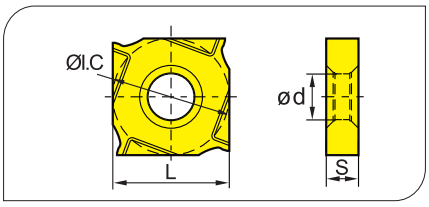
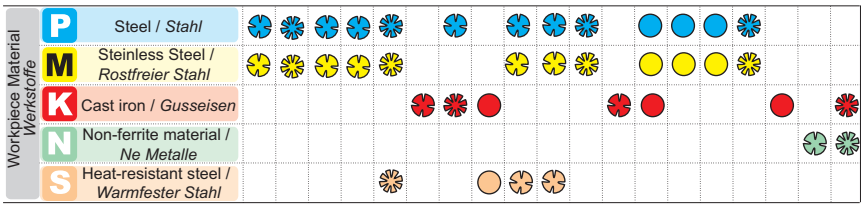
XS**

Ideal Machining Condition
Gute Bearbeitungsbedingungen

Normal Machining Condition
Normale Bearbeitungsbedingungen

Unfavorable Machining Condition
Ungünstige Bearbeitungsbedingungen





Insert WSP	Type · Typ	Dimensions (mm) · Abmessungen				CVD Coating CVD Beschicht.							PVD Coating PVD Beschicht.						Cermet		Carbide uncoat. unbe. Hartmetall			
		I.C	L	S	d	YBC301	YBC401	YBM251	YBM253	YBM351	YBD152	YBD252	YBG102	YBG202	YBG205	YBG302	YBG152	YBG252	YNG151	YNG151C	YC30S	YD051	YD101	YD201
	XSEQ1202	12.7	12.7	2.3	5.0											●								
	XSEQ1203	12.7	12.7	3.0	5.0				○							●								
	XSEQ12T3	12.7	12.7	3.5	5.0	○										●								
	XSEQ1204	12.7	12.7	4.0	5.0											●								
	XSEQ12T4	12.7	12.7	4.5	5.0											●								

ZD**

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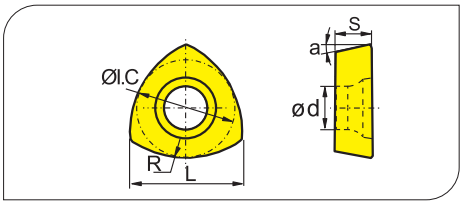

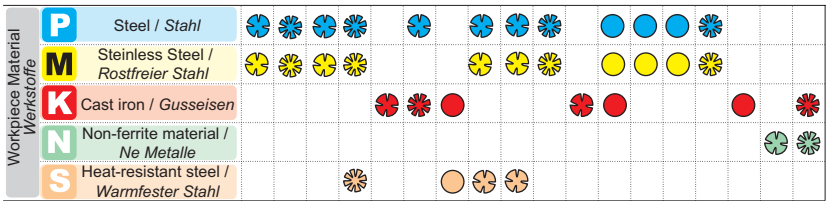

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		I.C	L	S	R	d	α	YBC301	YBC401	YBM251	YBM351	YBD152	YBD252	YBG102	YBG202	YBG205	YBG302	YBG152	YBG252	YNG151	YNG151C	YC30S	YD051	YD101	YD201
	ZDET08T2CYR10	6.75	8.4	2.78	10	2.8	14°			●															
	ZDET1103CYR12.5	8.5	10.6	3.18	12.5	2.8	14°			●															
	ZDET13T3CYR16	10.5	13.2	3.97	16	4.4	14°																		
	ZDET13T3CYR16-PM	10.5	13.2	3.97	16	4.4	14°			●															