○	●		●		○									
	CCMT09T304-EM	9.7	9.525	3.97	4.4	0.4								○	●	○	●		●									
	CCMT09T308-EM	9.7	9.525	3.97	4.4	0.8								○	●		●	○	●									
	CCMT120404-EM	12.9	12.7	4.76	5.56	0.4								○	●		●		●									
	CCMT120408-EM	12.9	12.7	4.76	5.56	0.8								○	●		●		●									
	CCMT120412-EM	12.9	12.7	4.76	5.56	1.2									○				○									

Tool holder / Klemmhalter



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Insert code key
ISO Code

A58-A57

Grade selection reference
Sortenauswahl

A16/A41-A53

chip breaker selection reference
Spanbrecherauswahl

A31-A40

Recommended cutting parameters
Empfohlene Schnittparameter

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