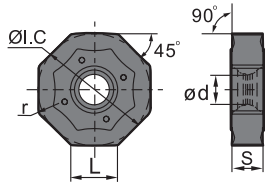


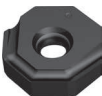
Indexable Milling Tools · Wendeplattenfräser

ON**



- Ideal Machining Condition
 Gute Bearbeitungsbedingungen
-  Normal Machining Condition
 Normale Bearbeitungsbedingungen
-  Unfavorable Machining Condition
 Ungünstige Bearbeitungsbedingungen

	P	M	K	N	S
Workpiece Material Werkstoffe	Steel / Stahl	Stainless Steel / Rostfreier Stahl	Cast iron / Gusseisen	Non-ferrite material / Ne Metalle	Heat-resistant steel / Warmfester Stahl

Insert WSP	Type · Typ	Dimensions (mm) · Abmessungen					CVD Coating CVD Beschicht.					PVD Coating PVD Beschicht.					Cermet		Carbide uncoat. unbe. Hartmetall					
		L	ØI.C	S	ød	r	YBC301	YBM251	YBM253	YBM351	YBD152	YBD252	YBG102	YBG202	YBG205	YBG302	YBG152	YBG252	YNG151	YNG151C	YC30S	YD051	YD101	YD201
	ONHU060408-PF	6.58	15.875	4.76	4.4	0.83					●		●											
	ONHU08T508-PF	8.37	20.2	5.77	5.3	0.83					●		●											
	ONHU060408-PM	6.58	15.875	4.76	4.4	0.83			●	●	●													
	ONHU08T508-PM	8.37	20.2	5.79	5.3	0.83			●	●	●													
	ONHU08T508-W	6.9	20.5	6.00	5.3	0.80					●		○											
	