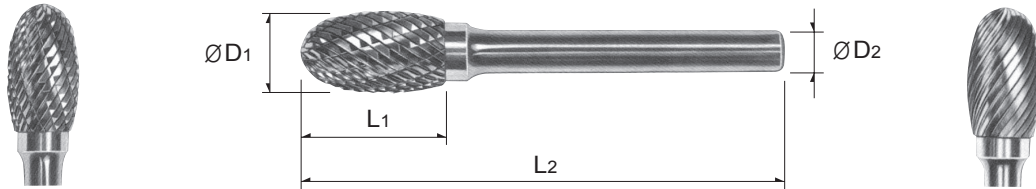


OVAL SHAPE TYPE SE(FORM E)
TROPFEN – FORM TYP SE(FORM E)


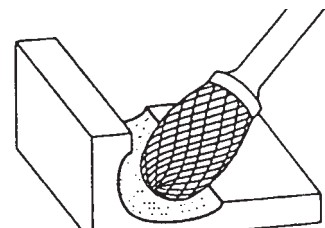
Unit : mm

DOUBLE CUT		D1	D2	L1	L2	PLAIN CUT	
EDP No.	ITEM No.					EDP No.	ITEM No.
R1105001	SE-41M	3.0	3	5.5	38	R1205001	SE-41MP
R1105002	SE-41ML2	3.0	3	5.5	50	R1205002	SE-41ML2P
R1105003	SE-41ML3	3.0	3	5.5	75	R1205003	SE-41ML3P
R1105004	SE-53M	5.0	3	7.1	38	R1205004	SE-53MP
R1105005	SE-1M	6.0	6	9.5	50	R1205005	SE-1MP
R1105007	SE-51M	6.3	3	9.5	47	R1205007	SE-51MP
R1105008	SE-3M	9.5	6	16	60	R1205008	SE-3MP
R1105011	SE-5M	12.7	6	22	66	R1205011	SE-5MP
R1105014	SE-6M	16.0	6	25	69	R1205014	SE-6MP
R1105016	SE-7M	19.0	6	25	69	R1205016	SE-7MP



ALUMA CUT		D1	D2	L1	L2
EDP No.	ITEM No.				
R1305010	SE-3MNF	9.5	6	16	60
R1305013	SE-5MNF	12.7	6	22	66
R1305015	SE-6MNF	16.0	6	25	69
R1305017	SE-7MNF	19.0	6	25	69

► Chip Breaker Type or Diamond Cut Type is available on your request.





TECHNICAL INFORMATION FOR CARBIDE BURRS

TECHNISCHE INFORMATION ZU HARTMETALL FRÄSSTIFTEN



Plain Cut Schlichtzahnung

- The general use of "Plain Cut" is on steels, steel alloys, cast iron, copper and brass.
- Designed for rapid stock removal and good workpiece finishes.
- Produces long chips.
- Zum gewöhnlichen Einsatz in Stahl, legiertem Stahl, Guss, Kupfer und Messing.
- Entwickelt für schnellen Spanabtrag und gute Oberflächenqualität.
- Macht lange Späne



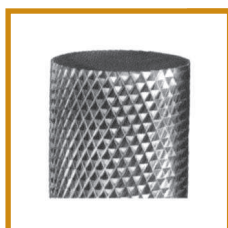
Double Cut Spanbrecher

- The double cut burr allows rapid stock removal in the harder materials.
- Designed for creating a small chip and excellent workpiece finishes.
- The small chip helps to eliminate loading of the flutes.
- Exceedingly convenient application by user.
- Erlaubt schnellen Spanabtrag von härteren Werkstoffen.
- Macht kurze Späne und ausgezeichnete Oberflächengüte.
- Der kurze Span hilft, das Zusetzen der Nuten zu verhindern.
- Meistverwendete Zahnform.



Aluma Cut Alu-Zahnung

- Designed to have wider chip space with relief angle.
- More suitable application to non-ferrous metals.
- Größerer Spanraum und mit Spanwinkel.
- Überwiegend für Nichteisen-Metalle entwickelt



Diamond Cut Diamant-Zahnung

- Designed for creating extremely small chips as powder-like chip.
- Excellent operator control on heat treated and tough alloy steels.
- Excellent finishes.
- Macht extrem kleine Späne, pulverähnliche Späne.
- Gute Führungskontrolle bei gehärteten und zähen legierten Stählen.
- Ausgezeichnete Oberfläche.

BURR APPLICATION INFORMATION

EINSATZ EMPFEHLUNGEN

MATERIALS	PLAIN CUT	DOUBLE CUT	ALUMA CUT	DIAMOND CUT	CHIP BREAKER
ALUMINUM			●		
BRASS, BRONZE, COPPER	●	●			●
FIBER GLASS				●	
CAST IRON	●	●			●
PLASTICS			●		
STEEL, HRc 40~55	●	●		●	●
STEEL, HRc 55~60	●	●		●	●
STEEL, CARBON	●	●			●
STEEL, NICKEL CHROME	●	●		●	●
STEEL, WELDMENTS	●	●			●
TITANIUM	●	●			●
ZINC			●		

BURR SPEED RECOMMENDATIONS

SCHNITTGESCHWINDIGKEITS EMPFEHLUNGEN

