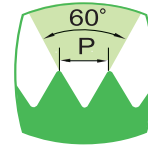
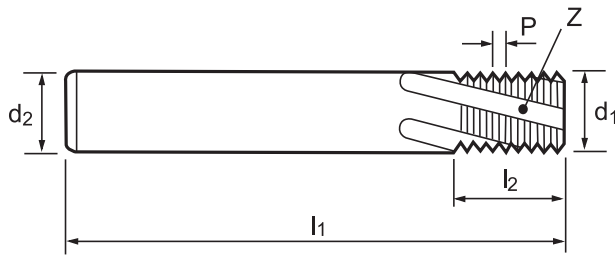


Solid Carbide Thread Mill for UNC Internal Thread - ANSI B 1.1



- Material : Solid Carbide
- Shank : DIN6535 HA
- Spiral Angle : 15°
- Thread Length : 2 × D

Thread Mill

unit : mm

Nominal Diameter [D]	T.P.I	Cutter Diameter	Over All Length	Thread Length	Shank Diameter	No. of Flute	EDP No.			
		d ₁	l ₁	l ₂	d ₂		Blank	TiAlN	TiCN	TiN
1/4"	20	4.50	57	14.0	6	3	L1113400	L1213400	L1313400	L1413400
5/16"	18	5.80	65	16.9	6	3	L1113440	L1213440	L1313440	L1413440
3/8"	16	7.00	72	20.6	8	4	L1113480	L1213480	L1313480	L1413480
7/16"	14	8.00	72	23.6	8	4	L1113520	L1213520	L1313520	L1413520
1/2"	13	9.50	80	27.4	10	4	L1113560	L1213560	L1313560	L1413560
9/16"	12	10.00	83	31.8	10	4	L1113600	L1213600	L1313600	L1413600
5/8"	11	12.00	92	34.6	12	4	L1113640	L1213640	L1313640	L1413640
3/4"	10	14.00	104	40.6	14	5	L1113700	L1213700	L1313700	L1413700