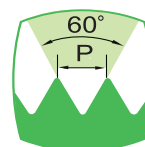
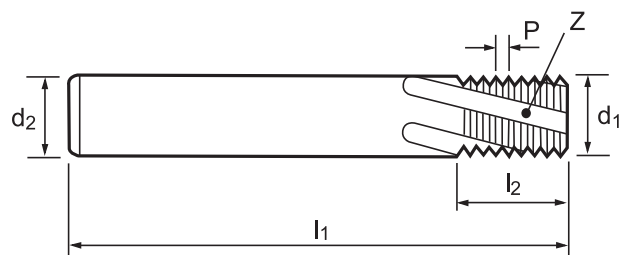


Solid Carbide Thread Mill for ISO Metric Internal Thread - DIN 13



- Material : Solid Carbide
- Shank : DIN6535 HA
- Spiral Angle : 15°
- Thread Length : 1.5 × D

unit : mm

Nominal Diameter [D]	Pitch	Cutter Diameter	Over All Length	Thread Length	Shank Diameter	No. of Flute	EDP No.			
	P	d ₁	l ₁	l ₂	d ₂	Z	Blank	TiAlN	TiCN	TiN
M8	1.0	6.00	57	13.0	6	3	L1112370	L1212370	L1312370	L1412370
M8	0.75	6.00	57	12.75	6	3	L1112380	L1212380	L1312380	L1412380
M10	1.0	8.00	63	16.0	8	4	L1112440	L1212440	L1312440	L1412440
M12	1.5	9.50	72	19.5	10	4	L1112510	L1212510	L1312510	L1412510
M12	1.25	9.50	72	18.75	10	4	L1112520	L1212520	L1312520	L1412520
M12	1.0	9.50	72	19.0	10	4	L1112530	L1212530	L1312530	L1412530
M14	1.5	10.00	83	22.5	10	4	L1112550	L1212550	L1312550	L1412550
M14	1.0	10.00	83	22.0	10	4	L1112570	L1212570	L1312570	L1412570
M16	1.5	12.00	83	25.5	12	4	L1112610	L1212610	L1312610	L1412610
M16	1.0	12.00	83	25.0	12	4	L1112620	L1212620	L1312620	L1412620
M18	1.5	14.00	92	28.5	14	5	L1112670	L1212670	L1312670	L1412670
M18	1.0	14.00	92	28.0	14	5	L1112680	L1212680	L1312680	L1412680
M20	1.5	16.00	92	31.5	16	5	L1112720	L1212720	L1312720	L1412720
M20	1.0	16.00	92	31.0	16	5	L1112730	L1212730	L1312730	L1412730

Thread Mill