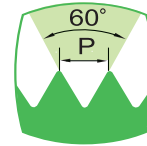
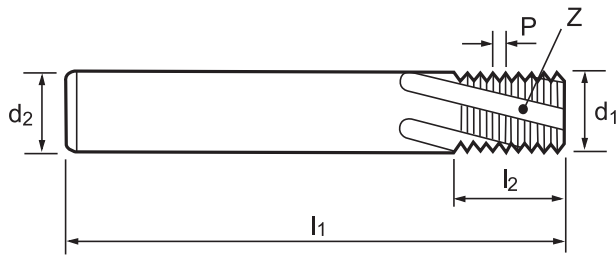


Solid Carbide Thread Mill for UNF Internal Thread - ANSI B 1.1



- Material : Solid Carbide
- Shank : DIN6535 HA
- Spiral Angle : 15°
- Thread Length : 2 × D

unit : mm

Nominal Diameter [D]	T.P.I	Cutter Diameter	Over All Length	Thread Length	Shank Diameter	No. of Flute	EDP No.			
		d ₁	l ₁	l ₂	d ₂	Z	Blank	TiAlN	TiCN	TiN
1/4"	28	5.00	57	13.6	6	3	L1114420	L1214420	L1314420	L1414420
5/16"	24	6.00	65	16.9	6	3	L1114460	L1214460	L1314460	L1414460
3/8"	24	8.00	72	20.1	8	4	L1114500	L1214500	L1314500	L1414500
7/16"	20	8.00	72	24.1	8	4	L1114540	L1214540	L1314540	L1414540
1/2"	20	10.00	80	26.7	10	4	L1114580	L1214580	L1314580	L1414580
9/16"	18	12.00	83	29.6	12	4	L1114620	L1214620	L1314620	L1414620
5/8"	18	12.00	92	33.9	12	4	L1114660	L1214660	L1314660	L1414660
3/4"	16	14.00	104	39.7	14	5	L1114720	L1214720	L1314720	L1414720

Thread Mill