

**3 MORSE IN UNA
VISE IN ONE**

Art. 810Z

Albero a gradino per ganasce mobili oscillanti
Step block pin for floating movable jaw

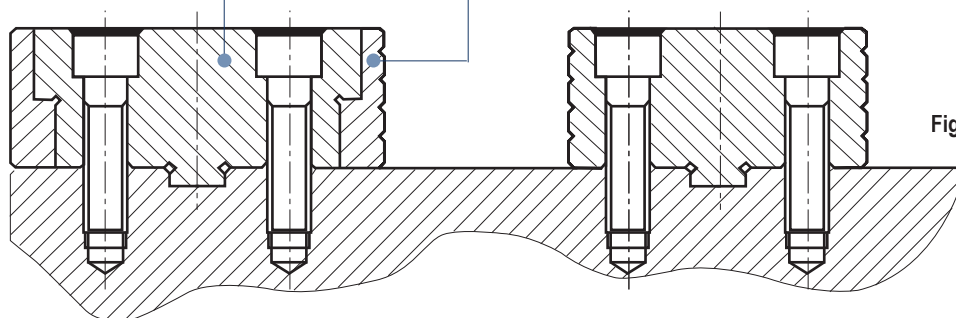


Fig. 1 Pic. 1

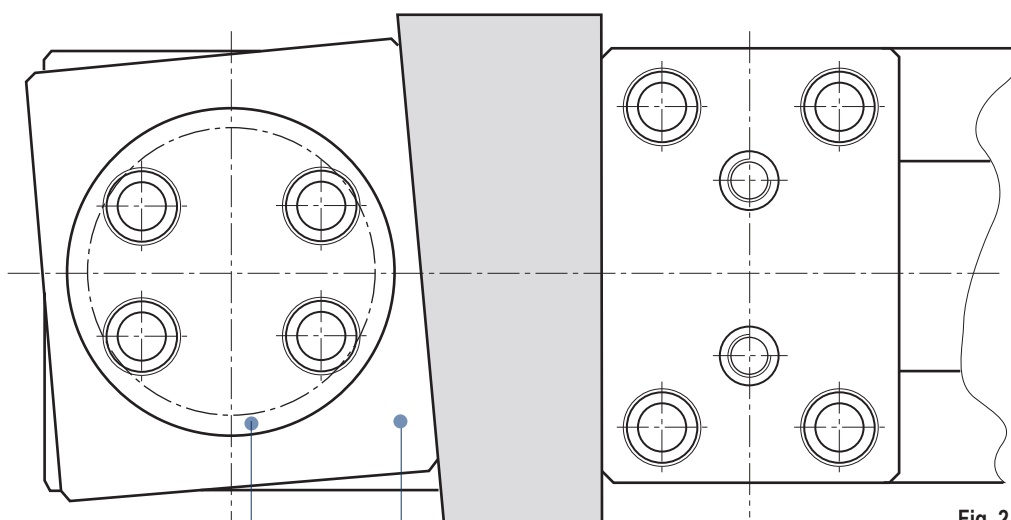


Fig. 2 Pic. 2

Albero a gradino per ganasce mobili oscillanti
Step block pin for floating movable jaw

Art. 810Z

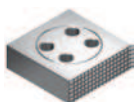
Ganascia mobile oscillante zigrinata da un lato, con albero a gradino (Art. 810Z)
Floating movable jaw one side serrated with step block pin (Art. 810Z)

Art. 810W

Le ganasce mobili oscillanti consentono il serraggio di pezzi di forma irregolare i cui lati non risultino paralleli (**Fig. 2**). Questo è reso possibile dall'albero a gradino (**Art. 810Z - Fig. 1**), posto al centro della ganascia, che pur permettendo la rotazione della ganascia, ne mantiene la precisione ed evita il sollevamento del pezzo mentre viene lavorato. Il tutto a garanzia di un serraggio in piena sicurezza.

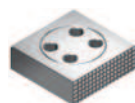
Floating movable jaws allow to clamp workpieces with irregular shapes whose sides are not parallels (**Pic. 2**). In fact thanks to the step block spindle (**Art. 810Z - Pic. 1**), positioned in the centre of the jaw body, the jaw can float and guarantee at the same time maximum precision and no tilting of the parts while being worked. The safety of the workholding is guaranteed.

Tipo (grandezza) morsa / Vise (type) size	1	2	3	4	5	6
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Art. 810W

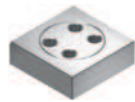
Cod.	5.81.0W100	5.81.0W200	5.81.0W300	5.81.0W400	5.81.0W500	5.81.0W600

Ganascia mobile oscillante zigrinata da un lato con albero a gradino (Art. 810Z) / Floating movable jaw one side serrated with step block pin (Art. 810Z)

Art. 810X

Cod.	5.81.0X100	5.81.0X200	5.81.0X300	5.81.0X400	5.81.0X500	5.81.0X600

Ganascia mobile oscillante con gradino 3x5 zigrinata da un lato con albero a gradino (Art. 810Z) / Floating movable jaw with 3x5 step one side serrated with step block pin (Art. 810Z)

Art. 810Y

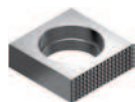
Cod.	5.81.0Y100	5.81.0Y200	5.81.0Y300	5.81.0Y400	5.81.0Y500	5.81.0Y600

Ganascia mobile oscillante con gradino 3x5 con albero a gradino (Art. 810Z) / Floating movable jaw with 3x5 step with step block pin (Art. 810Z)

Art. 810Z

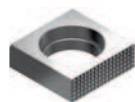
Cod.	5.81.0Z100	5.81.0Z200	5.81.0Z300	5.81.0Z400	5.81.0Z500	5.81.0Z600

Albero a gradino per ganasce mobili oscillanti / Step block pin for floating movable jaw

Art. 810WA

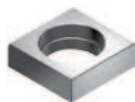
Cod.	5.81.0WA10	5.81.0WA20	5.81.0WA30	5.81.0WA40	5.81.0WA50	5.81.0WA60

Corpo ganascia mobile oscillante zigrinata da un lato / Body floating movable jaw one side serrated

Art. 810XA

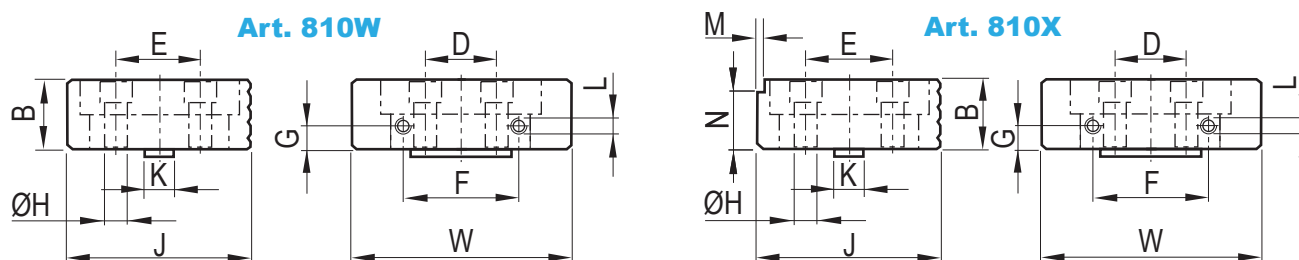
Cod.	5.81.0XA10	5.81.0XA20	5.81.0XA30	5.81.0XA40	5.81.0XA50	5.81.0XA60

Corpo ganascia mobile oscillante con gradino 3x5 zigrinata da un lato / Body floating movable jaw with 3x5 step one side serrated

Art. 810YA

Cod.	5.81.0YA10	5.81.0YA20	5.81.0YA30	5.81.0YA40	5.81.0YA50	5.81.0YA60

Corpo ganascia mobile oscillante con gradino 3x5 / Body floating movable jaw with 3x5 step



Tipo (grandezza) morsa / Vise (type) size

mm	1	2	3	4	5	6	Tolleranze / Tolerance
B	25	30	40	50	60		- 0,02
D	20	25	38	48	44	54	-
E	32	40	50	60	68	68	-
F	40	50		65		100	-
G	10		15	20	25		-
H	9	11	13	17		22	-
L	M5			M6			-
K				16			H7
M				5			± 0,01
N				3			± 0,02
J	72	84	106	128	135	143	- 0,02
W	74	94	124	144	169	189	-