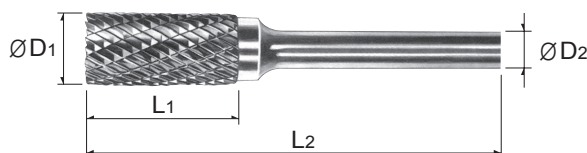
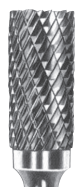


CYLINDER SHAPE TYPE SA(FORM A)
ZYLINDER – FORM TYP SA(FORM A)

REAMERS

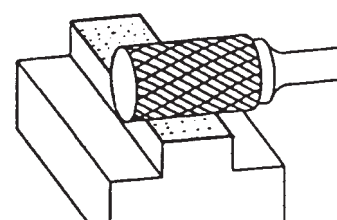
COUNTER
SINKSCOUNTER
BORESROTARY
BURRSGROUND
CARBIDE
BARS

Unit : mm

DOUBLE CUT		D1	D2	L1	L2	PLAIN CUT	
EDP No.	ITEM No.					EDP No.	ITEM No.
R1101001	SA-41M	1.5	3	6	38	R1201001	SA-41MP
R1101002	SA-41ML2	1.5	3	6	50	R1201002	SA-41ML2P
R1101003	SA-41ML3	1.5	3	6	75	R1201003	SA-41ML3P
R1101004	SA-42M	2.5	3	11	38	R1201004	SA-42MP
R1101005	SA-42ML2	2.5	3	11	50	R1201005	SA-42ML2P
R1101006	SA-42ML3	2.5	3	11	75	R1201006	SA-42ML3P
R1101007	SA-43M	3.0	3	14	38	R1201007	SA-43MP
R1101008	SA-43ML2	3.0	3	14	50	R1201008	SA-43ML2P
R1101009	SA-43ML3	3.0	3	14	75	R1201009	SA-43ML3P
R1101010	SA-11M	3.0	6	12	56	R1201010	SA-11MP
R1101011	SA-12M	3.0	6	12.7	60	R1201011	SA-12MP
R1101012	SA-52M	4.0	3	12.7	38	R1201012	SA-52MP
R1101013	SA-13M	4.0	6	16	50	R1201013	SA-13MP
R1101014	SA-53M	5.0	3	12.7	38	R1201014	SA-53MP
R1101015	SA-14M	5.0	6	16	50	R1201015	SA-14MP
R1101017	SA-1ML	6.0	6	25	50	R1201017	SA-1MLP
R1101019	SA-1M	6.0	6	16	50	R1201019	SA-1MP
R1101020	SA-51M	6.3	3	12.7	50	R1201020	SA-51MP
R1101021	SA-2M	8.0	6	19	63	R1201021	SA-2MP
R1101022	SA-3M	9.5	6	19	63	R1201022	SA-3MP
R1101025	SA-3ML	9.5	6	25	69	R1201025	SA-3MLP
R1101027	SA-4M	11.0	6	25	69	R1201027	SA-4MP
R1101029	SA-5M	12.7	6	25	69	R1201029	SA-5MP
R1101032	SA-6M	16.0	6	25	69	R1201032	SA-6MP
R1101034	SA-7M	19.0	6	25	69	R1201034	SA-7MP
R1101037	SA-9M	25.0	6	25	69	R1201037	SA-9MP



ALUMA CUT		D1	D2	L1	L2
EDP No.	ITEM No.				
R1301018	SA-1MNF	6.0	6	19	50
R1301024	SA-3MNF	9.5	6	19	63
R1301030	SA-5MNF	12.7	6	25	69
R1301033	SA-6MNF	16.0	6	25	69
R1301035	SA-7MNF	19.0	6	25	69



► Chip Breaker Type or Diamond Cut Type is available on your request.



TECHNICAL INFORMATION FOR CARBIDE BURRS

TECHNISCHE INFORMATION ZU HARTMETALL FRÄSSTIFTEN



Plain Cut Schlichtzahnung

- The general use of "Plain Cut" is on steels, steel alloys, cast iron, copper and brass.
- Designed for rapid stock removal and good workpiece finishes.
- Produces long chips.
- Zum gewöhnlichen Einsatz in Stahl, legiertem Stahl, Guss, Kupfer und Messing.
- Entwickelt für schnellen Spanabtrag und gute Oberflächenqualität.
- Macht lange Späne



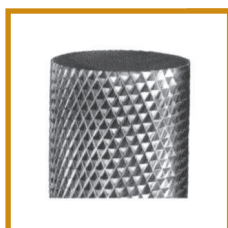
Double Cut Spanbrecher

- The double cut burr allows rapid stock removal in the harder materials.
- Designed for creating a small chip and excellent workpiece finishes.
- The small chip helps to eliminate loading of the flutes.
- Exceedingly convenient application by user.
- Erlaubt schnellen Spanabtrag von härteren Werkstoffen.
- Macht kurze Späne und ausgezeichnete Oberflächengüte.
- Der kurze Span hilft, das Zusetzen der Nuten zu verhindern.
- Meistverwendete Zahnform.



Aluma Cut Alu-Zahnung

- Designed to have wider chip space with relief angle.
- More suitable application to non-ferrous metals.
- Größerer Spanraum und mit Spanwinkel.
- Überwiegend für Nichteisen-Metalle entwickelt



Diamond Cut Diamant-Zahnung

- Designed for creating extremely small chips as powder-like chip.
- Excellent operator control on heat treated and tough alloy steels.
- Excellent finishes.
- Macht extrem kleine Späne, pulverähnliche Späne.
- Gute Führungskontrolle bei gehärteten und zähen legierten Stählen.
- Ausgezeichnete Oberfläche.

BURR APPLICATION INFORMATION

EINSATZ EMPFEHLUNGEN

MATERIALS	PLAIN CUT	DOUBLE CUT	ALUMA CUT	DIAMOND CUT	CHIP BREAKER
ALUMINUM			●		
BRASS, BRONZE, COPPER	●	●			●
FIBER GLASS				●	
CAST IRON	●	●			●
PLASTICS			●		
STEEL, HRc 40~55	●	●		●	●
STEEL, HRc 55~60	●	●		●	●
STEEL, CARBON	●	●			●
STEEL, NICKEL CHROME	●	●		●	●
STEEL, WELDMENTS	●	●			●
TITANIUM	●	●			●
ZINC			●		

BURR SPEED RECOMMENDATIONS

SCHNITTGESCHWINDIGKEITS EMPFEHLUNGEN

