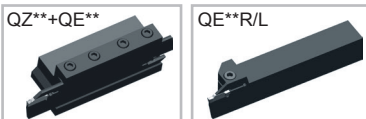


Parting inserts · Stechplatte

Type Typ		Dimension (mm) Abmessung			Grade Sorte							
					P			M		K	N	
		$S^{+0.1}_0$	$R_{\pm 0.1}$	La_{max}	YBG202	YBG302	YBC251	YBG202	YBG302	YBG302	YD101	YD201
Double cutting edge 2 Schneiden	ZPED02502-MG	2.5	0.2	17	●	●	●	●	●	●		
	ZPFD0302-MG	3.0	0.2	17	●	●	●	●	●	●		○
	ZPGD0402-MG	4.0	0.2	22	●	●	●	●	●	●		○
	ZPHD0503-MG	5.0	0.3	22	●	●	○	●	●	●		
	ZPKD0604-MG	6.0	0.4	22	●	●	○	●	●	●		
Single cutting edge 1 Schneide	ZPES02502-MG	2.5	0.2	-	●	●	●	●	●	●		
	ZPFS0302-MG	3.0	0.2	-	●	●	●	●	●	●		
	ZPGS0402-MG	4.0	0.2	-	○	●	○	○	●	●		○
	ZPHS0503-MG	5.0	0.3	-	○	●	○	○	●	●		
	ZPKS0604-MG	6.0	0.4	-	●	●		●	●	●		

Insert with single cutting edge only be used to parting blad
Zum Abstechen nur mit Spannblock

Tool holder / Klemmhalter

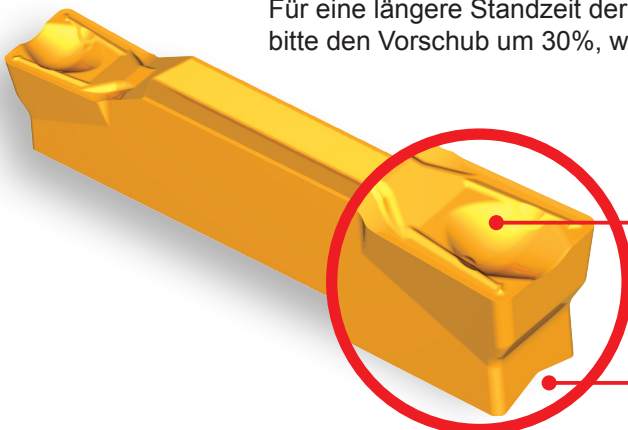


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Please reduce the feed rate by 30% when the insert is approaching the centre of workpiece.

Für eine längere Standzeit der Wendschneidplatten, reduzieren Sie bitte den Vorschub um 30%, wenn die Platte sich dem Zentrum nähert.



Optimal chip breaker design for good chip control.
Optimaler Spanbrecher für eine gute Spankontrolle.

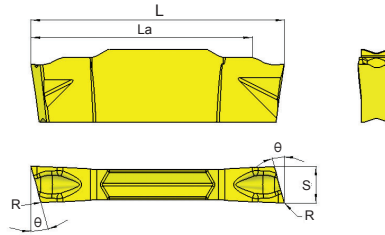
Cutting force is reduced by 20% less vibration.
Reduziert die Vibrationen und die Schnittkraft um 20%

● ex stock · ab Lager ○ on demand · auf Anfrage

Turning · Drehen

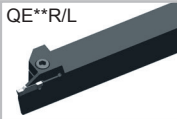
Parting & Grooving · Ab- & Einstechen

ZP*D-MG Series



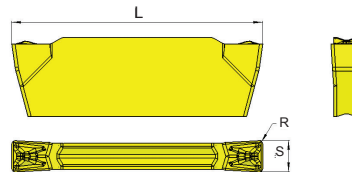
Type Typ	Dimension (mm) Abmessung					Grade Sorte						
						P			M		K	N
	L	S	θ	R	La _{max}	YBG202	YBG302		YBG202	YBG302	YBG302	YD101
ZPED02502-MG-6L	20	2.35	6	0.2	17	○	●		○	●	●	○
ZPED02502-MG-6R	20	2.35	6	0.2	17	○	●		○	●	●	○
ZPED02502-MG-15L	20	2.35	15	0.2	17	●	○		●	○	○	○
ZPED02502-MG-15R	20	2.35	15	0.2	17	●	○		●	○	○	○
ZPFD0302-MG-6L	20	2.85	6	0.2	17	●	●		●	●	●	○
ZPFD0302-MG-6R	20	2.85	6	0.2	17	●	●		●	●	○	○
ZPFD0302-MG-15L	20	2.85	15	0.2	17	○	●		○	●	○	○
ZPFD0302-MG-15R	20	2.85	15	0.3	17	●	●		●	●	○	○

Tool holder / Klemmhalter



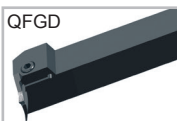
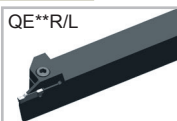
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ZTBD-MG Series



Type Typ	Dimension (mm) Abmessung					Grade Sorte		
						P		
	L	S ±0.05	R	La _{max}		YBG202	YBG205	YBG302
ZTBD02002-MG	16.3	2.0	0.2	13		○	●	○

Tool holder / Klemmhalter



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● ex stock · ab Lager ○ on demand · auf Anfrage