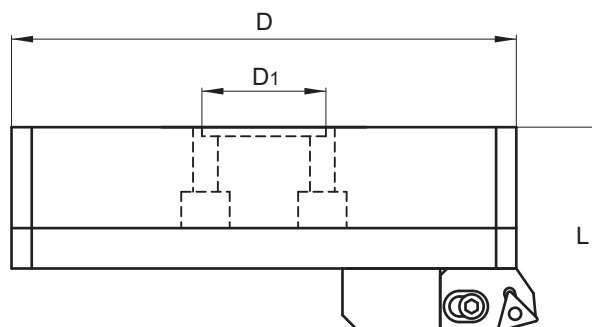


FINISH HEADS 75° APPROACH



LARGE DIAMETER CARTRIDGE TYPE HEADS ADJUSTING ACCURACY 0.002 mm Ø

Bore Range Min Max	Dimension			Product Number	Cartridge *	Clamp Screw	Kg.	Adjusting Accuracy		
	øD	øD1	L					Adj. Key	Clamp Key	Locking Key
220 320	202	60	90	A300 75 300	3CT 75 300	TT 300	9.300	5	T15	4
220 320	202	60	90	A300 75 402	3CT 75 402	TT 402	9.300	5	T20	4
220 320	202	60	90	A300 75 402N	3CT 75 402N	TT 402N	9.300	5	2.5	4
290 400	272	60	90	A400 75 300	3CT 75 300	TT 300	12.950	5	T15	4
290 400	272	60	90	A400 75 402	3CT 75 402	TT 402	12.950	5	T20	4
290 400	272	60	90	A400 75 402N	3CT 75 402N	TT 402N	12.950	5	2.5	4
370 500	352	60	90	A500 75 300	3CT 75 300	TT 300	16.250	5	T15	4
370 500	352	60	90	A500 75 402	3CT 75 402	TT 402	16.250	5	T20	4
370 500	352	60	90	A500 75 402N	3CT 75 402N	TT 402N	16.250	5	2.5	4

* FULL CARTRIDGE INFORMATION (INCLUDING INSERT SIZE) IN PAGE 19