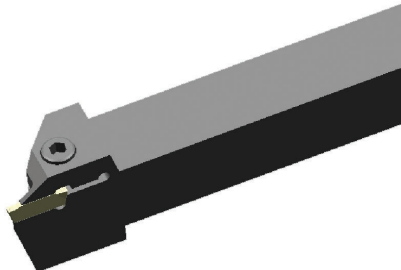
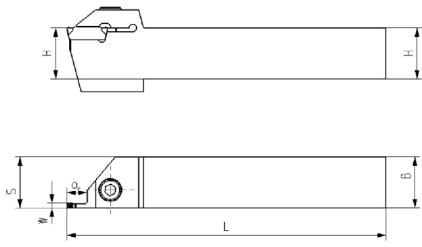


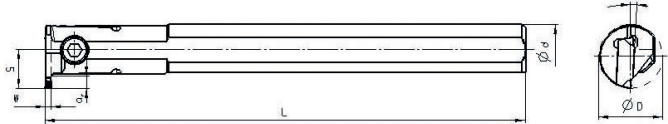
Turning · Drehen

Parting & Grooving · Ab- & Einstechen

External parting, grooving and turning tools · Einstech- & Drehwerkzeuge (Außen)

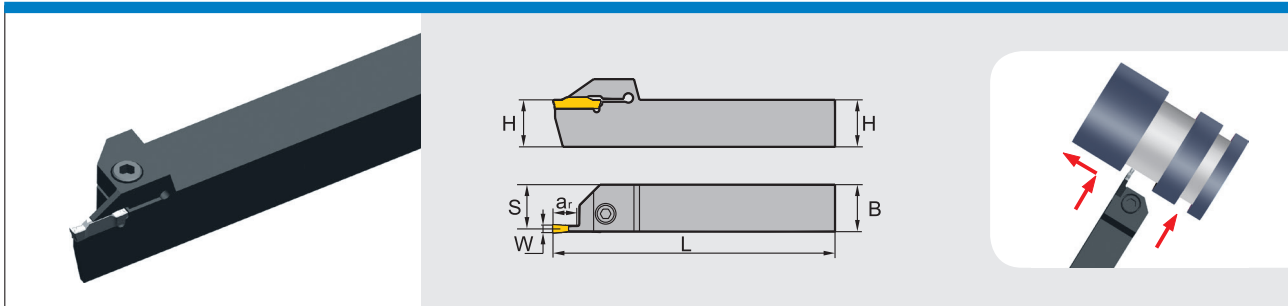
											
		Stock Stock		Dimension (mm) Abmessung					Inserts Stechplatte	Screw Schraube	Wrench Schlüssel
Type Typ		R	L	H×B	L	S	W	ar max			
QEBD	1616R/L04	○	○	16×16	150	16.17	2	4	ZTBD02002	M5×16	WH40L
	2020R/L07	○	○	20×20	150	20.17	2	7	ZTBD02002		

Internal parting, grooving and turning tools · Einstech- & Drehwerkzeuge (Innen)

											
		Stock Stock		Dimension (mm) Abmessung					Inserts Stechplatte	Screw Schraube	Wrench Schlüssel
Type Typ		R	L	d	L	S	W	ar max			
C16M-QBDR/L04-20		●	○	16	150	12	2	4	ZTBD02002-MG	M5×10	WH40L

● ex stock · ab Lager ○ on demand · auf Anfrage

External parting, grooving and turning tools · Einstech- & Drehwerkzeuge (Außen)



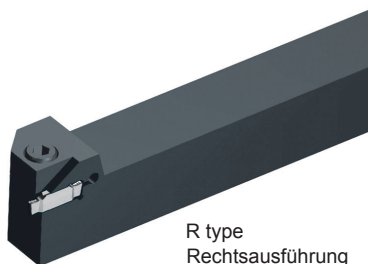
Type Typ		Stock Stock		Dimension (mm) Abmessung					Inserts Stechplatte	Screw Schraube	Wrench Schlüssel
		R	L	H×B	L	S	W	ar max			
QEED	1616R/L10	●	●	16×16	125	15	2.5	10	Z*ED025**	GB70-85-M5×20	WH40L
	1616R/L17	●	●	16×16	125	15	2.5	17	Z*ED025**		
	2020R/L10	●	●	20×20	15	10	2.5	10	Z*ED025**	GB70-85-M6×20	WH50L
	2020R/L17	●	●	20×20	25	19	2.5	17	Z*ED025**		
	2525R/L10	●	●	25×25	150	19	2.5	10	Z*ED025**		
	2525R/L17	●	●	25×25	150	19	2.5	17	Z*ED025**		
QEFD	1616R/L10	●	●	16×16	125	14.8	3	10	Z*FD03**	GB70-85-M5×20	WH40L
	1616R/L17	●	●	16×16	125	14.8	3	17	Z*FD03**		
	2020R/L10	●	●	20×20	125	18.8	3	10	Z*FD03**	GB70-85-M6×20	WH50L
	2020R/L17	●	●	20×20	125	18.8	3	17	Z*FD03**		
	2525R/L10	●	●	25×25	150	23.8	3	10	Z*FD03**		
	2525R/L17	●	●	25×25	150	23.8	3	17	Z*FD03**		
QEGD	2020R/L13	●	●	20×20	140	18.5	4	13	Z*FD04**	GB70-85-M6×20	WH50L
	2020R/L22	●	●	20×20	140	18.5	4	22	Z*GD04**		
	2525R/L13	●	●	25×25	150	23.5	4	13	Z*GD04**		
	2525R/L22	●	●	25×25	150	23.5	4	22	Z*GD04**		
	3232R/L13	●	●	32×32	170	30.5	4	13	Z*GD04**		
	3232R/L22	●	●	32×32	170	30.5	4	22	Z*GD04**		
QEHD	2525R/L13	●	●	25×25	150	23	5	13	Z*HD05**	GB70-85-M6×20	WH50L
	2525R/L22	●	●	25×25	15	23	5	22	Z*HD05**		
QEHS	2525N30	●	●	25×25	150	12.5	5	30	Z*HS05**		
QEHD	3232R/L13	●	●	32×32	170	30	5	13	Z*HD05**		
	3232R/L22	●	●	32×32	170	30	5	22	Z*HD05**		
QEHS	3232N30	●	●	32×32	170	16	5	30	Z*HS05**		
QEKD	2525R/L13	●	●	25×25	150	22.6	6	13	Z*KD06**	GB70-85-M6×20	WH50L
	2525R/L22	●	●	25×25	150	22.6	6	22	Z*KD06**		
QEKs	2525N30	○	○	25×25	15	12.5	6	30	Z*KS06**		
QEKD	3232R/L13	●	●	32×32	170	29.6	6	13	Z*KD06**		
	3232R/L22	●	●	32×32	170	29.6	6	22	Z*KD06**		
QEKs	3232N30	○	○	32×32	170	16	6	30	Z*KS06**		

● ex stock · ab Lager ○ on demand · auf Anfrage

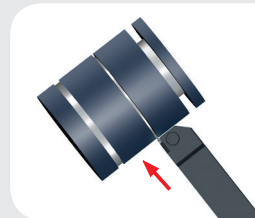
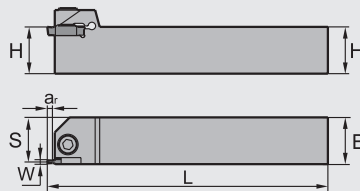
Turning · Drehen

Parting & Grooving · Ab- & Einstechen

Precise grooving and turning tools · Präzisions Einstech- & Drehwerkzeuge

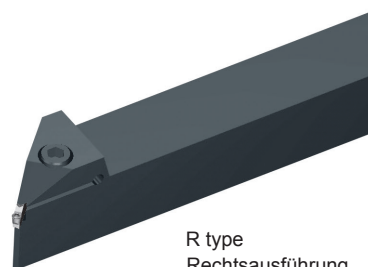


R type
Rechtsausführung

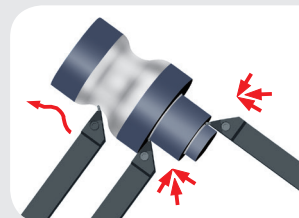
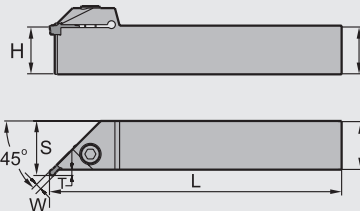


Type Typ		Stock Stock		Dimension (mm) Abmessung					Inserts Stechplatte	Screw Schraube	Wrench Schlüssel
		R	L	H×B	L	S	W	ar max			
QECD	1616R/L025	○	○	16×16	125	14.75			ZT**D***-EG	GB70-85-M5×20	WH40L
	2020R/L025	○	○	20×20	125	18.75		2.5		GB70-85-M6×20	WH50L
	2525R/L025	○	○	25×25	150	23.75					

External recess and profiling turning tools · Hinterdrehstech- & Profildrehwerkzeuge (Außen)



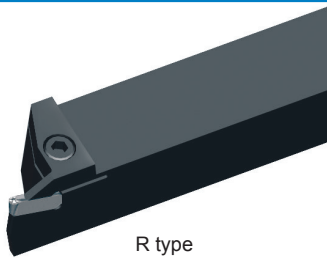
R type
Rechtsausführung



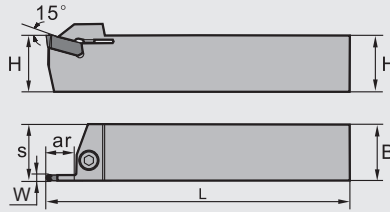
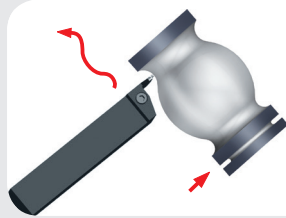
Type Typ		Stock Stock		Dimension (mm) Abmessung					Inserts Stechplatte	Screw Schraube	Wrench Schlüssel
		R	L	H×B	L	S	W	a _r max			
QXFD	2020R/L03-45	○	○	20×20	125	23	3.0	3.0	ZR(T)FD03-EG ZR(T)FD03-MG	GB70-85-M6×20	WH50L
	2525R/L03-45	●	●	25×25	150	28					
	3232R/L03-45	○	○	32×32	170	35					
QXGD	2020R/L03-45	○	○	20×20	125	23	4.0	3.0	ZR(T)GD04-EG ZR(T)GD04-MG		
	2525R/L03-45	○	○	25×25	150	28					
	3232R/L03-45	○	○	32×32	170	35					
QXHD	2020R/L04-45	○	○	20×20	125	24	5.0	4.0	ZR(T)HD05-EG ZR(T)HD05-MG		
	2525R/L04-45	○	○	25×25	150	29					
	3232R/L04-45	○	○	32×32	170	36					
QXKD	2020R/L04-45			20×20	125	24	6.0	4.0	ZR(T)KD06-EG ZR(T)KD06-MG		
	2525R/L04-45	○	○	25×25	150	29					
	3232R/L04-45	○	○	32×32	170	36					

● ex stock · ab Lager ○ on demand · auf Anfrage

External grooving tools for difficult machining Stechdrehwerkzeug für die schwierige Bearbeitung (Außen)



R type
Rechtsausführung

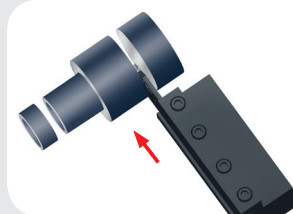
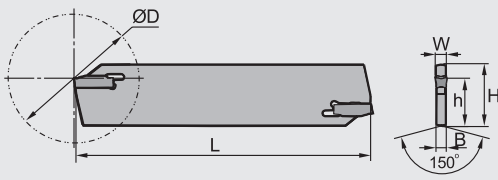
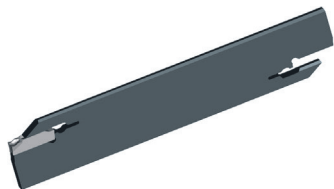
Type Typ		Stock Stock		Dimension (mm) Abmessung					Inserts Stechplatten	Screw Schraube	Wrench Schlüssel
		R	L	H×B	L	S	W	ar max			
QEFS	2525R/L12-3N	○	○	25×25	150	25.3	3	12	ZIGQ3N-NM	GB70-85-M6×20	WH50L
	3232R/L22-3N	○	○	32×32	170	32.3	3	22	ZIMF304N-NM		
QEGS	2525R/L12-4N	○	○	25×25	150	25.3	4	12	ZIGQ4N-NM		
	3232R/L22-4N	○	○	32×32	170	32.3	4	22	ZIMF406N-NM		
QEHS	2525R/L12-5N	○	○	25×25	150	25.4	5	12	ZIGQ5N-NM		
	3232R/L22-5N	○	○	32×32	170	32.4	5	22	ZIMF506N-NM		
QEKs	2525R/L12-6N	○	○	25×25	150	25.4	6	12	ZIGQ6N-NM		
	3232R/L22-6N	○	○	32×32	170	32.4	6	22	ZIMF608N-NM		

● ex stock · ab Lager ○ on demand · auf Anfrage

Turning · Drehen

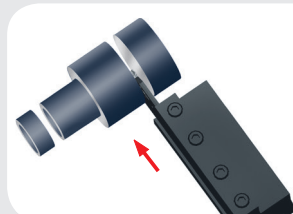
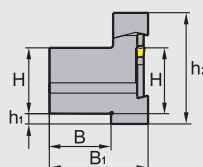
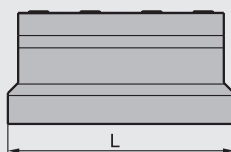
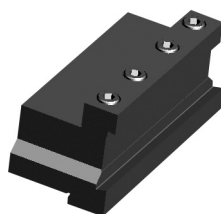
Parting & Grooving · Ab- & Einstechen

Blade for external parting · Abstechschwert zur Außenbearbeitung



Type Typ	Stock Stock	Dimension (mm) Abmessung						Inserts Stechplatten	Wrench Schlüssel
		L	H	h	B	W	ØD max		
QEE526N	●	110	26	19	2	2.5	60	ZPES02502-MG	W50RL
QEFS26N	●	110	26	19	2.4	3	60	ZPFS0302-MG	
QEGS26N	●	110	26	19	3.2	4	70	ZPGS0402-MG	
QEHS26N	●	110	26	19	4	5	70	ZPHS0503-MG	
QEK526N	●	110	26	19	5	6	70	ZPKS0604-MG	
QEE532N	●	150	32	24.6	2	2.5	100	ZPES02502-MG	
QEFS32N	●	150	32	24.6	2.4	3	100	ZPFS0302-MG	
QEGS32N	●	150	32	24.6	3.2	4	120	ZPGS0402-MG	
QEHS32N	●	150	32	24.6	4	5	120	ZPHS0503-MG	
QEK532N	●	150	32	24.6	5	6	120	ZPKS0604-MG	

Holder for external parting · Spannblock zur Außenbearbeitung



Type Typ	Stock Stock	Dimension (mm) Abmessung						Clamp Klemme	Screw Schraube	Wrench Schlüssel
		L	H	h1	h2	B	B1			
QZS2026	●	86	20	10	46.6	19	38	QZC26	GB70-85-M6×20	WH50L
QZS2526	●	86	25	5	46.6	23	42	QZC26		
QZS3226	○	86	32	3	51.6	30	48	QZC26		
QZS2032	●	110	20	13	50	19	38	QZC32		
QZS2532	●	110	25	8	50	23	42	QZC32		
QZS3232	●	110	32	5	54	30	48	QZC32		

● ex stock · ab Lager ○ on demand · auf Anfrage