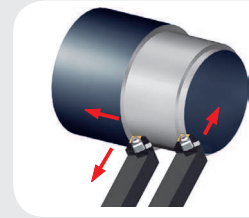
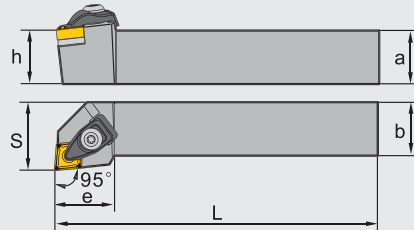
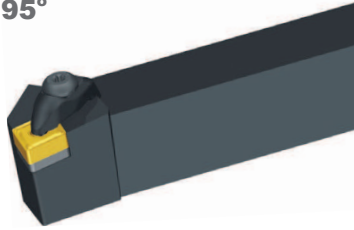


CN** Toolholder · Halter

D-Clamping · D-Halter

DCLNR/ L

Kr:95°



Type Typ		Stock Lager		Dimension (mm) Abmessung					Screw Schraube	Shim Unterlage	Wrench Schlüssel	Clamp Pratze	Shim pin Rohrstift	Spring Feder
		R	L	a	b	L	h	s	e					
DCLNR/ L	1616H09	●	○	16	16	100	16	20	24					
	2020K09	●	●	20	20	125	20	25	24	CM5x22C	C09BM	WH30L	C1RA	SM5 x8.65XA1 SPR6
	2525M09	●	●	25	25	150	25	32	24					
	2020K12	●	●	20	20	125	20	25	28					
	2525M12	●	●	25	25	150	25	32	28	CM6x25C	C12BM	WH40L	C2RA	SM6 x10XA1 SPR4
	3225P12	●	●	32	25	170	32	32	28					

Applicable insert
Wendeschneidplatten

Application Anwendung		Finishing Schlichten	Semi-Finishing Mittlere Bearbeitung	Roughing Schruppen	Heavy Duty Schwerzerspanung	Cast iron machining Grauguss-Bearbeit.	PCBN · PCD PCBN · PKD
insert shape Schneidplattenform	DF  A60	PM  A61	DR Double side doppelseitig  A63	HDR  A65	 A66	 A129	
	SF  A60	DM  A62	DR Single side einseitig  A63	HPR  A65	TC  A63		
	EF  A60	EM  A62	ER Double side doppelseitig  A64				
	NF  A61	NM  A63	ER Single side einseitig  A64				
			LR Single side einseitig  A64				
Type · Typ	DCLNR/L**H/K/M09	CN**0903**	CN**0903**				
	DCLNR/L**K/M/P12	CN**1204**	CN**1204**	CN**1204**	CN**1204**	CN**1204**	CN**1204**

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General Turning
Allgemeine Drehbearbeitung

Turning · Drehen

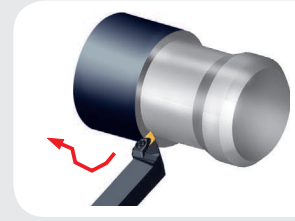
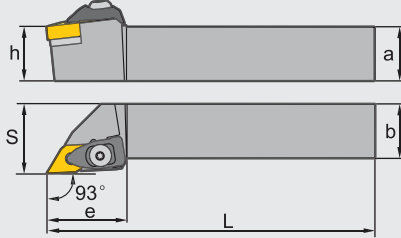
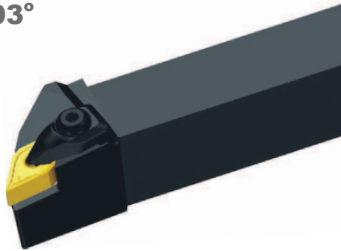
External turning tools · Drehwerkzeuge zur Außenbearbeitung

DN** Toolholder · Halter

D-Clamping · D-Halter

DDJNR/ L

Kr:93°



Type Typ		Stock Lager		Dimension (mm) Abmessung						Screw Schraube	Shim Unterlage	Wrench Schlüssel	Clamp Pratze	Shim pin Rohrstift	Spring Feder
		R	L	a	b	L	h	s	e						
DDJNR/L	1616H11	○	○	16	16	100	16	20	30	CM5x22C	D11BM	WH30L	C1RA	SM5 × 8.65XA1	SPR6
	2020K11	●	●	20	20	125	20	25	30						
	2525M11	●	●	25	25	150	25	32	30						
	3225P11	○	○	32	25	170	32	32	30						
	2020K15	●	●	20	20	125	20	25	35	CM6x25C	D15BM	WH40L	C2RA	SM6 × 10XA1	SPR4
	2525M15	●	●	25	25	150	25	32	35						
	3232P15	●	●	32	32	170	32	40	35						

Applicable insert
Wendeschneidplatten

Application Anwendung		Finishing Schlichten	Semi-Finishing Mittlere Bearbeitung	Roughing Schruppen	Heavy Duty Schwerzerspanung	Cast iron machining Grauguss-Bearbeit.	PCBN · PCD PCBN · PKD
insert shape Schneidplattenform	DF  A67	PM  A69	DR Double side doppel seitig  A70	HDR  A72	Flat Flach  A71	Flat Flach  A130	
	SF  A67	DM  A69	DR Single side einseitig  A72				
	EF  A68	EM  A70	ER Double side doppel seitig  A70				
	NF  A68	NM  A70	ER Single side einseitig  A72				
			LR Single side einseitig  A72				
Type · Typ	DDJNR/L **H/K/M/P11	DN**1104**	DN**1104**	DN**1104**			
	DDJNR/L **K/M/P15	DN**1506**	DN**1506**	DN**1506**	DN**1506**	DN**1506**	DN**1506**

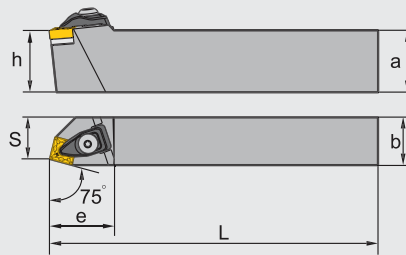
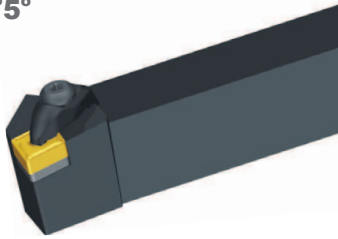
● ex stock · ab Lager ○ on demand · Anfrage

SN** Toolholder · Halter

D-Clamping · D-Halter

DSBNR/ L

Kr:75°



Type Typ		Stock Lager		Dimension (mm) Abmessung						Screw Schraube	Shim Unterlage	Wrench Schlüssel	Clamp Pratze	Shim pin Rohrstift	Spring Feder
		R	L	a	b	L	h	s	e						
DSBNR/L	1616H09	●	○	16	16	100	16	13	26	CM5x22C	S09BM	WH30L	C1RA	SM5 × 8.65XA1	SPR6
	2020K12	●	●	20	20	125	20	17	34						
	2525M12	●	●	25	25	150	25	22	34	CM6x25C	S12BM	WH40L	C2RA	SM6 × 10XA1	SPR4
	3225P12	●	●	32	25	170	32	22	34						
	3232P15	●	●	32	32	170	32	27	41	CM6x25C	S15BM	WH40L	C3RA	SM6 × 10XA2	SPR4

Applicable insert
Wendeschneidplatten

Application Anwendung		Finishing Schlichten	Semi-Finishing Mittlere Bearbeitung	Roughing Schruppen	Heavy Duty Schwerzerspanung	Cast iron machining Grauguss-Bearbeit.	PCBN · PCD PCBN · PKD
insert shape Schneidplattenform	DF  A73	PM  A74	DR Double side doppel seitig  A76	HDR  A78	Flat Flach  A80	Flat Flach  A131	
	EF  A73	DM  A75	DR Single side einseitig  A77	HPR  A78	TC  A75		
	SF  A74	EM  A75	ER Double side doppel seitig  A76				
		NM  A76	ER Single side einseitig  A78				
			LR Single side einseitig  A77				
Type · Typ	DSBNR/L**H09	SN**0903**	SN**0903**			SN**0903**	
	DSBNR/L**K/M/P12	SN**1204**	SN**1204**	SN**1204**	SN**1204**	SN**1204**	SN**1204**
	DSBNR/L**P15	SN**1506**	SN**1506**	SN**1506**	SN**1506**	SN**1506**	SN**1506**

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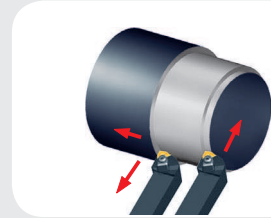
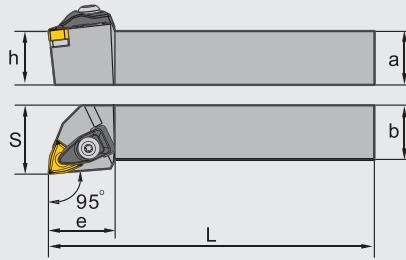
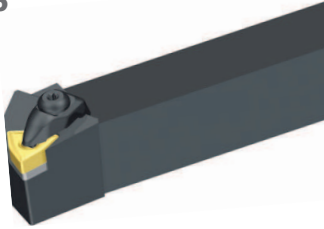
General Turning
Allgemeine Drehbearbeitung

WN** Toolholder · Halter

D-Clamping · D-Halter

DWLNR/ L

Kr:95°



Type Typ		Stock Lager		Dimension (mm) Abmessung						Screw Schraube	Shim Unterlage	Wrench Schlüssel	Clamp Pratze	Shim pin Rohrstift	Spring Feder
		R	L	a	b	L	h	s	e						
DWLNR/L	1616H06	●	●	16	16	100	16	20	24						
	2020K06	●	●	20	20	125	20	25	24	CM5×22C	W06BM	WH30L	C1RA	SM5 × 8 .65XA1	SPR6
	2525M06	●	●	25	25	150	25	32	24						
	2020K08	●	●	20	20	125	20	25	31						
	2525M08	●	●	25	25	150	25	32	31	CM6×25C	W08BM	WH40L	C2RA	SM6 × 10XA1	SPR4
	3225P08	●	●	32	25	170	32	32	31						

Applicable insert
Wendeschneidplatten

Application Anwendung		Finishing Schlichten		Semi-Finishing Mittlere Bearbeitung		Roughing Schruppen		Cast iron machining Grauguss Bearbeit.				
insert shape Schneidplattenform	DF		A90	PM		A92	DR Double side doppel seitig		A93	Flat Flach		A93
	SF		A91	DM		A92				TC		A93
	EF		A91	EM		A92						
	NF		A91	NM		A92						
Type · Typ	DWLNR/L**H/K/M06	WN**0604**		WN**0604**		WN**0604**		WN**0604**		WN**0604**		
	DWLNR/L**K/M/P08	WN**0804**		WN**0804**		WN**0804**		WN**0804**		WN**0804**		

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General Turning
Allgemeine Drehbearbeitung