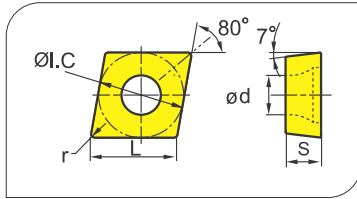


Turning · Drehen

Cemented carbide and cermet Inserts · Hartmetall und Cermet WSP

CC** Positive Insert/ Positive WSP

● Ideal Machining Condition / Gute Bearbeitungsbedingungen
 ● Normal Machining Condition / Normale Bearbeitungsbedingungen
 ● Unfavorable Machining Condition / Ungünstige Bearbeitungsbedingungen



Workpiece Material / Werkstoffe	P	M	K	N	S
Steel / Stahl	●	●	●	●	●
Stainless Steel / Rostfreier Stahl	●	●	●	●	●
Cast iron / Gusseisen	●	●	●	●	●
Non-ferrous material / Nf Metalle	●	●	●	●	●
Heat-resistant steel / Warmfester Stahl	●	●	●	●	●

Insert Shape Schneid plattenform	Type Typ	Dimension (mm) Abmessung					Coated Carbide Beschichtetes Hartmetall																Cermet unbeschichtet	Cermet Coated beschicht. Cerm.	Uncoated Carbide unbeschicht. Hartmetall		
		L	I.C	S	d	r	YBC151	YBC152	YBC251	YBC252	YBC351	YBG102	YBG105	YBG202	YBG205	YBM151	YBM153	YBM251	YBM253	YBD052	YBD102	YBD152			YBD152C		
 Finishing Schlichten	CCGT09T301R-USF	9.7	9.525	3.97	4.4	0.1								○													
	CCGT09T302R-USF	9.7	9.525	3.97	4.4	0.2								●	○												
	CCGT09T304R-USF	9.7	9.525	3.97	4.4	0.4								○	○												
 Finishing Schlichten	CCGT09T301L-USF	9.7	9.525	3.97	4.4	0.1								○													
	CCGT09T302L-USF	9.7	9.525	3.97	4.4	0.2								○													
	CCGT09T304L-USF	9.7	9.525	3.97	4.4	0.4								○													
 Finishing Schlichten	CCGT060202-SF	6.4	6.35	2.38	2.8	0.2																		●	●		
	CCGT060204-SF	6.4	6.35	2.38	2.8	0.4																		●	●		
	CCGT09T304-SF	9.7	9.525	3.97	4.4	0.4																		●	●		
 Finishing Schlichten	CCMT060202-HF	6.4	6.35	2.38	2.8	0.2	○	●	●	●			○										○	○			
	CCMT060204-HF	6.4	6.35	2.38	2.8	0.4	○	●	●	●	●		●	○							○		○	○			
	CCMT060208-HF	6.4	6.35	2.38	2.8	0.8	○	●	●	○			○									○		○	○		
	CCMT09T302-HF	9.7	9.525	3.97	4.4	0.2		●	●	●			●										○	○			
	CCMT09T304-HF	9.7	9.525	3.97	4.4	0.4	○	●	●	●	●		●	○	○						●	●	○	○			
	CCMT09T308-HF	9.7	9.525	3.97	4.4	0.8	○	●	●	●	○		●	○	○						●	○	○				
	CCMT120404-HF	12.9	12.7	4.76	5.56	0.4	○	●	●	●					○								○				
	CCMT120408-HF	12.9	12.7	4.76	5.56	0.8		●	○	○																	
	CPGT050204	5.6	5.56	2.38	2.8	0.4	●	○																			

Tool holder / Klemmhalter



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● Ex Stock / ab Lager ○ On demand / auf Anfrage YBC152F, YBC252F, YBM153F, YBM253F available / verfügbar.