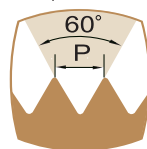
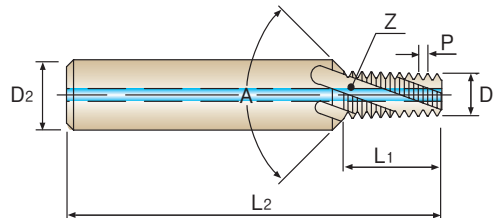


**NPT** SOLID CARBIDE THREAD MILL WITH COOLANT HOLE & CHAMFER for NPT THREAD - ANSI B 1.20.1  
 VOLLHARTMETALL GEWINDEFÄSER mit KÜHLKANAL & FASE für NPT INNENGEWINDE - ANSI B 1.20.1

► Easy to cut threads even if exotic materials like Nickel, Titanium or their alloys.

► Problemloses Gewindeschneiden sogar in exotischen Werkstoffen, wie Nickel, Titan und ihre Legierungen.



- Material : Solid Carbide
- Shank : DIN6535 HA
- Spiral Angle : 15°
- Thread Length : 9×P

- Material : Vollhartmetall
- Schaft : DIN 6535 HA
- Drallwinkel : 15°
- Gewindeläge : 9xP

Unit : mm

EDP No.		Nominal Diameter [ D ]	T.P.I.	Cutter Diameter D1	Shank Diameter D2	Thread Length L1	Over All Length L2	Angle A	No. of Flute Z
UNCOATED	TiAIN								
L4176020	L4276020	NPT1/16"	27	5.9	10	8.9	64	90°	3
L4176200	L4276200	NPT1/8"	27	7.8	12	8.9	70	90°	4
L4176400	L4276400	NPT1/4"	18	10.05	16	13.4	81	90°	4
L4176480	L4276480	NPT3/8"	18	13.45	18	13.4	81	90°	4

\* Other coatings are available on your request

HSS

CARBIDE

COMBO TAPS

SPIRAL POINT TAPS

SPIRAL FLUTE TAPS

STRAIGHT FLUTE TAPS

COLD FORMING TAPS

NUT TAPS

STI TAPS

HAND TAPS

PIPE TAPS

CARBIDE TAPS

THREAD MILLS

TECHNICAL DATA