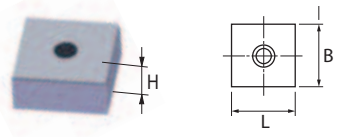
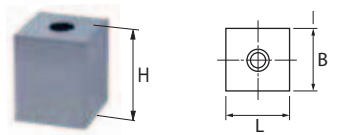
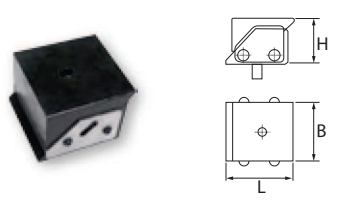
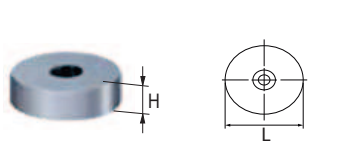


**Espansioni polari - misura 32 / Chuck shoes - size 32**

Immagine - Image	Modello - Model	L	B	H	Cod.
	<b>Art. 88A</b> Tipo 1 - Type 1	30	30	15	8.88.A1000
	<b>Art. 88B</b> Tipo 1 - Type 1	30	30	23	8.88.B1000
	<b>Art. 88C</b> Tipo 1 - Type 1	29	31,5	23	8.88.C1000
	<b>Art. 88D</b> Tipo 1 - Type 1	Ø 55	-	10	8.88.D1000

**Espansioni polari - misura 50 / Chuck shoes - size 50**

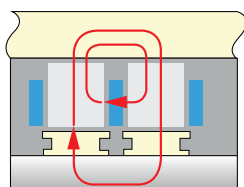
	<b>Art. 88A</b> Tipo 2 - Type 2	45	45	20	8.88.A2001
	<b>Art. 88C</b> Tipo 2 - Type 2	47	45	32	8.88.C2001
	<b>Art. 88D</b> Tipo 2 - Type 2	Ø 55	-	15	8.88.D2000
	<b>Art. 88A</b> Tipo 2 - Type 2	50	50	32	8.88.A2002
	<b>Art. 88B</b> Tipo 2 - Type 2	45	45	54	8.88.B2002
	<b>Art. 88C</b> Tipo 2 - Type 2	47	45	54	8.88.C2002

**Espansioni polari - misura 70 / Chuck shoes - size 70**

Immagine - Image	Modello - Model	L	B	H	Cod.
	<b>Art. 88A</b> <i>Tipo 3 - Type 3</i>	70	70	30	8.88.A3001
	<b>Art. 88C</b> <i>Tipo 3 - Type 3</i>	70	70	47	8.88.C3001
	<b>Art. 88D</b> <i>Tipo 3 - Type 3</i>	Ø80	-	15	8.88.D3000
	<b>Art. 88A</b> <i>Tipo 3 - Type 3</i>	70	70	47	8.88.A3002
	<b>Art. 88B</b> <i>Tipo 3 - Type 3</i>	70	70	70	8.88.B3002
	<b>Art. 88C</b> <i>Tipo 3 - Type 3</i>	70	70	70	8.88.C3002

**MAGNETIZZAZIONE**

Il magnetismo viene generato sulla superficie di lavoro attraverso il polo quadrato. L'alternanza di poli positivi e negativi vicini genera un campo magnetico che attira e trattiene il pezzo da lavorare.

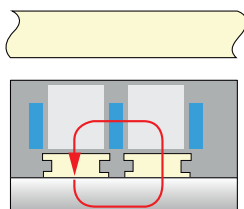


**MAGNETIZATION**

Magnetism of the strong permanent magnet applied to the upper surface of the chuck through the square pole. With the N/S pole alternately arranged, a magnetic field is generated between the adjacent poles and which securely holds workpiece.

**SMAGNETIZZAZIONE**

Sotto il polo quadro vi è un magnete a polarità reversibile. Attraverso una scarica elettrica generata dalla bobina intorno al magnete reversibile viene invertita. Questa operazione permette di far chiudere il campo magnetico tra due poli all'interno del piano magnetico estinguendo la forza magnetica sulla sua superficie permettendo così il rilascio del pezzo.



**DEMAGNETIZATION**

On the bottom of the square pole, a reversible magnet is fixed. Sending electric current through the coil of the magnet, the polarity of the reversible magnet is reversed. This operation converges the magnetism of the permanent magnet to extinguish the magnetic field on the upper surface of the chuck and releases the workpiece.