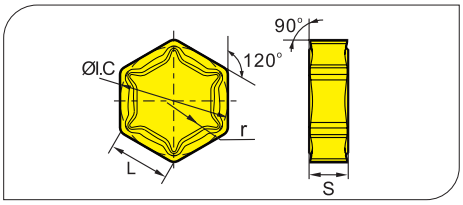
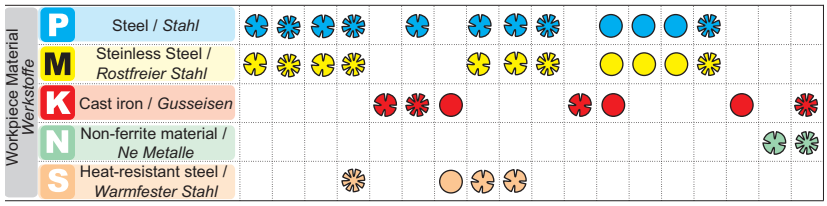
HN**



Ideal Machining Condition
Gute Bearbeitungsbedingungen

Normal Machining Condition
Normale Bearbeitungsbedingungen

Unfavorable Machining Condition
Ungünstige Bearbeitungsbedingungen



Insert WSP	Type · Typ	Dimensions (mm) · Abmessungen				CVD Coating CVD Beschicht.						PVD Coating PVD Beschicht.						Cermet		Carbide uncoat. unbe. Hartmetall			
		L	I.C	S	R	YBC301	YBC401	YBM251	YBM351	YBD152	YBD252	YBG102	YBG202	YBG205	YBG302	YBG152	YBG252	YNG151	YNG151C	YC30S	YD051	YD101	YD201
	HNEX090512-DF	9.16	15.875	5.56	1.2					○													
	HNEX090512-DM	9.16	15.875	5.56	1.2					○													
	HNEX090512-DR	9.16	15.875	5.56	1.2					●	●												
	HNGX090516-MR	9.16	15.875	5.56	1.6					●													
	HNGX090520-MR	9.16	15.875	5.56	2.0					●													

Applicable tool B9-B15
Werkzeug

Tools code key B152-B153
WSP ISO

Grade selection guide B16-B20
Sortenauswahl

Technical data B183-B188
Technische Daten