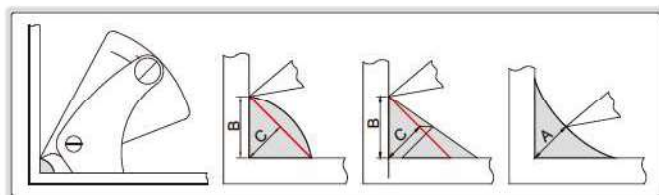
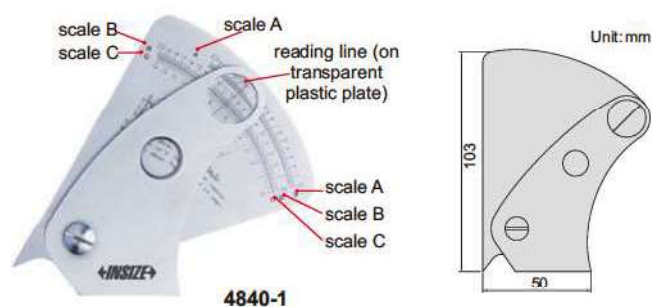


WELDING GAGE



■ Made of stainless steel

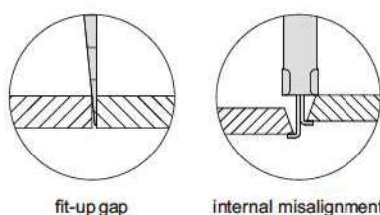
Code	Graduation	Accuracy
4840-1	0.2mm	±0.3mm



4840-1

PIPE WELDING GAGE

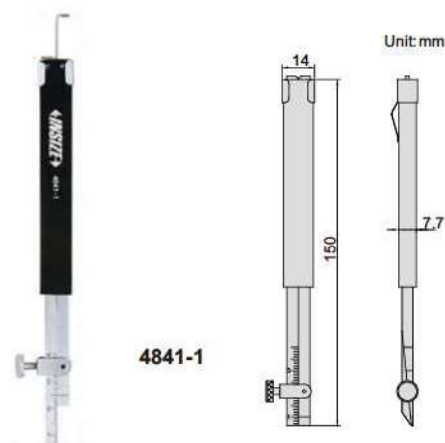
■ Made of stainless steel



fit-up gap

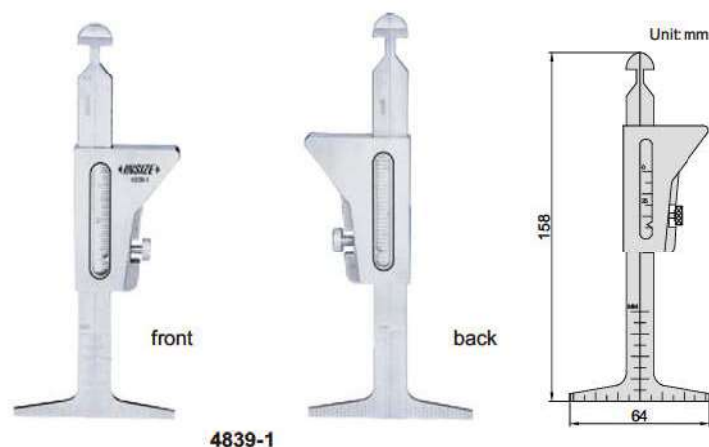
internal misalignment

Code	Measurement	Range	Graduation	Accuracy
4841-1	internal misalignment	0-30mm	1mm	±0.5mm
	fit-up gap	0.7-4mm	0.1mm	±0.1mm



4841-1

PIPE WELDING GAGE



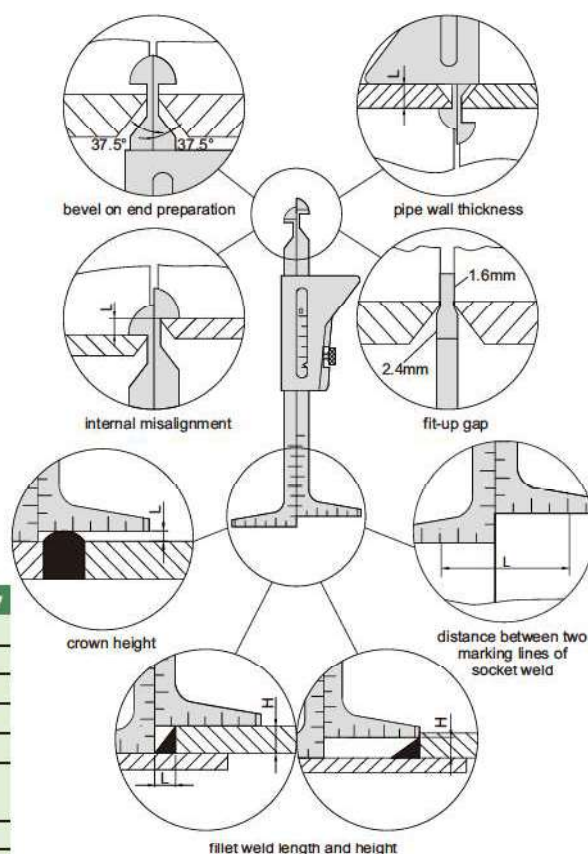
front

back

4839-1

■ Made of stainless steel

Code	Measurement	Range	Graduation	Accuracy
4839-1	bevel on end preparation	37.5°	—	±1°
	pipe wall thickness	0-45mm (0-1-3/4")	1mm (1/16")	±0.5mm
	internal misalignment	0-35mm (0-1-3/8")	1mm (1/32")	±0.5mm
	fit-up gap	1.6mm, 2.4mm	—	±0.1mm
	crown height	0-35mm (0-1-3/8")	1mm (1/32")	±0.5mm
	distance between two marking lines of socket weld	0-60mm (0-2-3/8")	1mm (1/16")	±0.5mm
	fillet weld length	0-30mm (0-1-1/4")	1mm (1/16")	±0.5mm
	fillet weld height	0-35mm (0-1-3/8")	1mm (1/32")	±0.5mm



bevel on end preparation

pipe wall thickness

internal misalignment

fit-up gap

crown height

distance between two marking lines of socket weld

fillet weld length and height