

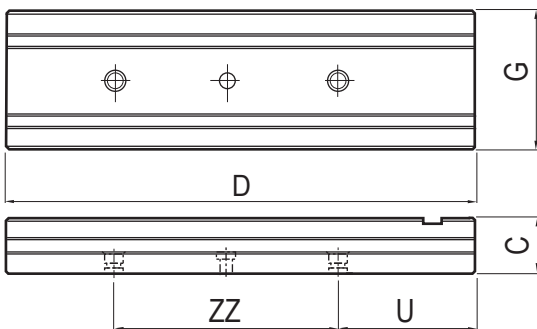
5					6						
70					78						
495	595	695	795	895	535	635	735	835	935	1035	1135
170					195						
100					100						
2	3	4	5	6	4	5	6	7	8	9	10
145					152						
100					100						
32,6	39,2	45,8	52,5	59	47	56	65	74	83	61	100
1.80.50495	1.80.50595	1.80.50695	1.80.50795	1.80.50895	1.80.60535	1.80.60635	1.80.60735	1.80.60835	1.80.60935	1.80.60035	1.80.60135

32,6	39,2	45,8	52,5	59	47	56	65	74	83	91	100
1.40.A5200	1.40.A5300	1.40.A5400	1.40.A5500	1.40.A5600	1.40.A6200	1.40.A6300	1.40.A6400	1.40.A6500	1.40.A6600	1.40.A6700	1.40.A6800

200	200/250	250/300	250/300	300	250/300	250/300	300	300	300	300	300
33	40	46	53	59	47	56	65	74	83	91	100
1.40.Z5200	1.40.Z5300	1.40.Z5400	1.40.Z5500	1.40.Z5600	1.40.Z6200	1.40.Z6300	1.40.Z6400	1.40.Z6500	1.40.Z6600	1.40.Z6700	1.40.Z6800

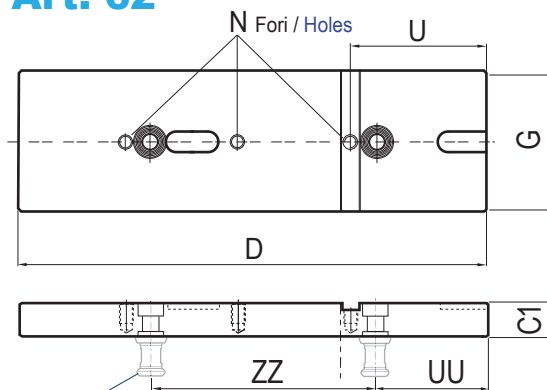
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120					127						
200	200/250	250/300	250/300	300	250/300	250/300	300	300	300	300	300
25	30	35	40	45	31	36,7	42,5	48,3	54	59,8	65,6
1.62.52000	1.62.53000	1.62.54000	1.62.55000	1.62.56000	1.62.62000	1.62.63000	1.62.64000	1.62.65000	1.62.66000	1.62.67000	1.62.68000

Art. 40Z



Versione normale: 2 o 3 fori filettati per tiranti Art. 10A
 Normal version: 2-3 holes threaded for pull studs Art. 10A

Art. 62



Art. 10A **Tiranti Art. 10A non in dotazione**
 Pull studs Art. 10A not included in the standard equipment

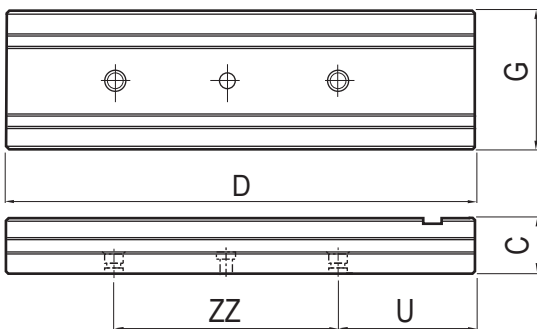
5					6						
70					78						
495	595	695	795	895	535	635	735	835	935	1035	1135
170					195						
100					100						
2	3	4	5	6	4	5	6	7	8	9	10
145					152						
100					100						
32,6	39,2	45,8	52,5	59	47	56	65	74	83	61	100
1.80.50495	1.80.50595	1.80.50695	1.80.50795	1.80.50895	1.80.60535	1.80.60635	1.80.60735	1.80.60835	1.80.60935	1.80.60035	1.80.60135

32,6	39,2	45,8	52,5	59	47	56	65	74	83	91	100
1.40.A5200	1.40.A5300	1.40.A5400	1.40.A5500	1.40.A5600	1.40.A6200	1.40.A6300	1.40.A6400	1.40.A6500	1.40.A6600	1.40.A6700	1.40.A6800

200	200/250	250/300	250/300	300	250/300	250/300	300	300	300	300	300
33	40	46	53	59	47	56	65	74	83	91	100
1.40.Z5200	1.40.Z5300	1.40.Z5400	1.40.Z5500	1.40.Z5600	1.40.Z6200	1.40.Z6300	1.40.Z6400	1.40.Z6500	1.40.Z6600	1.40.Z6700	1.40.Z6800

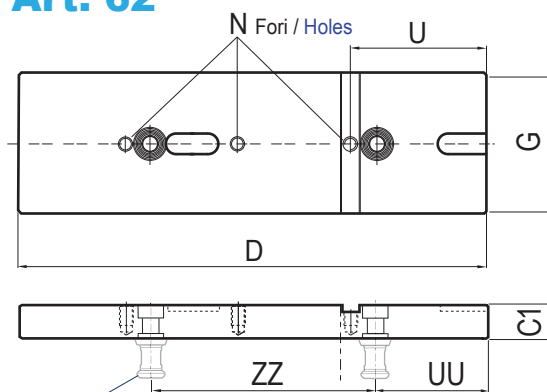
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120					127						
200	200/250	250/300	250/300	300	250/300	250/300	300	300	300	300	300
25	30	35	40	45	31	36,7	42,5	48,3	54	59,8	65,6
1.62.52000	1.62.53000	1.62.54000	1.62.55000	1.62.56000	1.62.62000	1.62.63000	1.62.64000	1.62.65000	1.62.66000	1.62.67000	1.62.68000

Art. 40Z



Versione normale: 2 o 3 fori filettati per tiranti Art. 10A
Normal version: 2-3 holes threaded for pull studs Art. 10A

Art. 62



Art. 10A Tiranti Art. 10A non in dotazione
Pull studs Art. 10A not included in the standard equipment

SERRAGGIO MECCANICO CON CHIAVE DINAMOMETRICA

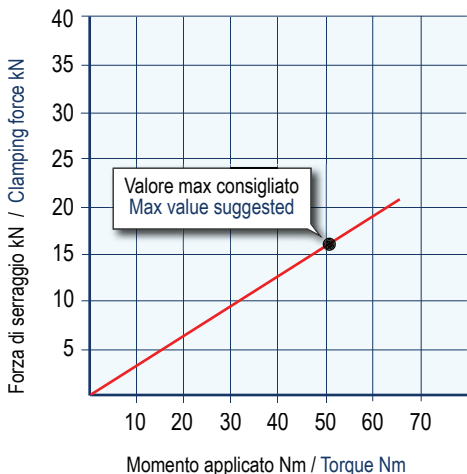
MECHANICAL CLAMPING WITH TORQUE WRENCH

GRUPPI DI SERRAGGIO MECCANICI (**Art. 258 e similari**)
I diagrammi seguenti consentono di determinare le forze di serraggio ottenibili con le morse di varia grandezza (da 1 a 6), in funzione del momento applicato

MECHANICAL CLAMPING DEVICES (**Art. 258 and similar**)
The following diagrams give the clamping force that can be obtained with each vise type (size 1 to 6) depending on the torque

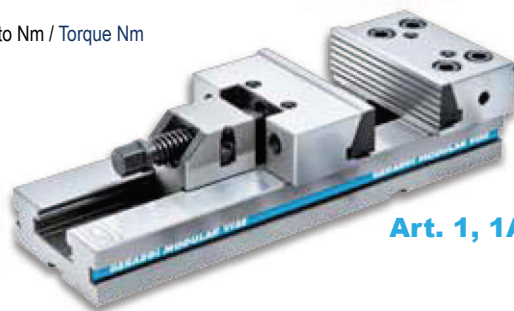
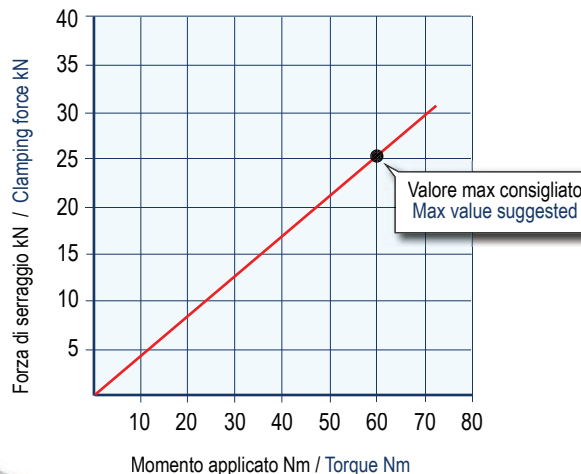
MORSE STD e StandardFLEX TIPO 1
STD and StandardFLEX VISES TYPE 1

Vite M14 - Passo 2 mm
Screw M14 - Pitch 2 mm



MORSE STD e StandardFLEX TIPO 2
STD and StandardFLEX VISES TYPE 2

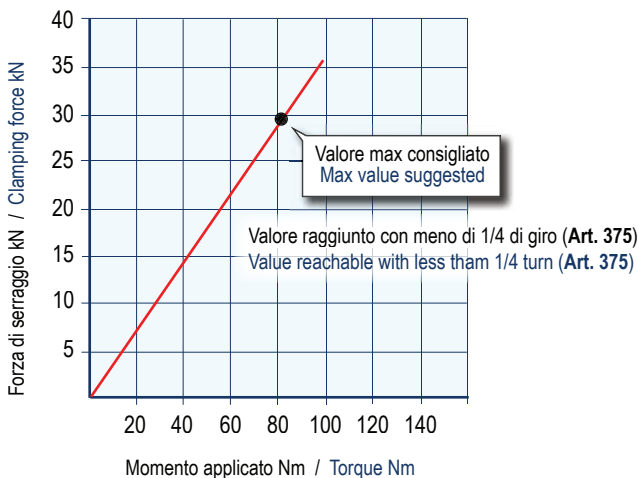
Vite Ø 18 - Passo 4 mm
Screw Ø 18 - Pitch 4 mm



Art. 1, 1A, 700

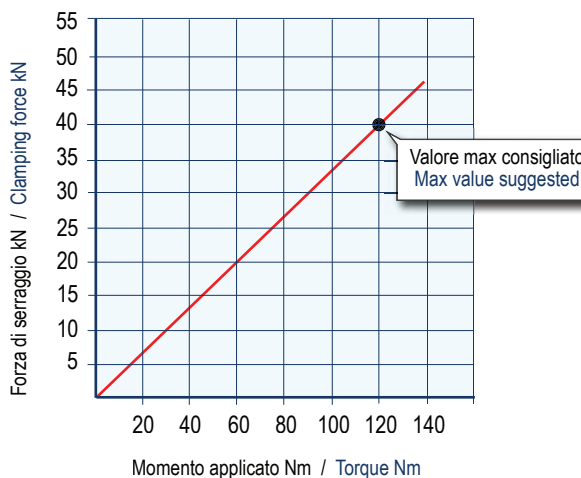
MORSE STD e StandardFLEX TIPO 3-4
STD and StandardFLEX VISES TYPE 3-4

Vite Ø 24 - Passo 5 mm
Screw Ø 24 - Pitch 5 mm



MORSE STD e StandardFLEX TIPO 5-6
STD and StandardFLEX VISES TYPE 5-6

Vite Ø 30 - Passo 5 mm
Screw Ø 30 - Pitch 5 mm



NB: Alcuni fattori, come la lubrificazione, lo staffaggio, gli attriti ed altro, possono modificare i valori indicati fino a $\pm 10\%$.
Per un corretto utilizzo non superare i valori indicati nel grafico

Some factor as lubrication, clamping on the machine table, frictions and more can modify above values within a $\pm 10\%$ range. For optimum operation do not exceed chart values.