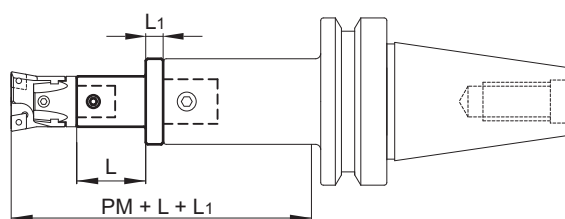
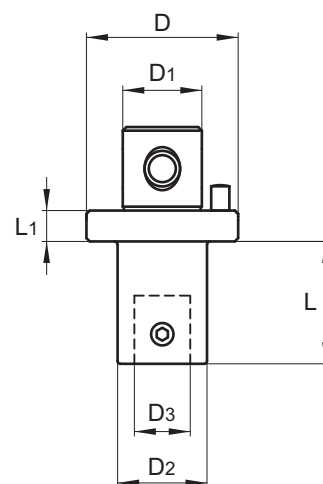


# ACCESSORIES

## REDUCERS

| Dimension |     |     |     |    |    | Product Number      | Kg.   | Coupling Screw |
|-----------|-----|-----|-----|----|----|---------------------|-------|----------------|
| øD        | øD1 | øD2 | øD3 | L  | L1 |                     |       |                |
| 27        | 15  | 22  | 12  | 26 | 10 | <b>R 27 22 36</b>   | 0.200 | 22-68          |
| 32        | 20  | 22  | 12  | 30 | 10 | <b>R 32 22 40</b>   | 0.250 | 22-68          |
| 42        | 24  | 22  | 12  | 48 | 10 | <b>R 42 22 58</b>   | 0.350 | 22-68          |
| 54        | 28  | 22  | 12  | 76 | 10 | <b>R 54 22 86</b>   | 0.650 | 22-68          |
| 68        | 36  | 22  | 12  | 90 | 12 | <b>R 68 22 102</b>  | 1.050 | 22-68          |
| 32        | 20  | 27  | 15  | 24 | 10 | <b>R 32 27 34</b>   | 0.250 | 27-610         |
| 42        | 24  | 27  | 15  | 40 | 10 | <b>R 42 27 50</b>   | 0.400 | 27-610         |
| 54        | 28  | 27  | 15  | 70 | 10 | <b>R 54 27 80</b>   | 0.700 | 27-610         |
| 68        | 36  | 27  | 15  | 83 | 12 | <b>R 68 27 95</b>   | 1.050 | 27-610         |
| 42        | 24  | 32  | 20  | 36 | 10 | <b>R 42 32 46</b>   | 0.450 | 32-810         |
| 54        | 28  | 32  | 20  | 66 | 10 | <b>R 54 32 76</b>   | 0.750 | 32-810         |
| 68        | 36  | 32  | 20  | 78 | 12 | <b>R 68 32 90</b>   | 1.200 | 32-810         |
| 54        | 28  | 42  | 24  | 60 | 10 | <b>R 54 42 70</b>   | 0.950 | 42-1014        |
| 68        | 36  | 42  | 24  | 70 | 12 | <b>R 68 42 82</b>   | 1.400 | 42-1014        |
| 85        | 50  | 42  | 24  | 83 | 12 | <b>R 85 42 95</b>   | 2.050 | 42-1014        |
| 68        | 36  | 54  | 28  | 60 | 12 | <b>R 68 54 72</b>   | 1.650 | 54-1220        |
| 85        | 50  | 54  | 28  | 78 | 12 | <b>R 85 54 90</b>   | 2.500 | 54-1220        |
| 85        | 50  | 68  | 36  | 88 | 12 | <b>R 85 68 100</b>  | 3.350 | 68-1624        |
| 100       | 60  | 85  | 50  | 88 | 12 | <b>R 100 85 100</b> | 5.600 | 85-1630        |



## 45° CHAMFERING HEADS

| Dimension |     |    | Product Number | Insert      | Clamp Screw | Kg.   |           |             |
|-----------|-----|----|----------------|-------------|-------------|-------|-----------|-------------|
| øD        | øD1 | L  |                |             |             |       | Clamp Key | Locking Key |
| 22        | 43  | 24 | <b>CH 22</b>   | DCMT 11T3.. | TT 409      | 0.100 | T15       | 4           |
| 27        | 48  | 24 | <b>CH 27</b>   | DCMT 11T3.. | TT 409      | 0.180 | T15       | 4           |
| 32        | 62  | 30 | <b>CH 32</b>   | DCMT 11T3.. | TT 409      | 0.260 | T15       | 5           |
| 42        | 72  | 30 | <b>CH 42</b>   | DCMT 11T3.. | TT 409      | 0.330 | T15       | 5           |
| 54        | 94  | 40 | <b>CH 54</b>   | DCMT 1504.. | TT 402      | 0.770 | T20       | 6           |
| 68        | 110 | 40 | <b>CH 68</b>   | DCMT 1504.. | TT 402      | 1.020 | T20       | 8           |
| 85        | 145 | 55 | <b>CH 85</b>   | DCMT 1504.. | TT 402      | 2.340 | T20       | 10          |
| 100       | 170 | 60 | <b>CH 100</b>  | DCMT 1504.. | TT 402      | 3.500 | T20       | 14          |
| 100       | 200 | 60 | <b>CH 200</b>  | DCMT 1504.. | TT 402      | 5.600 | T20       | 14          |

