

Turning · Drehen

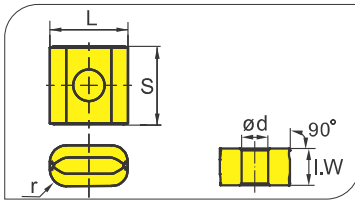
Cemented carbide and cermet Inserts · Hartmetall und Cermet WSP

Railway Wheel Machining/ Radsatz Bearbeitung

● Ideal Machining Condition
Gute Bearbeitungsbedingungen

● Normal Machining Condition
Normale Bearbeitungsbedingungen

● Unfavorable Machining Condition
Ungünstige Bearbeitungsbedingungen



Workpiece Material Werkstoffe	P	M	K	N	S
Steel Stahl	●	●	●	●	●
Stainless Steel Rostfreier Stahl	●	●	●	●	●
Cast iron Gusseisen	●	●	●	●	●
Non-ferrous material Nichtmetalle	●	●	●	●	●
Heat-resistant steel Wärmefester Stahl	●	●	●	●	●

Insert Shape Schneid plattenform	Type Typ	Dimension (mm) Abmessung					Coated Carbide Beschichtetes Hartmetall																Cermet unbeschichtet	Cermet Coated beschicht. Cermet	Uncoated Carbide unbeschicht. Hartmetall			
		L	I.C	S	d	r	YBC151	YBC152	YBC251	YBC252	YBC351	YBG102	YBG105	YBG202	YBG205	YBM151	YBM153	YBM251	YBM253	YBD052	YBD102	YBD152			YBD152C	YNG151	YNG151C	YD101
 Railway Wheel Machining/ Radsatz Bearb.	175.32-191940-22	19.05	10	19.05	6.35	4.0	○	●																				
	175.32-191940-227	19.05	10	19.05	7.2	4.0		○																				
 Railway Wheel Machining/ Radsatz Bearb.	175.32-191940-24	19.05	10	19.05	6.35	4.0	○	●																				
	175.32-301940-24	30	10	19.05	6.35	4.0	○	○	●	○																		
 Railway Wheel Machining/ Radsatz Bearb.	175.32-191940-25	19.05	10	19.05	6.35	4.0		○																				
 Railway Wheel Machining/ Radsatz Bearb.	175.32-191940-28	19.05	10	19.05	6.35	4.0	○	●	●	●																		
	175.32-30194031	30	10	19.05	6.35	4.0			○	○																		

● Ex Stock / ab Lager ○ On demand / auf Anfrage YBC152F, YBC252F, YBM153F, YBM253F available / verfügbar.