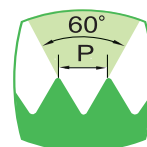
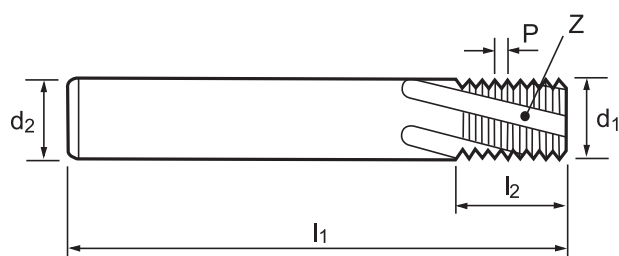


# Solid Carbide Thread Mill for ISO Metric Internal Thread - DIN 13



- Material : Solid Carbide
- Shank : DIN6535 HA
- Spiral Angle : 15°
- Thread Length : 2 × D

unit : mm

Thread Mill

Nominal Diameter [ D ]	Pitch	Cutter Diameter	Over All Length	Thread Length	Shank Diameter	No. of Flute	EDP No.			
	P	d <sub>1</sub>	l <sub>1</sub>	l <sub>2</sub>	d <sub>2</sub>	Z	Blank	TiAlN	TiCN	TiN
M6	1.0	4.50	57	13.0	6	3	L1111310	L1211310	L1311310	L1411310
M8	1.25	6.00	65	17.5	6	3	L1111360	L1211360	L1311360	L1411360
M10	1.5	7.50	72	21.0	8	4	L1111420	L1211420	L1311420	L1411420
M12	1.75	9.50	80	26.25	10	4	L1111500	L1211500	L1311500	L1411500
M14	2.0	10.00	83	30.0	10	4	L1111540	L1211540	L1311540	L1411540
M16	2.0	12.00	92	34.0	12	4	L1111600	L1211600	L1311600	L1411600