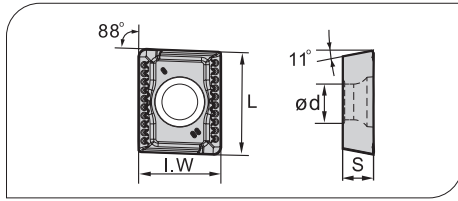


Milling - Fräsen

Indexable Milling Tools - Wendepplattenfräser

Applicable inserts · Wendeschneidplatten

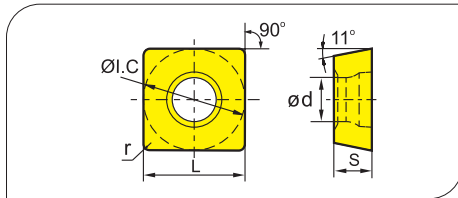


- Ideal Machining Condition / Gute Bearbeitungsbedingungen
- Normal Machining Condition / Normale Bearbeitungsbedingungen
- Unfavorable Machining Condition / Ungünstige Bearbeitungsbedingungen

Workpiece Material / Werkstoffe	P Steel / Stahl	M Stainless Steel / Rostfreier Stahl	K Cast iron / Gusseisen	N Non-ferrite material / Ne Metalle	S Heat-resistant steel / Warmfester Stahl	CVD Coating / CVD Beschicht.						PVD Coating / PVD Beschicht.			Cermet	Carbide uncoat. unbe. Hartmetall							
						YBC301	YBC401	YBM251	YBM351	YBD152	YBD252	YBG102	YBG202	YBG205		YBG302	YBG152	YBG252	YNG151	YNG151C	YC30S	YD051	YD101
P	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●								
M	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●								
K					●	●	●	●	●	●	●	●	●	●	●								
N																							
S						●	●	●	●	●	●	●	●	●	●								

Insert WSP	Type · Typ	Dimensions (mm) · Abmessungen					CVD Coating / CVD Beschicht.						PVD Coating / PVD Beschicht.			Cermet	Carbide uncoat. unbe. Hartmetall								
		L	I.W	S	d	r	YBC301	YBC401	YBM251	YBM351	YBD152	YBD252	YBG102	YBG202	YBG205		YBG302	YBG152	YBG252	YNG151	YNG151C	YC30S	YD051	YD101	YD201
	APKT150412-PM	16.33	12.7	4.76	5.4	1.2										●	○								
	APKT150412-KM	16.33	12.7	4.76	5.4	1.2										○	●								

Applicable inserts · Wendeschneidplatten



- Ideal Machining Condition / Gute Bearbeitungsbedingungen
- Normal Machining Condition / Normale Bearbeitungsbedingungen
- Unfavorable Machining Condition / Ungünstige Bearbeitungsbedingungen

Workpiece Material / Werkstoffe	P Steel / Stahl	M Stainless Steel / Rostfreier Stahl	K Cast iron / Gusseisen	N Non-ferrite material / Ne Metalle	S Heat-resistant steel / Warmfester Stahl	CVD Coating / CVD Beschicht.						PVD Coating / PVD Beschicht.			Cermet	Carbide uncoat. unbe. Hartmetall							
						YBC301	YBC401	YBM251	YBM351	YBD152	YBD252	YBG102	YBG202	YBG205		YBG302	YBG152	YBG252	YNG151	YNG151C	YC30S	YD051	YD101
P	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●				
M	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●				
K					●	●	●	●	●	●	●	●	●	●	●	●	●	●	●				
N																							
S						●	●	●	●	●	●	●	●	●	●	●	●	●	●				

Insert WSP	Type · Typ	Dimensions (mm) · Abmessungen					CVD Coating / CVD Beschicht.						PVD Coating / PVD Beschicht.			Cermet	Carbide uncoat. unbe. Hartmetall								
		L	I.C	S	d	r	YBC301	YBC401	YBM251	YBM351	YBD152	YBD252	YBG102	YBG202	YBG205		YBG302	YBG152	YBG252	YNG151	YNG151C	YC30S	YD051	YD101	YD201
	SPMT120408-PM	12.7	12.7	4.76	5.5	0.8										●	○								
	SPMT120408-KM	12.7	12.7	4.76	5.5	0.8										○	●								

Applicable tool B9-B15
Werkzeug

Tools code key B22-B23
Werkzeug ISO

Grade selection guide B16-B20
Sortenauswahl

Technical data B183-B188
Technische Daten