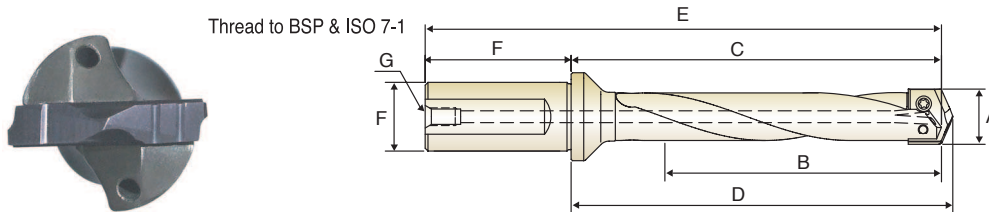
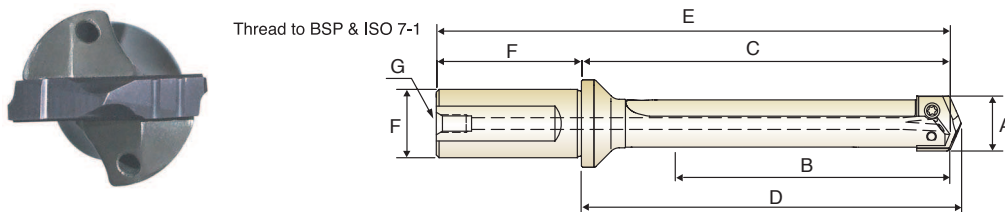


**FLANGED STRAIGHT SHANK HOLDERS**  
**HALTER MIT ZYLINDERSCHAFT UND SPANNFLÄCHE**



**EXTENDED LENGTH - Helical Flute (Metric)**

| Series | EDP No.     | Drill Insert Range<br>A | Max. Drill Depth<br>B | Body Length<br>C | Ref. Length<br>D | Overall Length<br>E | Shank |             | Pipe Tap<br>G |
|--------|-------------|-------------------------|-----------------------|------------------|------------------|---------------------|-------|-------------|---------------|
|        |             |                         |                       |                  |                  |                     | Dia.  | Length<br>F |               |
| Y      | ZY0EXHF020M | 9.5 ~ 11.0              | 111.1                 | 140.5            | 142.9            | 190.5               | 20.0  | 50.0        | 1/8"          |
| Z      | ZZ0EXHF020M | 11.5 ~ 12.5             | 111.1                 | 140.5            | 142.9            | 190.5               | 20.0  | 50.0        | 1/8"          |
| O      | Z00EXHF020M | 13.0 ~ 17.5             | 114.3                 | 142.9            | 145.7            | 192.9               | 20.0  | 50.0        | 1/8"          |
| 0.5    | Z05EXHF020M | 15.5 ~ 17.5             | 114.3                 | 142.9            | 145.7            | 192.9               | 20.0  | 50.0        | 1/8"          |
| 1      | Z10EXHF025M | 18.0 ~ 24.0             | 269.9                 | 307.2            | 310.8            | 363.2               | 25.0  | 56.0        | 1/8"          |
| 1.5    | Z15EXHF025M | 22.0 ~ 24.0             | 269.9                 | 307.2            | 310.8            | 363.2               | 25.0  | 56.0        | 1/8"          |
| 2      | Z20EXHF032M | 25.0 ~ 35.0             | 288.9                 | 331.8            | 335.4            | 391.8               | 32.0  | 60.0        | 1/4"          |
| 2.5    | Z25EXHF032M | 30.0 ~ 35.0             | 288.9                 | 331.8            | 335.4            | 391.8               | 32.0  | 60.0        | 1/4"          |



**EXTENDED LENGTH - Straight Flute (Metric)**

| Series | EDP No.     | Drill Insert Range<br>A | Max. Drill Depth<br>B | Body Length<br>C | Ref. Length<br>D | Overall Length<br>E | Shank |             | Pipe Tap<br>G |
|--------|-------------|-------------------------|-----------------------|------------------|------------------|---------------------|-------|-------------|---------------|
|        |             |                         |                       |                  |                  |                     | Dia.  | Length<br>F |               |
| 3      | Z30EXSF040M | 36.0 ~ 47.0             | 349.3                 | 401.6            | 406.4            | 471.6               | 40.0  | 70.0        | 1/4"          |
| 4      | Z40EXSF040M | 48.0 ~ 65.0             | 422.3                 | 471.5            | 476.3            | 541.5               | 40.0  | 70.0        | 1/4"          |