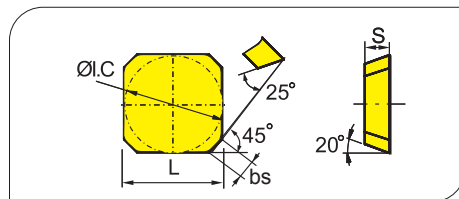


Milling · Fräsen

Indexable Milling · Fräswendeplatten

■ Applicable inserts · Wendeschneidplatten

● Ideal Machining Condition
Gute Bearbeitungsbedingungen
● Normal Machining Condition
Normale Bearbeitungsbedingungen
● Unfavorable Machining Condition
Ungünstige Bearbeitungsbedingungen



Workpiece Material Werkstoffe	P	M	K	N	S	Steel / Stahl	Stainless Steel / Rostfreier Stahl	Cast iron / Gusseisen	Non-ferrous material / Ne Metalle	Heat-resistant steel / Warmfester Stahl
	●	●	●	●	●	●	●	●	●	●
	●	●	●	●	●	●	●	●	●	●
	●	●	●	●	●	●	●	●	●	●
	●	●	●	●	●	●	●	●	●	●
	●	●	●	●	●	●	●	●	●	●
	●	●	●	●	●	●	●	●	●	●
	●	●	●	●	●	●	●	●	●	●
	●	●	●	●	●	●	●	●	●	●
	●	●	●	●	●	●	●	●	●	●
	●	●	●	●	●	●	●	●	●	●

Insert shape Plattenform	Type · Typ	Dimension (mm) Abmessung				CVD Coating CVD Beschicht.						PVD Coating PVD Beschicht.						Cermet		Carbide uncoat. unbe. Hartmetall			
		L	I.C	S	bs	YBC301	YBC401	YBM251	YBM351	YBD152	YBD252	YBG102	YBG202	YBG205	YBG302	YBG152	YBG252	YNG151	YNG151C	YC30S	YD051	YD101	YD201
	SEEN1203AFTN	12.7	12.7	3.18	1.8																		
	SEKN1203AFFN	12.7	12.7	3.18	1.8																		
	SEKN1203AFN	12.7	12.7	3.18	1.8	●														○		●	
	SEKN1203AFTN	12.7	12.7	3.18	1.8	●		●										●		●			○
	SEKR1203AFN	12.7	12.7	3.18	1.8	●	○					●											
	SEKN1504AFN	15.875	15.875	4.76	1.6	○																○	○
	SEKN1504AFTN	15.875	15.875	4.76	1.6	●	●	●												●			
	SEKR1504AFN	15.875	15.875	4.76	1.6																		

● Ex Stock / ab Lager ○ On demand / auf Anfrage