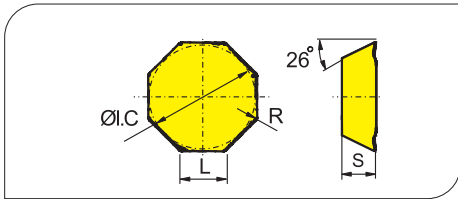


Milling · Fräsen

Indexable Milling Tools · Wendepplattenfräser

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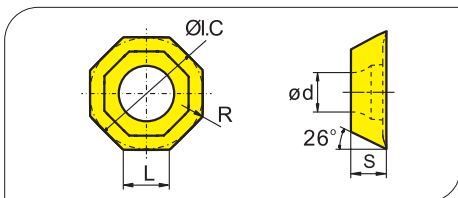


- Ideal Machining Condition / Gute Bearbeitungsbedingungen
- Normal Machining Condition / Normale Bearbeitungsbedingungen
- Unfavorable Machining Condition / Ungünstige Bearbeitungsbedingungen

Workpiece Material / Werkstoffe	P	M	K	N	S
Steel / Stahl	●	●	●	●	●
Stainless Steel / Rostfreier Stahl	●	●	●	●	●
Cast iron / Gusseisen	●	●	●	●	●
Non-ferrous material / Ne Metalle	●	●	●	●	●
Heat-resistant steel / Warmfester Stahl	●	●	●	●	●

Insert WSP	Type · Typ	Dimensions (mm) · Abmessungen				CVD Coating / CVD Beschicht.				PVD Coating / PVD Beschicht.				Cermet		Carbide uncoat. / unbe. Hartmetall								
		L	I.C	S	R	YBC301	YBC401	YBM251	YBM351	YBD152	YBD252	YBG102	YBG202	YBG205	YBG302	YBG152	YBG252	YNG151	YNG151C	YC30S	YD051	YD101	YD201	
	OFKR0704-DF	7.45	17.94	4.76	0.8			●				●												
	OFKR0704-DM	7.45	17.94	4.76	0.8	●	●	●	●	●	●	●	●	●										
	OFKR0704W-DM wiper	7.45	17.94	4.76		●				●		●	●											
	OFKR0704-LH	7.45	17.94	4.76																			○	

OF**



- Ideal Machining Condition / Gute Bearbeitungsbedingungen
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- Unfavorable Machining Condition / Ungünstige Bearbeitungsbedingungen

Workpiece Material / Werkstoffe	P	M	K	N	S
Steel / Stahl	●	●	●	●	●
Stainless Steel / Rostfreier Stahl	●	●	●	●	●
Cast iron / Gusseisen	●	●	●	●	●
Non-ferrous material / Ne Metalle	●	●	●	●	●
Heat-resistant steel / Warmfester Stahl	●	●	●	●	●

Insert WSP	Type · Typ	Dimensions (mm) · Abmessungen					CVD Coating / CVD Beschicht.				PVD Coating / PVD Beschicht.				Cermet		Carbide uncoat. / unbe. Hartmetall								
		L	I.C	S	d	R	YBC301	YBC401	YBM251	YBM351	YBD152	YBD252	YBG102	YBG202	YBG205	YBG302	YBG152	YBG252	YNG151	YNG151C	YC30S	YD051	YD101	YD201	
	OFKT05T3-DF	5.26	12.7	3.97	4.4	0.5						●	●		○										
	OFKT05T3-DM	5.26	12.7	3.97	4.4	0.5			○		●	●	●	●											
	OFKT05T3-LH	5.26	12.7	3.97	4.4	0.5																	●		

● Ex Stock / ab Lager ○ On demand / auf Anfrage