

AMERICAN STANDARD THREAD PLUG GAGES



- Supplied with Go and No-Go end
- Class 2B
- Standard ANSI B1.2
- Material: OHNS (Oil Hardened Non-shrinking Steel), stable dimension and wear resistance
- Hardness HRC60-62



4643-102

Code	Size
4643-41*	4-40UNC
4643-61*	6-32UNC
4643-81*	8-32UNC
4643-102*	10-32UNF
4643-1B1*	1/4-20UNC
4643-1B2*	1/4-28UNF

Code	Size
4643-5D1*	5/16-18UNC
4643-5D2*	5/16-24UNF
4643-3C1*	3/8-16UNC
4643-3C2*	3/8-24UNF
4643-7D2*	7/16-20UNF
4643-1A1*	1/2-13UNC

Code	Size
4643-1A2*	1/2-20UNF
4643-9D2*	9/16-18UNF
4643-5C1*	5/8-11UNC
4643-5C2*	5/8-18UNF
4643-3B1*	3/4-10UNC
4643-3B2*	3/4-16UNF

* Supplied with manufacturer inspection certificate

AMERICAN STANDARD THREAD RING GAGES

- Class 2A
- Standard ANSI B1.2
- Material: OHNS (Oil Hardened Non-shrinking Steel), stable dimension and wear resistance
- Hardness HRC60-62



front

4633-1B1



back



front

4633-1B1N



back



Code (GO)	Code (NOGO)	Size
4633-41*	4633-41N*	4-40UNC
4633-61*	4633-61N*	6-32UNC
4633-81*	4633-81N*	8-32UNC
4633-102*	4633-102N*	10-32UNF
4633-1B1*	4633-1B1N*	1/4-20UNC
4633-1B2*	4633-1B2N*	1/4-28UNF

Code (GO)	Code (NOGO)	Size
4633-5D1*	4633-5D1N*	5/16-18UNC
4633-5D2*	4633-5D2N*	5/16-24UNF
4633-3C1*	4633-3C1N*	3/8-16UNC
4633-3C2*	4633-3C2N*	3/8-24UNF
4633-7D2*	4633-7D2N*	7/16-20UNF
4633-1A1*	4633-1A1N*	1/2-13UNC

Code (GO)	Code (NOGO)	Size
4633-1A2*	4633-1A2N*	1/2-20UNF
4633-9D2*	4633-9D2N*	9/16-18UNF
4633-5C1*	4633-5C1N*	5/8-11UNC
4633-5C2*	4633-5C2N*	5/8-18UNF
4633-3B1*	4633-3B1N*	3/4-10UNC
4633-3B2*	4633-3B2N*	3/4-16UNF

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NPT THREAD PLUG GAGES



- American tapered pipe thread for threads with sealant
- Standard ANSI / ASME B1.20.1
- Taper 1:16
- Material: OHNS (Oil Hardened Non-shrinking Steel), stable dimension and wear resistance
- Hardness HRC60-62



4644-1B18

Code	Size
4644-1D27*	1/16x27NPT
4644-1C27*	1/8x27NPT
4644-1B18*	1/4x18NPT
4644-3C18*	3/8x18NPT
4644-1A14*	1/2x14NPT

Code	Size
4644-3B14*	3/4x14NPT
4644-112*	1x11.5NPT
4644-1G12*	1-1/4x11.5NPT
4644-1H12*	1-1/2x11.5NPT
4644-212*	2x11.5NPT

Code	Size
4644-1J8*	2-1/2x8NPT
4644-38*	3x8NPT
4644-1N8*	3-1/2x8NPT
4644-48*	4x8NPT

* Supplied with manufacturer inspection certificate

NPT THREAD RING GAGES



front

4634-3C18



back



- American tapered pipe thread for threads with sealant
- Standard ANSI / ASME B1.20.1
- Taper 1:16
- Material: OHNS (Oil Hardened Non-shrinking Steel), stable dimension and wear resistance
- Hardness HRC60-62

Code	Size
4634-1D27*	1/16x27NPT
4634-1C27*	1/8x27NPT
4634-1B18*	1/4x18NPT
4634-3C18*	3/8x18NPT
4634-1A14*	1/2x14NPT
4634-3B14*	3/4x14NPT
4634-112*	1x11.5NPT

Code	Size
4634-1G12*	1-1/4x11.5NPT
4634-1H12*	1-1/2x11.5NPT
4634-212*	2x11.5NPT
4634-1J8*	2-1/2x8NPT
4634-38*	3x8NPT
4634-1N8*	3-1/2x8NPT
4634-48*	4x8NPT

* Supplied with manufacturer inspection certificate