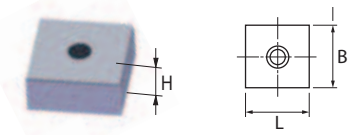
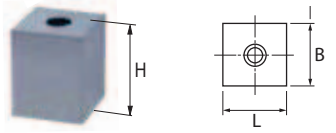
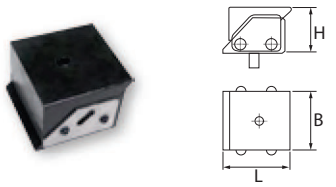
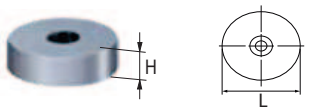
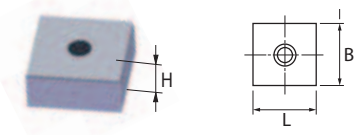
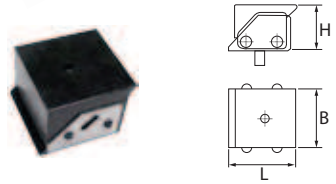
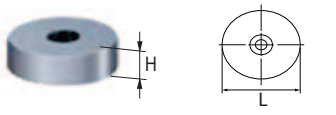
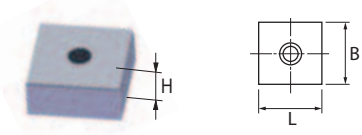
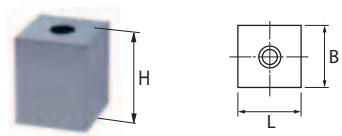
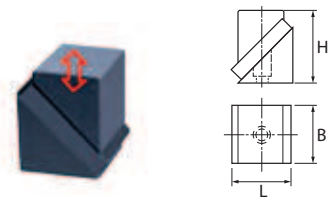
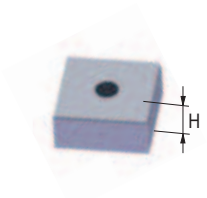
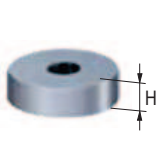
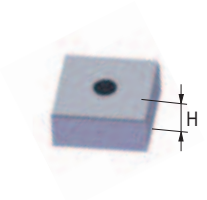
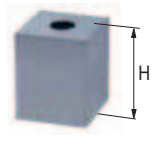
Espansioni polari - misura 32 / Chuck shoes - size 32

Immagine - Image	Modello - Model	L	B	H	Cod.	
	**Art. 88A** *Tipo 1 - Type 1*	30	30	15	8.88.A1000	
	**Art. 88B** *Tipo 1 - Type 1*	30	30	23	8.88.B1000	
	**Art. 88C** *Tipo 1 - Type 1*	29	31,5	23	8.88.C1000	
	**Art. 88D** *Tipo 1 - Type 1*	Ø 55	-	10	8.88.D1000	

Espansioni polari - misura 50 / Chuck shoes - size 50

	**Art. 88A** *Tipo 2 - Type 2*	45	45	20	8.88.A2001	
	**Art. 88C** *Tipo 2 - Type 2*	47	45	32	8.88.C2001	
	**Art. 88D** *Tipo 2 - Type 2*	Ø 55	-	15	8.88.D2000	
	**Art. 88A** *Tipo 2 - Type 2*	50	50	32	8.88.A2002	
	**Art. 88B** *Tipo 2 - Type 2*	45	45	54	8.88.B2002	
	**Art. 88C** *Tipo 2 - Type 2*	47	45	54	8.88.C2002	

Espansioni polari - misura 70 / Chuck shoes - size 70

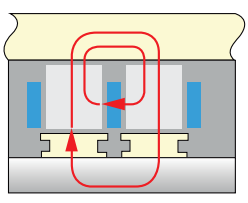
Immagine - Image	Modello - Model	L	B	H	Cod.	
	**Art. 88A** *Tipo 3 - Type 3*	70	70	30	8.88.A3001	
	**Art. 88C** *Tipo 3 - Type 3*	70	70	47	8.88.C3001	
	**Art. 88D** *Tipo 3 - Type 3*	Ø80	-	15	8.88.D3000	
	**Art. 88A** *Tipo 3 - Type 3*	70	70	47	8.88.A3002	
	**Art. 88B** *Tipo 3 - Type 3*	70	70	70	8.88.B3002	
	**Art. 88C** *Tipo 3 - Type 3*	70	70	70	8.88.C3002	

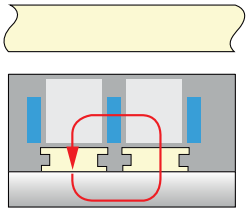
MAGNETIZZAZIONE

Il magnetismo viene generato sulla superficie di lavoro attraverso il polo quadrato. L'alternanza di poli positivi e negativi vicini genera un campo magnetico che attira e trattiene il pezzo da lavorare.

SMAGNETIZZAZIONE

Sotto il polo quadro vi è un magnete a polarità reversibile. Attraverso una scarica elettrica generata dalla bobina intorno al magnete reversibile viene invertita. Questa operazione permette di far chiudere il campo magnetico tra due poli all'interno del piano magnetico estinguendo la forza magnetica sulla sua superficie permettendo così il rilascio del pezzo.





MAGNETIZATION

Magnetism of the strong permanent magnet applied to the upper surface of the chuck through he square pole. With the N/S pole salternately arranged, a magnetic field is generated between the adiacent poles and which securely holds workpiece.

DEMAGNETIZATION

On the bottom of the square pale, a reversible magnet is fixed. Sending electric current through the coil of the magnet, the polarity of the reversible magnet is reversed. This operation converges the magnetism of the permanent magnet to extinguish the magnetic field on the upper surface of the chuck and releases the workpiece.