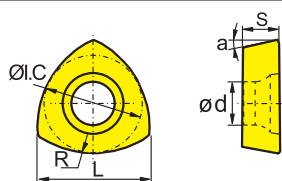


Indexable Milling Tools · Wendeplattenfräser

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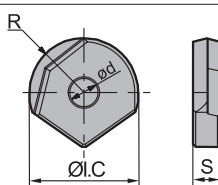


-  Ideal Machining Condition
 Gute Bearbeitungsbedingungen
-  Normal Machining Condition
 Normale Bearbeitungsbedingungen
-  Unfavorable Machining Condition
 Ungünstige Bearbeitungsbedingungen

Workpiece Material Werkstoffe	Steel / Stahl	Stainless Steel / Rostfreier Stahl	Cast iron / Gusseisen	Non-ferrite material / Ne Metalle	Heat-resistant steel / Wärmefester Stahl
P	         				
M	  	     			
K			      		
N				 	
S		   			

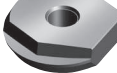
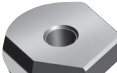
[illegible]

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-  Ideal Machining Condition
 Gute Bearbeitungsbedingungen
-  Normal Machining Condition
 Normale Bearbeitungsbedingungen
-  Unfavorable Machining Condition
 Ungünstige Bearbeitungsbedingungen

Workpiece Material Werkstoffe	Steel / Stahl	Stainless Steel / Rostfreier Stahl	Cast iron / Gusseisen	Non-ferrite material / Ne Metalle	Heat-resistant steel / Warmfester Stahl
P	Steel / Stahl				
M	Stainless Steel / Rostfreier Stahl				
K	Cast iron / Gusseisen				
N	Non-ferrite material / Ne Metalle				
S	Heat-resistant steel / Warmfester Stahl				

Insert WSP	Type · Typ	Dimensions (mm) · Abmessungen				CVD Coating CVD Beschicht.						PVD Coating PVD Beschicht.						Cermet		Carbide uncoat. unbe. Hartmetall			
		R	I.C	S	d	YBC301	YBC401	YBM251	YBM351	YBD152	YBD252	YBG102	YBG202	YBG205	YBG302	YBG152	YBG252	YNG151	YNG151C	YC30S	YD051	YD101	YD201
	ZOHX1203-GF	6	12	3	4												●						
	ZOHX1604-GF	8	16	4	5												●						
	ZOHX2005-GF	10	20	5	5												●						
	ZOHX2506-GF	12.5	25	6	6												●						
	ZOHX3007-GF	15	30	7	8												●						
	ZOHX3207-GF	16	32	7	8												●						
	ZOHX1203-GM	6	12	3	4												●						
	ZOHX1604-GM	8	16	4	5												●						
	ZOHX2005-GM	10	20	5	5												●						
	ZOHX2506-GM	12.5	25	6	6												●						
	ZOHX3007-GM	15	30	7	8												●						
	ZOHX3207-GM	16	32	7	8												●						

● Ex Stock / ab Lager ○ On demand / auf Anfrage