

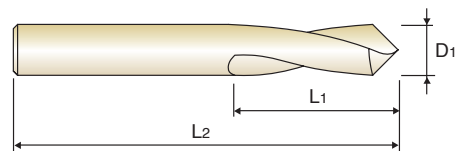
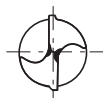


HSSCo8, NC-SPOTTING DRILLS 90°

HSSCo8, NC-ANBOHRER 90°

► **Application** : For more precise centering work on NC/CNC Machines.
The large diameter of the tool permits chamfering work after centering continuously.

► **Verwendung** : Für positionsgenau und schnelles Anbohren mit NC/CNC-Maschinen und Bearbeitungszentren, die Ausführung mit Spitzenwinkel 90° ermöglicht sowohl ein Zentrieren, als auch das Vorbohren für einen nächstgrößeren Durchmesser.



NC

HSS
Co8

h6

h6

90°



P.237

LONG LENGTH

Unit : mm

EDP No.	Drill Diameter D1	Flute Length L1	Overall Length L2
D2306030	3.0	12	46
D2306040	4.0	12	55
D2306050	5.0	15	60
D2306060	6.0	20	66
D2306080	8.0	25	79
D2306100	10.0	25	89
D2306120	12.0	30	102
D2306160	16.0	35	115
D2306200	20.0	40	131

EDP No.	Drill Diameter D1	Flute Length L1	Overall Length L2
D2321030	3.0	12	80
D2321040	4.0	12	100
D2321050	5.0	15	120
D2321060	6.0	20	140
D2321080	8.0	25	140
D2321100	10.0	25	170
D2321120	12.0	30	170
D2321160	16.0	35	200
D2321200	20.0	40	200

► TiN, TiCN and TiAlN are available on your request.

◎ : Excellent ○ : Good

Carbon Steels	Alloy Steels	Prehardened Steels	Hardened Steels		Cast Iron	Aluminum	Stainless Steels	Titanium	Mild Steels	Copper	Bronze	CFRP
~HB225	HB225~325	HRc30~45	HRc45~55	HRc55~								
◎	◎					○	○		○		○	

HSSCo8, NC-SPOTTING DRILLS 90°, 120°, 142°
HSSCo8, NC-ANBOHRER 90°, 120°, 142°
D2306, D2321, D2307, D2322, D2320, D2323 SERIES

WORK MATERIAL	CARBON STEELS		ALLOY STEELS		ALLOY STEELS, TOOL STEELS, HARDENED STEELS		STAINLESS STEELS		ALUMINUM, ALUMINUM ALLOYS	
DRILLING SPEED	18 ~ 23 m/min		15 ~ 20 m/min		8 ~ 12 m/min		8 ~ 12 m/min		55 ~ 65 m/min	
DIAMETER	N	S	N	S	N	S	N	S	N	S
3.0	2460	0.06	2110	0.06	1080	0.06	940	0.06	7040	0.14
4.0	1850	0.07	1580	0.07	800	0.07	700	0.07	5280	0.15
5.0	1510	0.08	1300	0.08	670	0.08	580	0.08	4400	0.17
6.0	1170	0.09	1030	0.09	540	0.09	460	0.09	3520	0.19
8.0	880	0.11	790	0.11	400	0.11	350	0.11	2640	0.22
10.0	700	0.12	630	0.12	320	0.12	290	0.12	2110	0.25
12.0	590	0.14	530	0.14	260	0.14	240	0.14	1760	0.28
16.0	460	0.20	400	0.20	200	0.20	180	0.20	1320	0.33
20.0	350	0.24	320	0.24	150	0.24	140	0.24	1060	0.45

N = R.P.M

S = Feed per Revolution (mm/rev.)

CARBIDE

HSS

I-DREAM
DRILLS

DREAM
DRILLS
-GENERAL

DREAM
DRILLS
-INOX

DREAM
DRILLS
-ALU

DREAM
DRILLS
-CFRP

DREAM
DRILLS
-MQL TYPE

DREAM
DRILLS
for HARDENED
STEELS

GENERAL
CARBIDE
DRILLS

NC-SPOTTING
DRILLS

CENTER
DRILLS

MULTI-1
DRILLS

HPD DRILLS

GOLD-P
DRILLS

STRAIGHT
SHANK
DRILLS

TAPER
SHANK
DRILLS

NC-SPOTTING
DRILLS

CENTER
DRILLS

SPADE
DRILLS

TECHNICAL
DATA