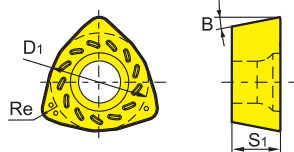


Indexable Milling Tools · Wendeplattenfräser

WP**



 Ideal Machining Condition
Gute Bearbeitungsbedingungen

 Normal Machining Condition
Normale Bearbeitungsbedingungen

 Unfavorable Machining Condition
Ungünstige Bearbeitungsbedingungen

Workpiece Material Werkstoffe	Steel / Stahl	Stainless Steel / Rostfreier Stahl	Cast iron / Gusseisen	Non-ferrite material / Ne Metalle	Heat-resistant steel / Wärmefester Stahl
P	         				
M	         				
K		        			
N				        	
S		         			

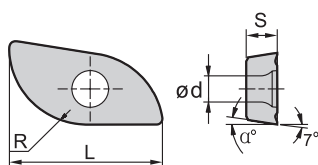
[illegible]

● Ideal Machining Condition
Gute Bearbeitungsbedingungen

 Normal Machining Condition
Normale Bearbeitungsbedingungen

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Ungünstige Bearbeitungsbedingungen

XP**



Workpiece Material Werkstoffe	Steel / Stahl	Stainless Steel / Rostfreier Stahl	Cast iron / Gusseisen	Non-ferrite material / Ne Metalle	Heat-resistant steel / Wärmefester Stahl
P	          				
M	          				
K			       		
N				 	
S		   			

Insert WSP	Type · Typ	Dimensions (mm) · Abmessungen					CVD Coating CVD Beschicht.						PVD Coating PVD Beschicht.					Cermet		Carbide uncoat. unbe. Hartmetall				
		R	d	S	α°	L	YBC301	YBC401	YBM251	YBM351	YBD152	YBD252	YBG102	YBG202	YBG205	YBG302	YBG152	YBG252	YNG151	YNG151C	YC30S	YD051	YD101	YD201
	XPHT16R0803-GM	8	3.1	3.18	9	16										●								
	XPHT20R10T3-GM	10	4.0	3.97	9	20										●								
	XPHT25R1204-GM	12.5	4.7	4.76	9	25										●								
	XPHT30R1506-GM	15	5.8	6.35	11	30										●								
	XPHT32R1606-GM	16	5.8	6.35	9	32										●								
	XPHT40R2007-GM	20	6.8	7.94	9	40										○								
	XPHT50R2507-GM	25	9.2	7.94	9	50										○								

● Ex Stock / ab Lager ○ On demand / auf Anfrage